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# CATÁLOGO DE PRODUCTOS 2021

LÍDER MUNDIAL EN VÁLVULAS ESPECIALIZADAS DE USO INDUSTRIAL



**SCV VALVE**  
Innovative Valve Solutions®

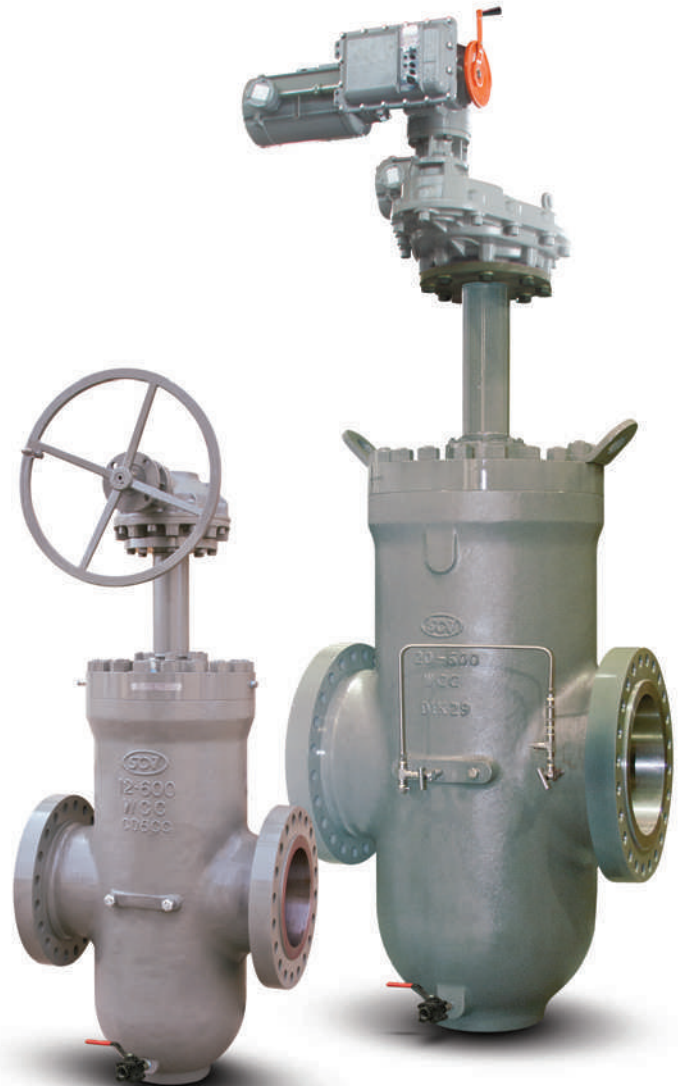


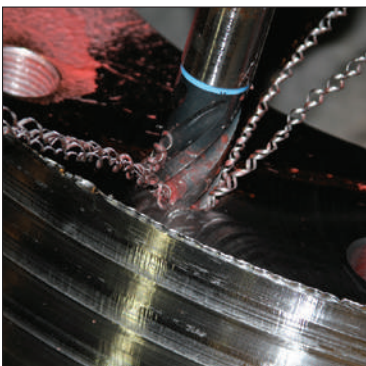
[281] 482-4728 • [www.scvvalve.com](http://www.scvvalve.com)



## Thru Conduit Slab & Expanding Gate Valves - API 6A & API 6D

Class: 150 - 1500  
Sizes: 2" - 42"





**SCV VALVE** manufactures some of the most dependable cast steel Thru Conduit Slab and Expanding Gate Valves in the industry. Both designs utilize flanged and butt-weld end connections, and are manufactured and tested in accordance with API 6D. The full port design minimizes pressure drop and turbulence. The SCV design offers many features and options beneficial for oil, gas, and liquid applications making it the most demanded Thru Conduit Gate on the market.

**Innovative Valve Solutions.®**

# SCV Thru Conduit Slab & Expanding Gate Valves

[ Product Preview ]

For more information call us @ [281] 482-4728 or visit our website @ [www.scvvalve.com](http://www.scvvalve.com)

## SCV Thru Conduit Slab & Expanding Gate Valves

- Basic Design: API 6D
- Face-to-Face Dimension: ANSI B16.10
- Flange End Dimension: ANSI/ASME B16.5 [2" to 24"], ANSI/ASME B16.47 & MSS SP-44 [26" & up]
- Butt-Weld End Dimension: ANSI/ASME B16.25
- Inspection & Testing: API 6D
- Fire Safe Design: API 6FA

## SCV Thru Conduit Slab Gate (Bi-Directional)

- Pressure assisted seats for high pressure sealing
- Spring loaded seat for low pressure sealing
- Double block and bleed capabilities
- Internal pressure relieving through self relieving seats
- Secondary sealant injection at seats and stems
- Full port thru conduit for passage of pigs

## SCV Thru Conduit Expanding Gate (Bi-Directional) with Preferred Pressure Side

- Expanding mechanical gate forms positive tight sealing
- Seals at low and high pressure
- Double block and bleed capabilities
- Secondary sealant injections at seats and stems
- Optional by-pass system for thermal cavity relief venting
- Full port thru conduit for passage of pigs

**Note:** Not recommended for throttling applications.

**Note:** SCV reserves the right to change any technical design and dimensional data without prior notice. Please contact SCV to confirm all Dimensions and Data offered in this catalog.





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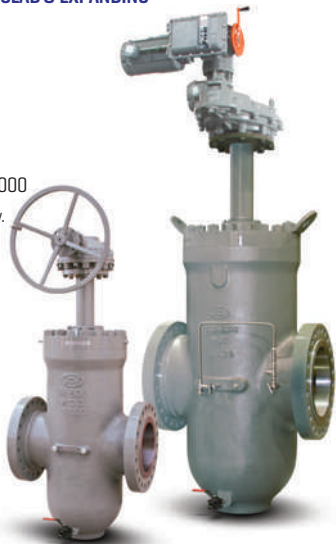
# Complete Product Line

Call SCV Valve today @ (281) 482-4728 for all your valve needs or visit us on the web @ [www.scvvalve.com](http://www.scvvalve.com).

## THRU CONDUIT GATES - SLAB & EXPANDING

**Design: API 6D**  
 Sizes: 2" - 42"  
 Class: 150 - 1500  
 Standard stock.

**Design: API 6A**  
 Sizes: 9", 11" & 13-5/8"  
 Pressure: 2000, 3000, 5000  
 Limited inventory availability.  
 All sizes and pressure classes made to order.



## PISTON CHECKS

**Design: API 6D**  
 Sizes: 2" - 24"  
 Class: 150 - 2500  
 Standard stock.



## GLOBES

**Design: API 623**  
 Sizes: 2" - 24"  
 Class: 150 - 2500

Limited inventory availability.  
 All sizes and pressure classes made to order.



## 3-PIECE TRUNNION BALLS

**Design: API 6D**  
 Sizes: 2" - 42"  
 Class: 150 - 2500  
 Standard stock.

Bore Coating: Scotchkote™ 134

**Design: API 6A**  
 Sizes: 2-1/16" - 7-1/6"  
 Pressure: 2000, 3000, 5000  
 Limited inventory availability.  
 All sizes and pressure classes made to order.



## FULL PORT SWING CHECKS

**Design: API 6D**  
 Sizes: 2" - 36"  
 Class: 150 - 2500  
 Standard stock.



Exterior Coating: Epoxy

## WEDGE GATES

**Design: API 600**  
 Sizes: 2" - 48"  
 Class: 150 - 2500

Limited inventory availability. All sizes and pressure classes made to order.



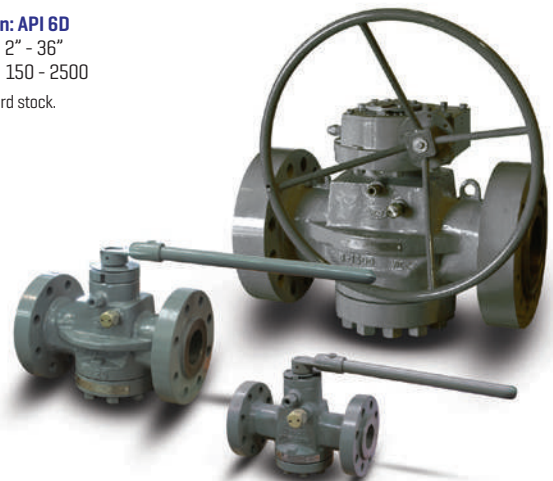
## FLOATING BALL VALVES

**Design: B16.34**  
 Sizes: 1/2" - 12"  
 Class: 150 - 1500  
 Standard stock.



## PRESSURE BALANCED LUBRICATED PLUGS

**Design: API 6D**  
 Sizes: 2" - 36"  
 Class: 150 - 2500  
 Standard stock.



# Certifications & Registrations

## American Petroleum Institute (API)

### API 6A Certification



Note: Extension letter available on our website.

### API 6D Certification



Note: Extension letter available on our website.

### ISO 9001:2015 Certificate



### CE PED Certificate



### Canadian Registration Number

- Alberta  
- OC07063.2
- New Brunswick  
- OC07063.27
- Northwest Territory  
- OC07063.25
- Nunavut  
- OC07063.2N
- Ontario  
- OC07063.25
- Yukon  
- OC07063.2
- British Columbia  
- OC07063.21
- New Foundland & Labrador  
- OC07063.20
- Novascotia  
- OC07063.27
- Manitoba  
- OC07063.24
- Prince Edward Island  
- OC07063.29



# SCV Figure Number Chart

Note: SCV Figure Chart is subject to change without notice.

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Valve Type	Bore Size	Pressure Class	Body/Bonnet	Body Material	Trim Material	Ends	Operator
BAL = Trunnion Ball Valve	49 = 1/4"	01 = 150	B = Bolted	02 = A352 LCC	02 = A352 LCC + ENP	A = RF x WE	B = Bare Stem
DBV = Double Ball Valve	50 = 1/2"	02 = 200	L = Lug Style	04 = A351 CF8	04 = A352 LCB + ENP	B = RTJ x WE	D = Dual Acting Actuator
DCK = Dual Plate Check Valve	75 = 3/4"	03 = 300	P = Pressure Seal	05 = A351 CF8C	06 = A216 WCC + ENP	C = Clamp	E = Electric Actuator
EPG = Expanding Gate Valve	01 = 1"	04 = 400	S = Seal Weld	06 = A351 CF8M	08 = A216 WCB + ENP	D = RF x RTJ	G = Gear
FBV = Floating Ball Valve	15 = 1-1/2"	06 = 600	T = Top Entry	08 = A216 WCC	09 = A351 CF8M	E = RTJ x RF	H = Handwheel
FCK = Full Port Swing Check Valve	02 = 2"	08 = 800	U = Union	09 = A217 WC9	10 = CR13	F = Flat	L = Lever
GAT = Wedge Gate Valve	21 = 2-1/16"	09 = 900	W = Wafer	10 = A216 WCB	11 = CR13 HF	H = Hub	O = Oil/Gas Actuator
GLB = Globe Valve	25 = 2-1/2"	11 = 1000		11 = A352 LCB	12 = CR13 HF + HF	J = RTJ	S = Spring Return Actuator
PCK = Piston Check Valve	27 = 2-9/16"	15 = 1500		12 = A350 LF2	13 = A105 + ENP	K = WE x RF	Y = Hydraulic Actuator
PLG = Lubricated Plug Valve	03 = 3"	20 = 2000		13 = A105	15 = A350 LF2 + ENP	L = WE x RTJ	
RSB = Rising Stem Ball Valve	31 = 3-1/8"	25 = 2500		14 = A352 LC3	16 = A216 WCC + 316	N = TH x SW	
SCK = Conv. Port Swing Check Valve	37 = 3-9/16"	30 = 3000		15 = A217 C5	17 = 17-4 PH	M = SW x TH	
TCG = Slab Gate Valve	04 = 4"	37 = 3705		16 = A217 WC6	18 = A350 LF3 + ENP	R = RF	
	41 = 4-1/16"	45 = 4500		17 = 17-4 PH	20 = Alloy 20	S = SW	
	05 = 5"	50 = 5000		19 = A350 LF4	21 = Alloy 20 HF	T = TH	
	51 = 5-1/8"	60 = 6000		20 = Alloy 20	22 = A182 F22	W = WE	
	06 = 6"	10 = 10000		21 = A182 F11	30 = A29 4130		
	71 = 7-1/16"	05 = 15000		22 = A182 F22	31 = A182 321		
	08 = 8"	50 = 5000		23 = A350 LF3	32 = A182 316L		
	09 = 9"	60 = 6000		26 = A182 F91	33 = A182 304 HF		
	10 = 10"	10 = 10000		28 = A182 F9	34 = A182 304		
	11 = 11"	05 = 15000		29 = A217 C12	35 = A182 316 HF		
	12 = 12"			30 = A29 4130	36 = A182 316		
	13 = 13-5/8"			31 = A182 321	37 = A182 317 HF		
	14 = 14"			32 = A182 321L	38 = A182 317		
	16 = 16"			33 = A182 304L	39 = A29 1040		
	17 = 16-3/4"			34 = A182 304	40 = A29 4140		
	18 = 18"			35 = A182 316L	41 = A182 F6a Class 2		
	20 = 20"			36 = A182 316	44 = A182 F44 Duplex		
	22 = 22"			37 = A182 317L	47 = A182 347		
	24 = 24"			38 = A182 317	48 = A182 347 HF		
	26 = 26"			40 = A29 4140	50 = Monel		
	30 = 30"			41 = A182 F6A Class 2	51 = A182 F51 Duplex		
	32 = 32"			44 = A182 F44 Duplex	53 = A182 F53 Duplex		
	36 = 36"			47 = A182 347	55 = A182 F55 Duplex		
	40 = 40"			48 = A182 347L	57 = A537 Class 1 + ENP		
	42 = 42"			50 = Monel	60 = A105 + HF		
	48 = 48"			51 = A182 F51 Duplex	61 = A105 + Nitride + HF		
	52 = 52"			53 = A182 F53 Duplex	62 = Inconel 625		
	56 = 56"			55 = A182 F55 Duplex	63 = A352 LCC + Tungsten Carbide		
	60 = 60"			62 = Inconel 625	64 = A352 LCC + Nickel Boron		
				83 = Hastelloy B	65 = A216 WCC + Tungsten Carbide		
				84 = Hastelloy C	66 = A216 WCC + Nickel Boron		
				87 = A487 4C	67 = A105 + Tungsten Carbide		
				88 = A890-4A	68 = A105 + Nickel Boron		
				89 = A890-5A	69 = A350 LF2 + Tungsten Carbide		
				90 = Titanium	70 = A350 LF2 + Nickel Boron		
					71 = CR13 + Tungsten Carbide		
					72 = CR13 + Nickel Boron		
					73 = A182 410 + Tungsten Carbide		
					74 = A182 410 + Nickel Boron		
					78 = Inconel 718		
					81 = A350 LF2 + Nitride + HF		
					84 = A743 CA15		
					87 = A487 4C		
					88 = A890-4A		
					89 = A890-5A		
					90 = Titanium		
					92 = Inconel 925		
					99 = A105+NI+TRID-ST.6		

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Bore Type	Seal Material	Seat Material	Seat Insert/Overlay Material	Stem Material	Packing Material	Service
F = Full Port	A = Aflas	08 = A216 WCB	B = Nickel Boron	A = A350 LF2 + ENP	B = Braided Graphoil	A = Stem Extension
R = Reduced Port	B = Buna	10 = CR13	D = Devlon	B = A105 + ENP	G = Graphite	B = By Pass
C = Conventional	E = EPDM	11 = CR13 HF	F = PTFE	C = A182 F6a Class 2	T = Teflon	C = Cryogenic
T = Regular Pattern	F = Fluorosilicone	13 = A105 + ENP	G = RTFE - Glass filled	D = 17-4 PH	V = Viton Duck	D = Double Piston Effect
U = Short Pattern	G = Graphite	14 = A105	H = Hard Face (Stellite 6)	E = 4130 + ENP		E = External Coating
V = Venturi Pattern	H = HNBR	15 = A350 LF2 + ENP	K = PCTFE	F = A182 F316		F = Dampener
	K = Kalrez	16 = A350 LF2	N = Nylon	G = A182 F51 Duplex		G = Geothermal
	L = Lip Seal	17 = 17-4 PH	P = Peek	H = A182 F56 Duplex		H = High Temperature
	N = Neoprene	20 = Alloy 20	R = RTFE - Carbon Filled	I = Inconel 625		I = Internal Coating
	P = Polyurethane	30 = A29 4130	T = Tungsten Carbide			J = Linear Actuator (short yoke)
	R = NBR	31 = A182 321	V = Viton			L = Lock Open Device
	S = Silicone	32 = A182 316L	3 = 316			P = Pipe Pups
	T = Teflon	34 = A182 304	W = UHMWE			S = Standard Service
	U = Floursint	36 = A182 316				T = Special Thermal Relief
	V = Viton	37 = A182 317				W = Sub Sea
	3 = 304 Ring	38 = A182 317L				X = Special
	4 = 304 / Graphite	41 = A182 F6a Class 2				Y = Teflon Bolting
	5 = 316 Ring	47 = A182 347				Z = Zinc Bolting
	6 = 316 / Graphite	50 = Monel				
	7 = Soft Iron Ring	51 = F51 Duplex				
		53 = F53 Duplex				
		55 = F55 Duplex				
		62 = Inconel 625				
		78 = Inconel 718				
		84 = Hastelloy C				
		90 = Titanium				

## Sample Figure Numbers & Descriptions

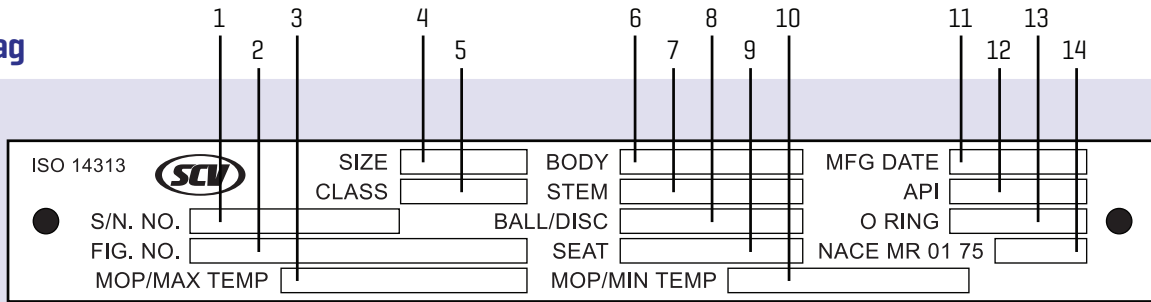
	Figure No.	Chart Column	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
	Pressure Classes	Type	Size	Class	Body Conf.	Body	Obturator	End	Oper	Bore Type	Seal	Seat,base	Seat/Insert	Stem	Packing	Service	
TRUNNION BALL	150, 300, 600	BAL	12	06	B	12	15	R	G	F	H	15	D	A	/	S	
	12" 600 Trunnion Ball Valve, Bolted A350 LF2 Body, LF2 + ENP Obturator, RF Ends, Gear Operated, Full Bore, HNBR AED Seals, A350 LF2 + ENP Seat Base Material, Devlon Seat Inserts, A350 LF2 + ENP Stem, Standard Service, API 6D Design and Test, NACE MR-01-75 Compliant																
	900, 1500, 2500	BAL	12	15	B	12	41	J	G	F	H	41	D	C	/	S	
12" 1500 Trunnion Ball Valve, Bolted Configuration, A350 LF2 Body, A182 F6a Class 2 Obturator, RTJ Ends, Gear Operated, Full Bore, HNBR AED Seals, A182 F6a Class 2 Seat Base Material, Devlon Seat Inserts, A182 F6a Class 2 Stem, Standard Service, API 6D Design and Test, NACE MR-01-75 Compliant																	
FLOATING BALL	ALL	FBV	12	01	B	10	36	R	L	F	3	36	R	F	/	S	
	12" 150 Floating Ball Valve, Bolted Configuration, A216 WCB Body, A182 F316 Obturator, RF Ends, Lever Operated, Full Bore, A182 F316 Seat Base Material, Devlon Seat Inserts, A182 F316 Stem, Standard Service, API 608 Design, API 598 Test, NACE MR-01-75 Compliant																
DUAL PLATE WAFFER CHECK	ALL	DCK	12	06	W	10	09	R	/	C	/	08	H	/	/	S	
	12" 600 Dual Plate Check Valve, Wafer Configuration, A216 WCB Body, A351 CF8M Obturator, RF Ends, Conventional Bore, A216 WCB Seat Base Material, Hardface Seat Overlay, Standard Service, API 594 Design, API 598 Test, NACE MR-01-75 Compliant																
SLAB GATE	ALL	TCG	12	06	B	08	13	R	B	F	V	13	R	D	V	S	
	12" 600 Thru Conduit Slab Gate Valve, Bolted A216 WCC Body, A105 + ENP Obturator, RF Ends, Bare Stem, Full Bore, Viton AED Seals, A105 + ENP Seat Base Material, RTFE Seat Inserts, 17-4 PH Stem, Viton Duck Packing, Standard Service, API 6D Design and Test, NACE MR-01-75 Compliant																
EXPANDING GATE	ALL	EPG	12	06	B	08	06	R	B	F	V	13	R	D	V	S	
	12" 600 Thru Conduit Expanding Gate Valve, Bolted A216 WCC Body, A216 WCC + ENP Obturator, RF Ends, Bare Stem, Full Bore, Viton AED Seals, A105 + ENP Seat Base Material, RTFE Seat Inserts, 17-4 PH Stem, Viton Duck Packing, Standard Service, API 6D Design and Test, NACE MR-01-75 Compliant																
FULL PORT SWING CHECK	ALL	FCK	12	06	B	08	16	R	/	F	V	11	V	/	/	S	
	12" 600 Full Port Swing Check Valve, Bolted A216 WCC Body, A216 WCC + 316 Obturator, RF Ends, Full Bore, Viton AED Seals, CR13 HF Seat Base Material, Viton Seat Inserts, Standard Service, API 6D Design and Test, NACE MR-01-75 Compliant																
PISTON CHECK	150, 300, 600, 900	PCK	12	06	B	08	61	R	/	C	V	14	H	/	/	S	
	12" 600 Piston Check Valve, Bolted A216 WCC Body, A105 + Nitride + HF Obturator, RF Ends, Conventional Bore, Viton AED Seals, A105 Seat Base Material, Hardface Seat Overlay, Standard Service, API 6D Design and Test, NACE MR-01-75 Compliant																
	1500, 2500	PCK	12	15	B	08	61	R	/	C	V	41	H	/	/	S	
12" 1500 Piston Check Valve, Bolted A216 WCC Body, A105 + Nitride + HF Obturator, RF Ends, Conventional Bore, Viton AED Seals, A182 F6a Class 2 Seat Base Material, Hardface Seat Overlay, Standard Service, API 6D Design and Test, NACE MR-01-75 Compliant																	
LUBRICATED PLUG	ALL	PLG	12	06	B	10	84	R	L	C	V	/	/	/	G	S	
	12" 600 Lubricated Plug Valve, Bolted A216 WCC Body, A743 CA15 Obturator, RF Ends, Lever Operated, Conventional Bore, Viton AED Seals, Standard Service, API 6D Design and Test, NACE MR-01-75 Compliant																
WEDGE GATE	ALL	GAT	12	06	B	10	7	R	H	C	4	14	H	C	G	S	
	12" 600 Wedge Gate Valve, Bolted A216 WCC Body, A216 WCC + Hardface Obturator, RF Ends, Handwheel Operated, Conventional Bore, 304 + Graphite Gasket, A105 Seat Base Material, Hardface Seat Overlay, A182 F6a Class 2 Stem, Graphite Packing, Standard Service, API 600 Design, API 598 Test, NACE MR-01-75 Compliant																
GLOBE	ALL	GLB	12	06	B	10	60	R	H	C	4	14	H	C	G	S	
	12" 600 Globe Valve, Bolted A216 WCC Body, A105 + Hardface Obturator, RF Ends, Handwheel Operated, Conventional Bore, 304 + Graphite Gasket, A105 Seat Base Material, Hardface Seat Overlay, A182 F6a Class 2 Stem, Graphite Packing, Standard Service, API 623 Design, API 598 Test, NACE MR-01-75 Compliant																

Note: Subject to change without notice.

Control #: MSF 3.5-16 rev 12

# Valve ID Tag & Valve Markings Identification

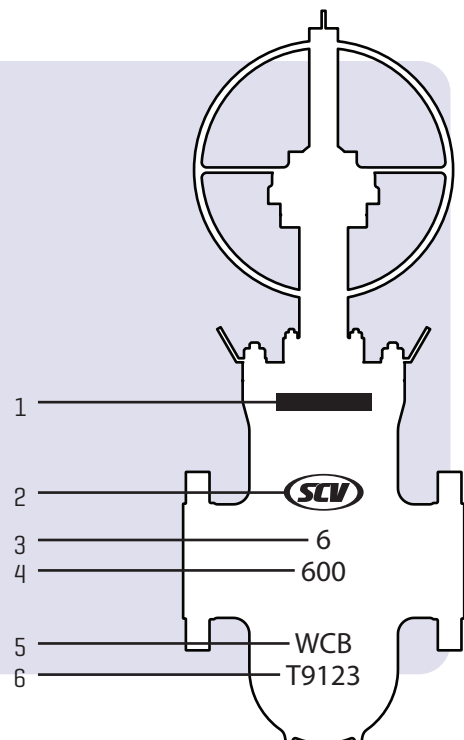
## Valve ID Tag



No.	Figure Number Code	Description
1	Serial Number	Identifies certified manufacturers serial number
2	Figure Number	Identifies the detailed valve configuration (valve type, bore size, pressure class, materials, etc.)
3	MOP/Max. Temp.	Identifies the maximum operating pressure in PSI and maximum operating temperature in Fahrenheit
4	Size	Identifies bore size
5	Pressure Class	Identifies pressure classifications per API requirements
6	Body Material	Identifies body metal material composition (A105, WCB, F51, CF8M, etc.)
7	Stem Material	Identifies stem material composition (A105, 410SS, 17-4pH, etc.)
8	Ball/Disc Material	Identifies ball/disc material composition (A105, 316SS, ENP, etc.)
9	Seat Material	Identifies seat material composition (PEEK, Teflon, Nylon, etc.)
10	MOP/Min. Temp.	Identifies the maximum operating pressure in PSI and minimum operating temperature in Fahrenheit
11	Manufacturing Date	Identifies the date the valve manufacturing completion date
12	API Conformance	Identifies API conformance (600, 6D, 6A, etc.)
13	O Ring	Identifies the O Ring material composition (Viton, Viton GLT, etc.)
14	NACE MR 01 75	Identifies corrosion resistance

## Valve Markings

No.	Valve ID Components
1	Tag
2	Brand
3	Size
4	Pressure Class
5	Body Material
6	Heat Number



**Note:** SCV reserves the right to modify our products for improvement without prior notice.



## Thru Conduit Slab & Expanding Gate Valves

Class: 150 - 1500/Sizes: 2" - 42"

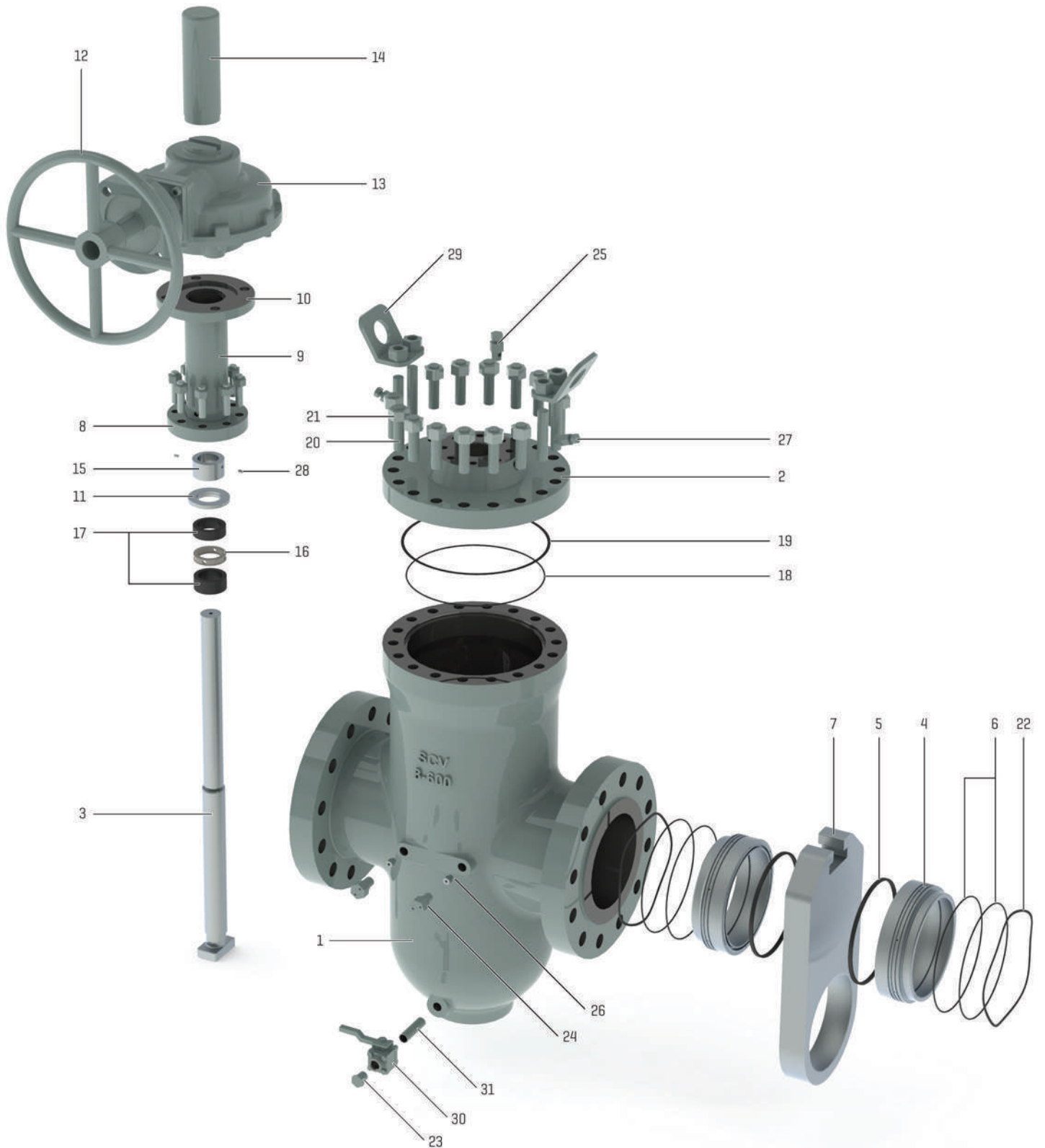


Design and Manufacturing Standards	
Basic Design	API 6D
Face-to-Face Dimension	ANSI B16.10
Flange End Dimension	ANSI/ASME B16.5 [2" to 24"] ANSI/ASME B16.47 & MSS SP-44 [26" & up]
Butt-Weld End Dimension	ANSI/ASME B16.25
Inspection & Testing	API 6D
Fire Safe Design	API 6FA



# Thru Conduit Slab Gate Valve (Bi-Directional) .....

[ Expanded View ]



# Thru Conduit Slab Gate Valve (Bi-Directional) ■ ■ ■ ■ ■ ■ ■ ■ ■ ■

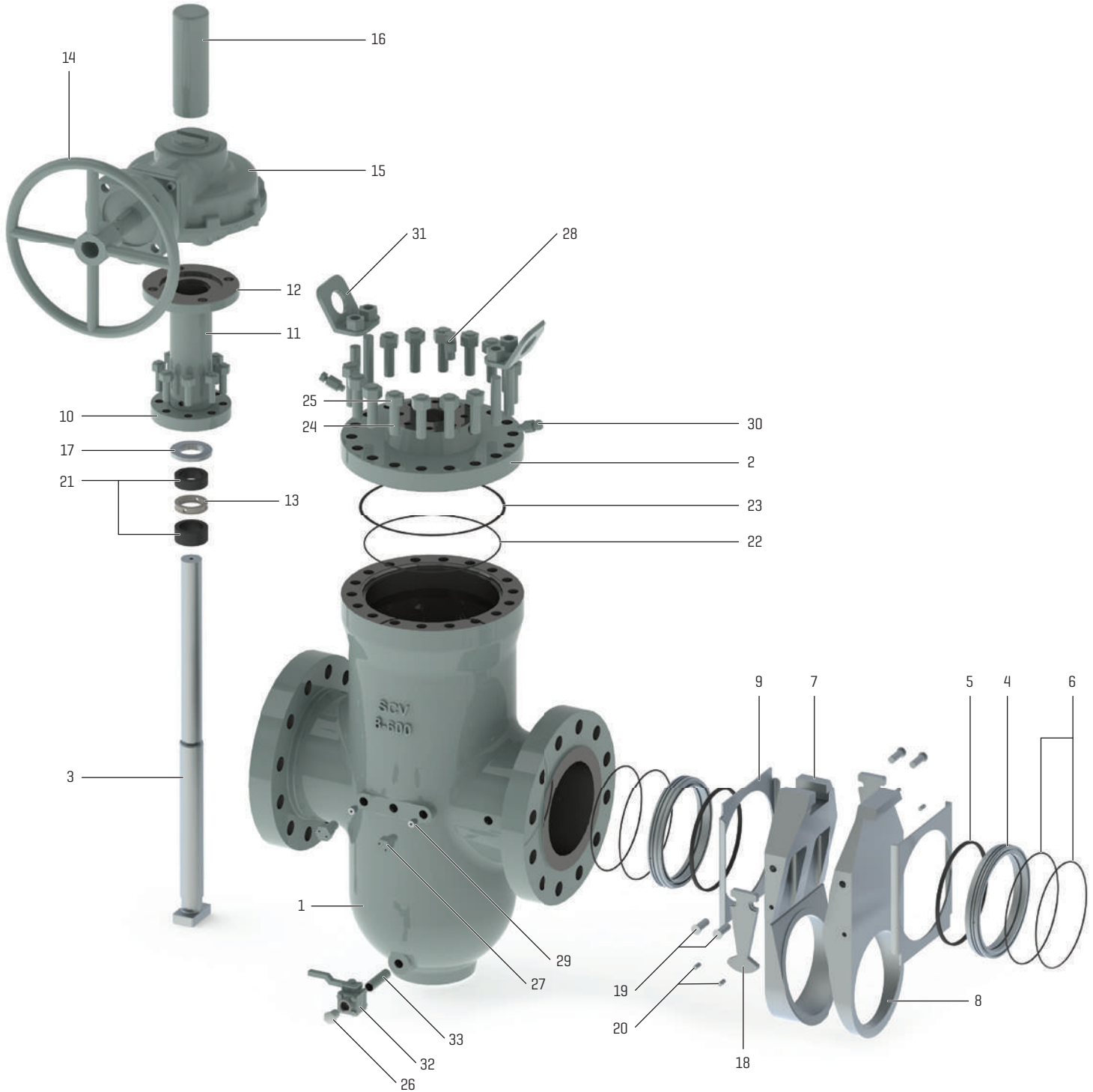
[ Bill of Materials ]

No.	Part	Material		
		Figure Number: 0813-VN	Figure Number: 0813-VR	Figure Number: 0215-HD
1	Body	ASTM A216 WCC		ASTM A352 LCC
2	Bonnet	ASTM A105		ASTM A350 LF2
3	Stem	ASTM A564 T Type 630, 17-4		
4	Seat	ASTM A105 + ENP		ASTM A350 LF2 + ENP
5	Seat Insert	Nylon	RTFE	Devlon
6	Seat O-Rings	Viton AED		HNBR
7	Gate	ASTM A105 + ENP		ASTM A350 LF2 + ENP
8	Yoke Base	ASTM A105		
9	Yoke Tube	ASTM A106 Gr. B Pipe		
10	Yoke Top	ASTM A105		
11	Lantern Ring	PEEK		
12	Handwheel	Carbon Steel		
13	Gear	Carbon Steel		
14	Stem Protector	Clear Plastic		
15	Internal Stop Nut	ASTM A105		
16	Gland	ASTM A105		
17	Packing	Viton/Duck		
18	Bonnet O-Ring	Viton AED		HNBR
19	Gasket	Stainless Steel/Graphite - GHE		
20	Stud	ASTM A193 B7M		ASTM A320 L7M
21	Heavy Hex Nut	ASTM A194 2HM		ASTM A320 L7M
22	Wavespring	17-7 Stainless Steel		
23	NPT Plug	316 Stainless Steel		
24	Grease Fitting, GBH	316 Stainless Steel		
25	Vent Fitting	316 Stainless Steel		
26	Ball Check	316 Stainless Steel		
27	Packing Injection Fitting	316 Stainless Steel		
28	Set Screw	B7M		
29	Lift Plate	A36		
30	Ball Valve	Carbon Steel		
31	Pipe Nipple	ASTM A106		

**Note:** Backup Rings (PEEK) are utilized on Class 1500 and 2500

# Thru Conduit Expanding Gate Valve [Bi-Directional] with Preferred Pressure Side

[ Expanded View ]



# Thru Conduit Expanding Gate Valve ■■■■■■■■■■ (Bi-Directional) with Preferred Pressure Side

[ Bill of Materials ]

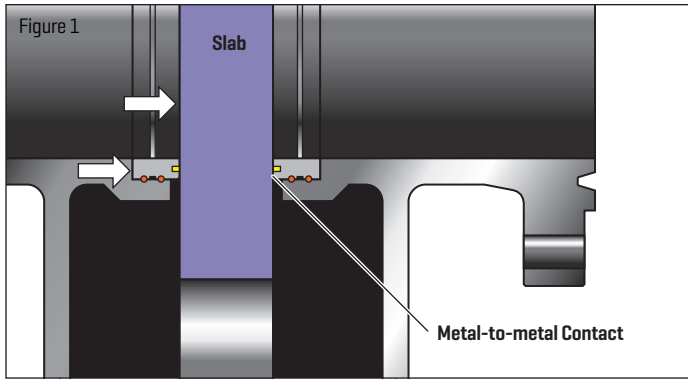
No.	Part	Material		
		Figure Number: 0813-VN	Figure Number: 0813-VR	Figure Number: 0215-HD
1	Body	ASTM A216 WCC		ASTM A352 LCC
2	Bonnet	ASTM A105		ASTM A350 LF2
3	Stem	ASTM A564 TType 630, 17-4		
4	Seat	ASTM A105 + ENP		ASTM A350 LF2 + ENP
5	Seat Insert	Nylon	RTFE	Devlon
6	Seat O-Rings	Viton AED		HNBR
7	Gate	ASTM A216 WCC + ENP		ASTM A352 LCC + ENP
8	Segment	ASTM A216 WCC + ENP		ASTM A352 LCC + ENP
9	Skirt	ASTM A573 Gr. 50		
10	Yoke Base	ASTM A105		
11	Yoke Tube	ASTM A106 Gr. B Pipe		
12	Yoke Top	ASTM A105		
13	Lantern Ring	PEEK		
14	Handwheel	Carbon Steel		
15	Gear	Carbon Steel		
16	Stem Protector	Clear Plastic		
17	Gland	ASTM A105		
18	Lever Lock Arm	ASTM A514 Gr. B		
19	Lever Arm Pins	4130 Alloy Steel		
20	Gate Pins	ASTM A105		
21	Packing	Viton/Duck		
22	Bonnet O-Ring	Viton AED		HNBR
23	Gasket	Stainless Steel/Graphite - GHE		
24	Stud	ASTM A193 B7M		ASTM A320 L7M
25	Heavy Hex Nut	ASTM A194 2HM		ASTM A320 L7M
26	NPT Plug	316 Stainless Steel		
27	Grease Fitting, GBH	316 Stainless Steel		
28	Vent Fitting	316 Stainless Steel		
29	Ball Check	316 Stainless Steel		
30	Packing Injection Fitting	316 Stainless Steel		
31	Lift Plate	A36		
32	Ball Valve	Carbon Steel		
33	Pipe Nipple	ASTM A106		



# Slab Gate Advanced Mechanical Details

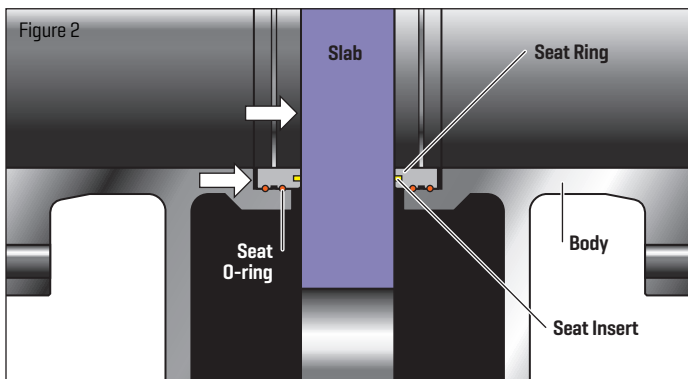
Through its simple design and efficient performance, the slab gate's two spring loaded floating seats are pressure energized. This allows for complete sealing, both upstream and downstream.

## [ Features Overview ]



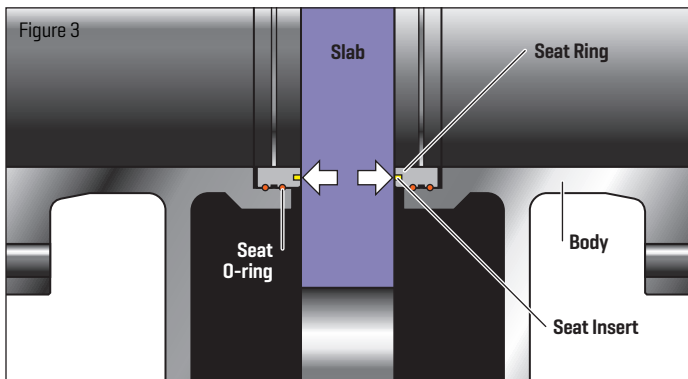
### Seats - Soft & Metal

The spring loaded double O-ring design seats maintain a perfect seal with the gate in both low and high pressure applications. The soft seat inserts help to ensure that the primary sealing occurs at the gate. In the event of soft seat damage, the seating of metal to metal will function as a secondary seal. **(Figure 1)**

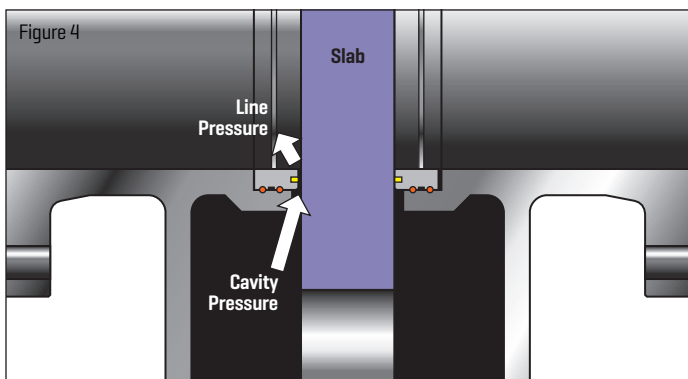


### Double Block

When the valve is in the closed position and also has equal or no pressure, both spring loaded seats can shut off line pressure independently of upstream and downstream pressure. This creates a double block scenario. **(Figure 2)**



When line pressure is applied, the pressure forces the slab gate to float against the downstream seat and form a tight seal. At the same time, the upstream line pressure forces the upstream seat on the slab gate to form an upstream seal. **(Figure 3)**

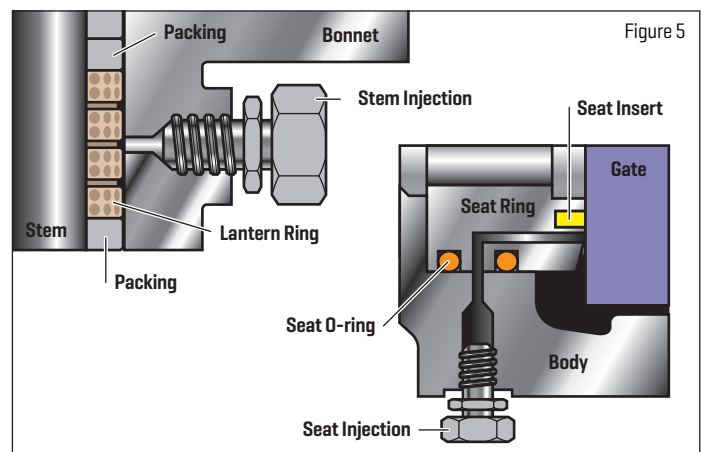


### Self Relieving Cavity

The double block and bleed slab gate design, in the closed position, may experience an increase in cavity pressure due to thermal expansion. When the cavity pressure exceeds the line pressure, the seat is forced away from the gate surface allowing the excess cavity pressure to be vented into the line. This allows for a pressure balance between the body cavity and the line. The valve body pressure will relieve to the lower differential side. **(Figure 4)**

### Secondary Sealant and Packing Injection System

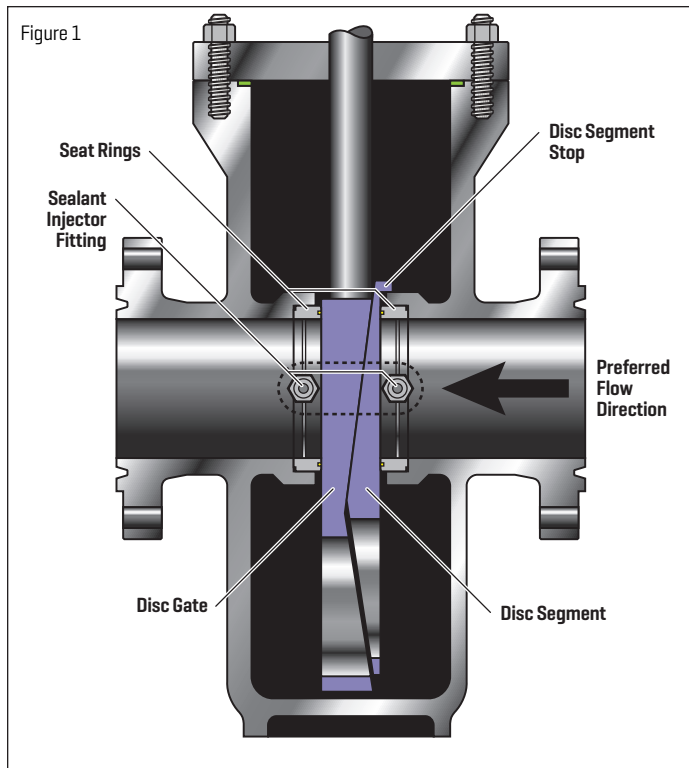
All valves will have secondary sealant injection fittings for the stem and seats. If the seat inserts or O-rings become damaged, leakage from the seat can be prevented by injecting sealant into the fittings. **(Figure 5)**



# Expanding Gate Advanced Mechanical Details

The SCV Expanding Gate valve design provides a mechanical seal between the seats and the gate in both high and low pressure applications. The expanding gate valve does not require line pressure to seal and is recommended when a tight mechanical seal is required.

## [ Features Overview ]



### Full Expanded Closed

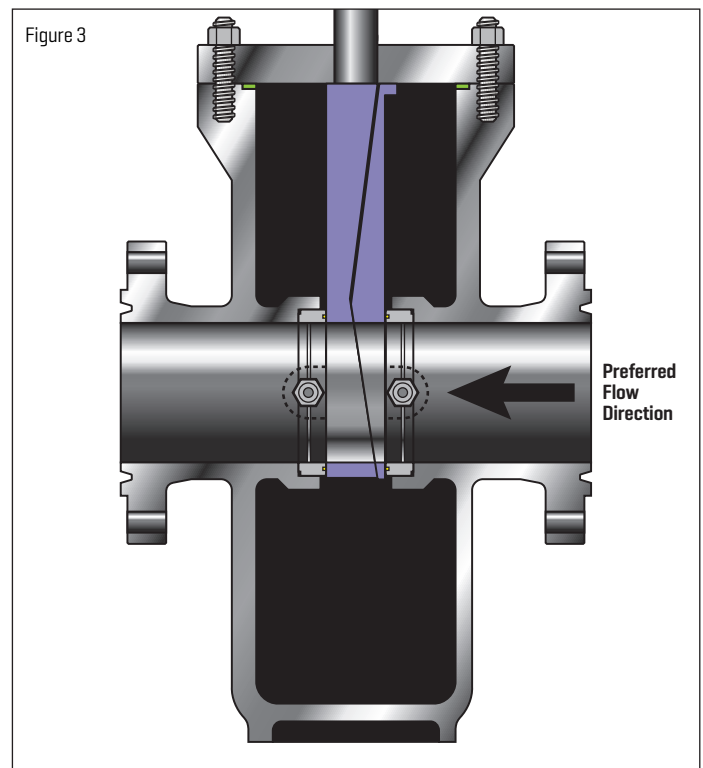
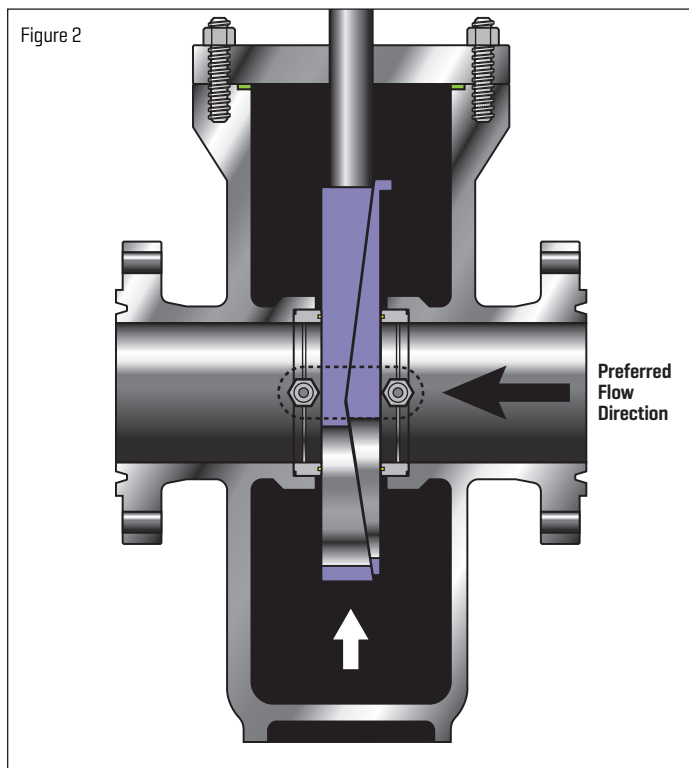
In the full expanded closed position, the segment stop has engaged with the lower body stop and the gate is wedged downward, expanding the gate and segment to form a tight seal against the upstream and downstream seats. Body cavity venting will assist to provide tight shut off. **(Figure 1)**

### Mid Position

When operating towards the open position, the gate travels across the wedge angle of the segment. This retracts the assembly so that it will slide freely between the seat faces. **(Figure 2)**

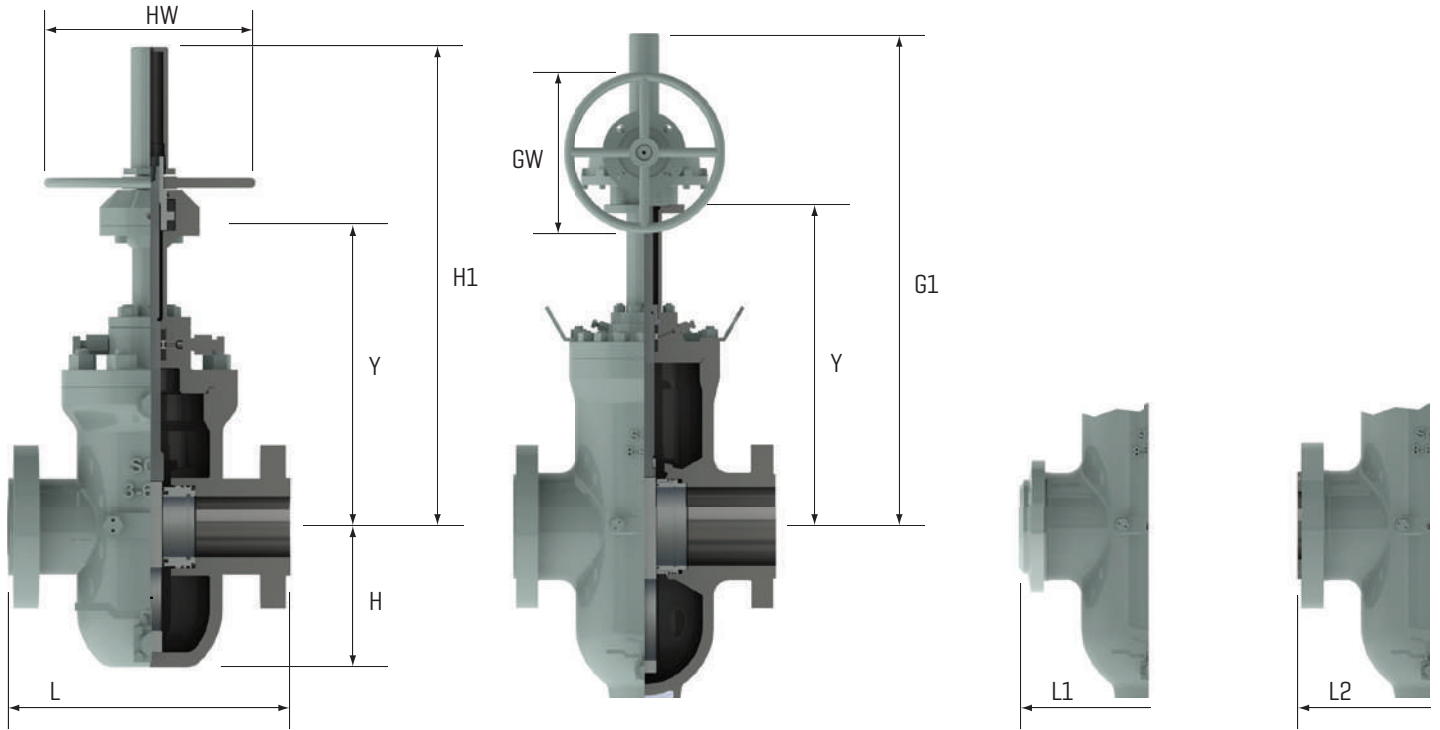
### Full Expanded Open

In the full expanded open position, the segment stop has engaged the upper body stop and the gate is wedged upward. This expands the segment and the gate into the seats, isolating the flow from the cavity. **(Figure 3)**



# Slab Gate Valve Dimensions

Size: 2" - 42"  
Class: 150



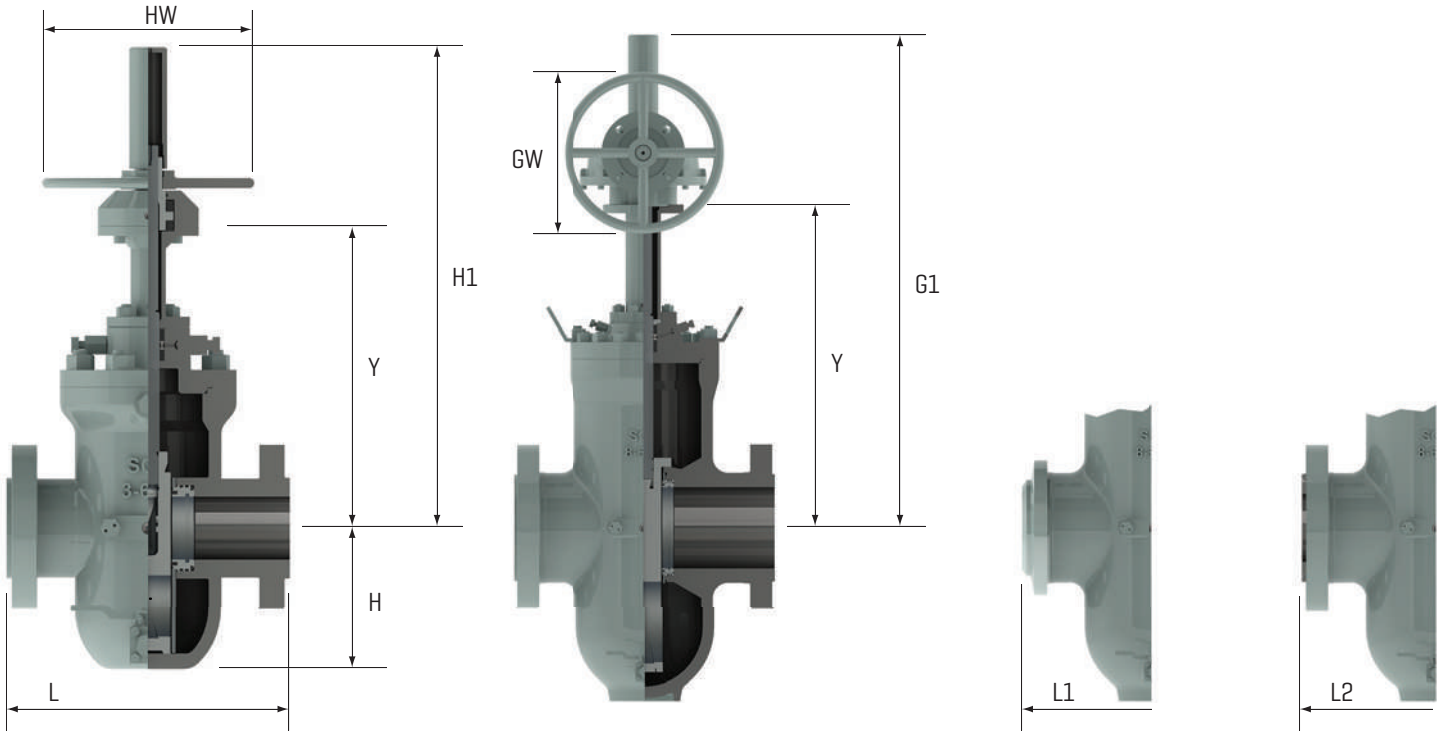
CLASS 150	SIZE		BORE	END-TO-END		CENTER-TO-BOTTOM	CENTER-TO-TOP OF YOKE	HANDWHEEL OPERATED	GEAR OPERATED		WEIGHTS	
	IN	MM	F	RF - L	BW - L1	H	Y	H1	HW	G1	GW	LBS/KG
	2	50	2.06	7.00	/	5.7	11.7	19.0	10	19.0	10	88
	3	75	3.13	8.00	/	7.3	14.5	22.9	10.0	22.9	10.0	120
	4	100	4.06	9.00	/	9.0	16.9	26.2	10.0	26.2	10.0	150
	6	150	6.06	10.50	/	11.5	21.6	33.7	12.0	33.7	12.0	202
	8	200	8.06	11.50	/	15.3	27.7	42.1	18.0	42.1	18.0	373
	10	250	10.06	13.00	/	18.1	33.1	50.7	18.0	50.7	18.0	536
	12	300	12.06	14.00	/	22.0	38.6	58.4	18.0	58.4	18.0	868
	14	350	13.25	15.00	/	23.8	41.4	62.4	18.0	62.4	18.0	1125
	16	400	15.25	16.00	/	26.5	46.7	70.5	18.0	70.5	18.0	1516
	18	450	17.25	17.00	/	29.5	51.3	78.2	18.0	78.2	18.0	1893
	20	500	19.25	18.00	/	33.2	57.2	85.1	24.0	85.1	24.0	2561
	24	600	23.25	20.00	/	39.7	68.6	101.2	24.0	101.2	24.0	4245
	28	700	27.00	24.00	/	46.0	80.5	117.4	24.0	117.4	24.0	6556
	30	750	29.00	26.00	/	49.3	84.0	122.5	24.0	122.5	24.0	7778
	32	800	30.75	28.00	/	52.6	88.8	129.9	24.0	129.9	24.0	9119
	36	900	34.50	32.00	/	58.0	97.2	141.0	24.0	141.0	24.0	11860
	40	1000	38.50	36.00	/	64.8	110.0	158.3	24.0	158.3	24.0	15466
	42	1050	40.25	36.00	/	67.4	114.5	169.7	24.0	169.7	24.0	17304

Note: SCV reserves the right to change any technical design and dimensional data without prior notice. Please contact SCV to confirm all Dimensions and Data offered in this catalog. Larger sizes can be engineered if needed.

# Expanding Gate Valve Dimensions

Size: 2" - 40"

Class: 150

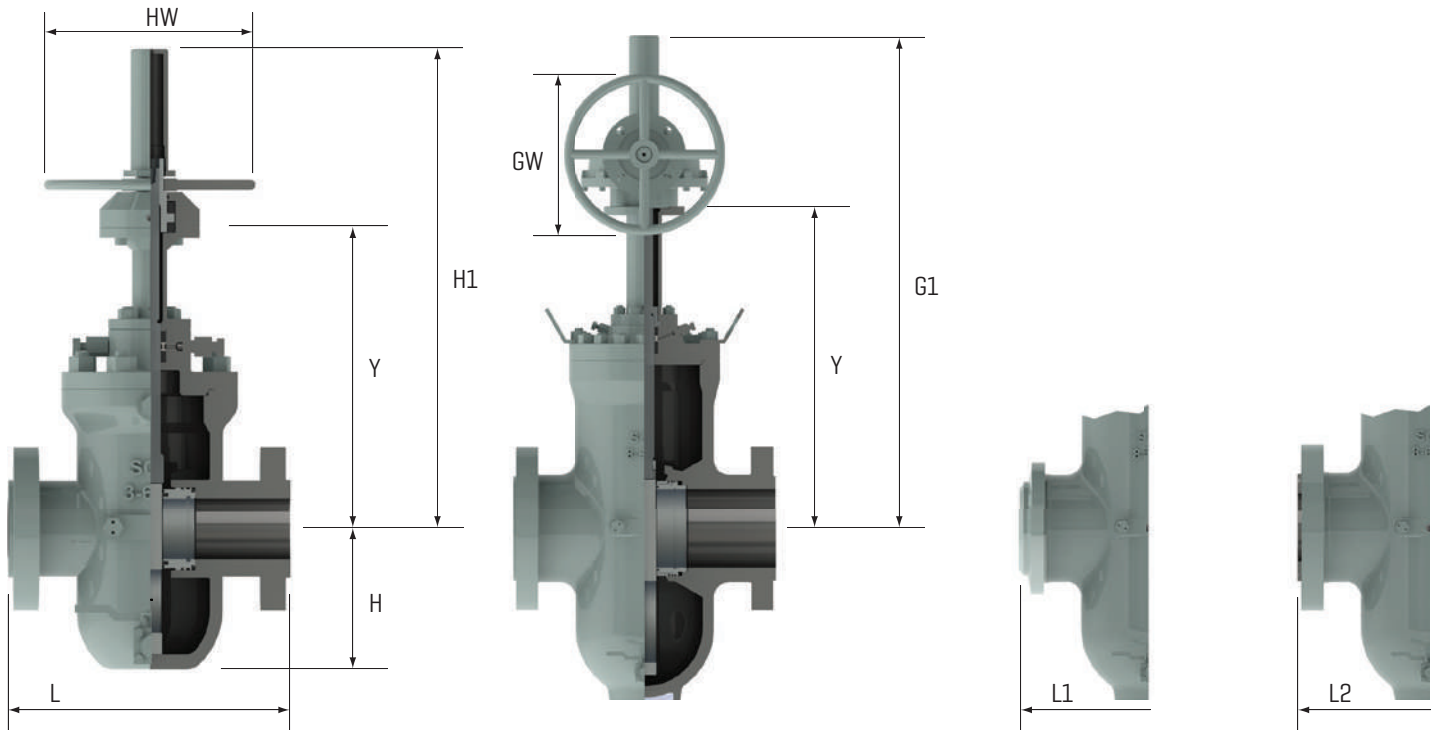


CLASS 150	SIZE		BORE	END-TO-END		CENTER-TO-BOTTOM	CENTER-TO-TOP OF YOKE	HANDWHEEL OPERATED		GEAR OPERATED		WEIGHTS LBS/KG
	IN	MM	F	RF - L	BW - L1	H	Y	H1	HW	G1	GW	
	3	80	3.13	11.13	/	7.0	14.9	23.8	10.0	23.8	10.0	155
	4	100	4.06	9.00	/	9.0	16.9	27.4	10.0	27.4	10.0	150
	6	150	6.06	10.50	/	12.1	21.7	34.0	12.0	34.0	12.0	232
	8	200	8.06	11.50	/	15.9	27.9	43.1	18.0	43.1	18.0	434
	10	250	10.06	13.00	/	19.4	33.5	51.6	18.0	51.6	18.0	713
	12	300	12.06	14.00	/	22.6	39.1	59.2	18.0	59.2	18.0	1053
	16	400	15.25	16.00	/	28.0	47.9	72.0	18.0	72.0	18.0	1922
	18	450	/	/	/	/	/	/	/	/	/	/
	20	500	19.25	18.00	/	34.5	58.0	86.1	24.0	86.1	24.0	3361
	22	550	21.25	19.00	/	38.8	/	99.3	24.0	99.3	24.0	4495
	24	600	23.25	20.00	/	40.8	70.4	103.1	24.0	103.1	24.0	5172
	30	750	29.00	26.00	/	50.4	83.9	125.4	24.0	125.4	24.0	9589
	32	800	30.75	/	/	/	/	/	/	/	/	/
	36	900	34.50	34.50	/	59.5	98.6	145.4	24.0	145.4	24.0	14060
	40	1000	38.50	36.00	/	66.5	110.7	159.0	24.0	159.0	24.0	21077
	40	1000	978	914	/	1689	2812	4039	610	4039	610	9560

Note: SCV reserves the right to change any technical design and dimensional data without prior notice. Please contact SCV to confirm all Dimensions and Data offered in this catalog. Larger sizes can be engineered if needed.

# Slab Gate Valve Dimensions

Size: 2" - 40"  
Class: 300



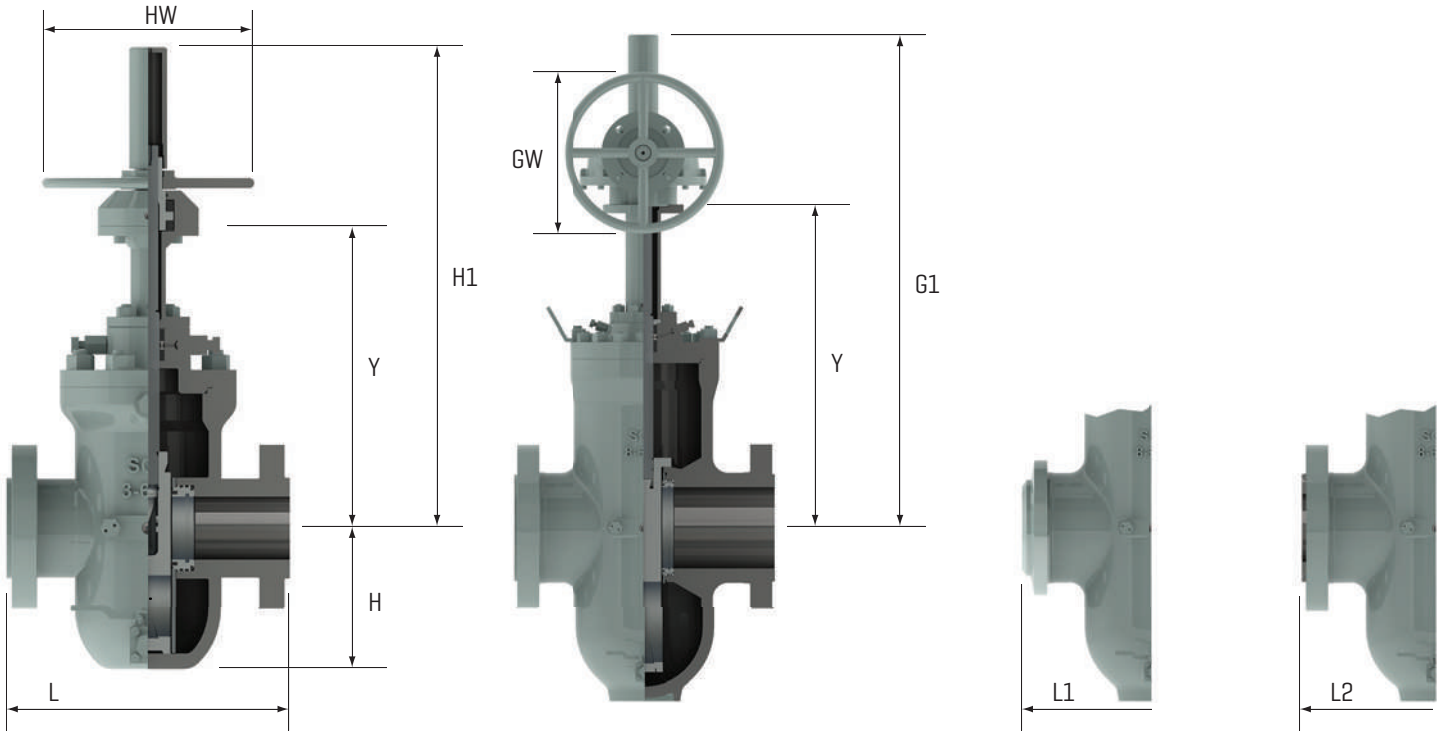
CLASS 300	SIZE		BORE	END-TO-END		CENTER-TO-BOTTOM	CENTER-TO-TOP OF YOKE	HANDWHEEL OPERATED		GEAR OPERATED		WEIGHTS
	IN	MM	F	RF - L	BW - L1	H	Y	H1	HW	G1	GW	LBS/KG
	2	50	2.06	8.50	/	5.7	11.7	19.0	10	19.0	10	124
	3	80	3.13	11.13	/	7.3	14.5	22.9	10.0	22.9	10.0	163
	4	100	4.06	12.00	/	9.0	16.9	26.2	10.0	26.2	10.0	181
	6	150	6.06	15.88	/	11.5	21.6	33.7	12.0	33.7	12.0	335
	8	200	8.06	16.50	/	15.3	27.7	42.1	18.0	42.1	18.0	609
	10	250	10.06	18.00	/	18.1	33.1	50.7	18.0	50.7	18.0	1000
	12	300	12.06	19.75	/	22.0	38.6	58.4	18.0	58.4	18.0	1402
	16	400	15.25	33.00	/	26.5	46.7	70.5	18.0	70.5	18.0	2764
	20	500	19.25	39.00	/	33.2	57.2	85.1	24.0	85.1	24.0	4429
	22	550	21.25	43.00	/	38.5	66.4	98.5	24.0	98.5	24.0	6488
	24	600	23.25	45.00	/	39.7	68.6	101.2	24.0	101.2	24.0	7039
	30	750	29.00	55.00	/	49.3	84.0	122.5	24.0	122.5	24.0	12389
	36	900	34.50	68.00	/	58.0	97.2	141.0	24.0	141.0	24.0	19722
	40	1000	38.50	84.50	/	64.8	110.0	158.3	24.0	158.3	24.0	26401

Note: SCV reserves the right to change any technical design and dimensional data without prior notice. Please contact SCV to confirm all Dimensions and Data offered in this catalog. Larger sizes can be engineered if needed.

# Expanding Gate Valve Dimensions

Size: 2" - 42"

Class: 300

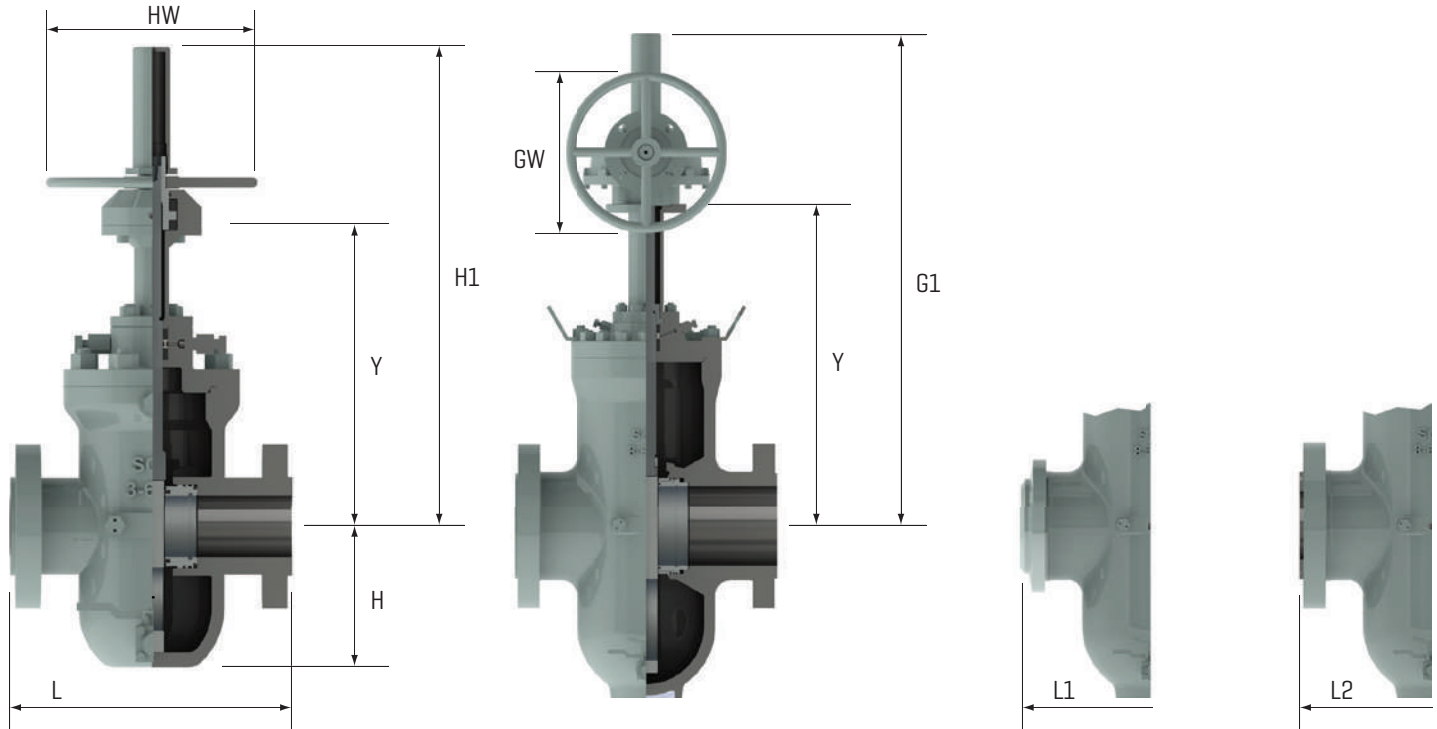


CLASS 300	SIZE		BORE	END-TO-END		CENTER-TO-BOTTOM	CENTER-TO-TOP OF YOKE	HANDWHEEL OPERATED		GEAR OPERATED		WEIGHTS
	IN	MM	F	RF - L	BW - L1	H	Y	H1	HW	G1	GW	LBS/KG
	2	50	2.06	8.50	/	5.7	11.7	19.0	10	19.0	10	93
	3	80	3.13	11.13	/	7.3	14.5	22.9	10.0	22.9	10.0	141
	4	100	4.06	12.00	/	9.0	16.9	26.2	10.0	26.2	10.0	181
	6	150	6.06	15.88	/	11.5	21.6	33.7	12.0	33.7	12.0	310
	8	200	8.06	16.50	/	15.3	27.7	42.1	18.0	42.1	18.0	540
	10	250	10.06	18.00	/	18.1	33.1	50.7	18.0	50.7	18.0	733
	12	300	12.06	19.75	/	22.0	38.6	58.4	18.0	58.4	18.0	1300
	14	350	13.25	30.00	/	23.8	41.4	62.4	18.0	62.4	18.0	1626
	16	400	15.25	33.00	/	26.5	46.7	70.5	18.0	70.5	18.0	2420
	18	450	17.25	36.00	/	29.5	51.3	78.2	18.0	78.2	18.0	3197
	20	500	19.25	39.00	/	33.2	57.2	85.1	24.0	85.1	24.0	4000
	24	600	23.25	45.00	/	39.7	68.6	101.2	24.0	101.2	24.0	6391
	30	750	29.00	55.00	/	49.3	84.0	122.5	24.0	122.5	24.0	11272
	36	900	34.50	68.00	/	58.0	97.2	141.0	24.0	141.0	24.0	17885
	40	1000	38.50	84.50	/	64.8	110.0	158.3	24.0	158.3	24.0	22237
	42	1050	40.25	72.00	/	67.4	114.5	169.7	24.0	169.7	24.0	20381
			1022	1829	/	1712	2908	4303	610	4303	610	9245

Note: SCV reserves the right to change any technical design and dimensional data without prior notice. Please contact SCV to confirm all Dimensions and Data offered in this catalog. Larger sizes can be engineered if needed.

# Slab Gate Valve Dimensions

Size: 2" - 36"  
Class: 600



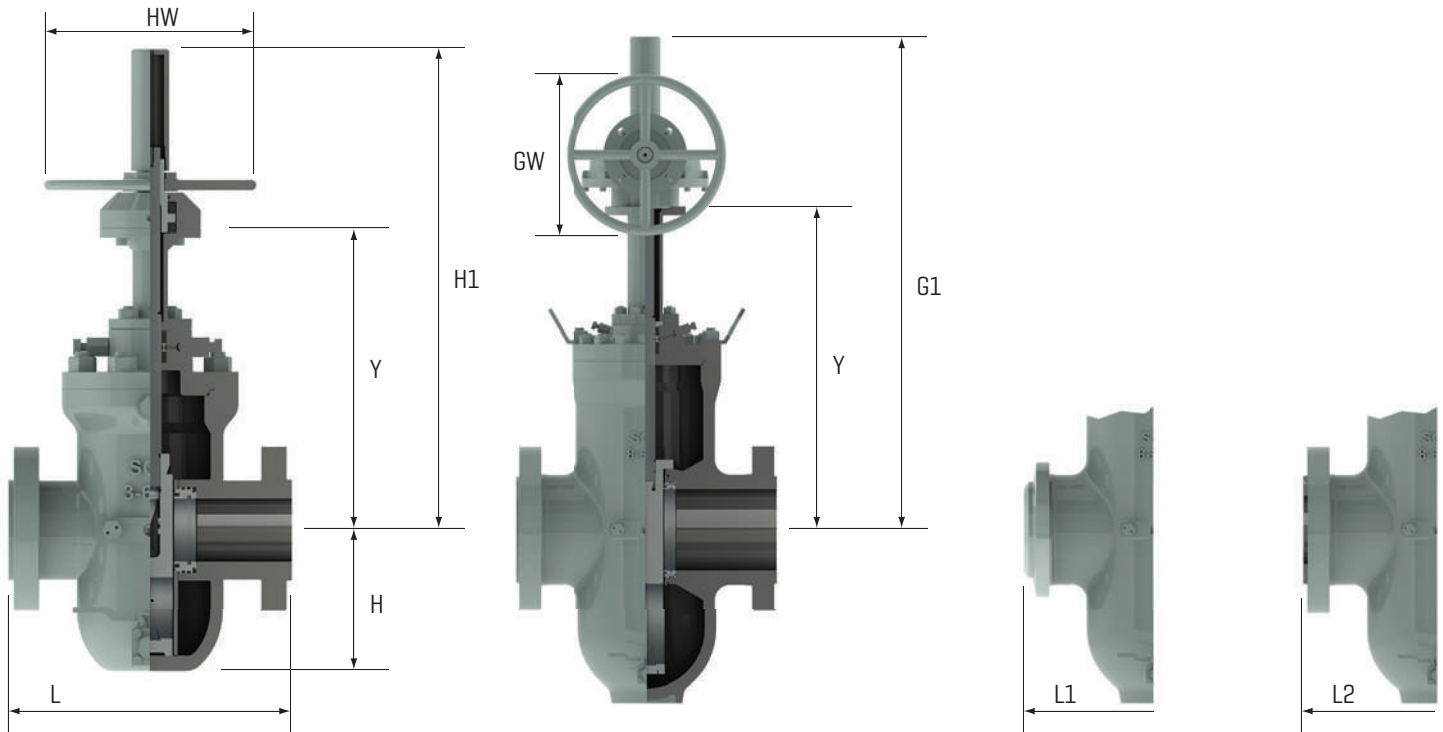
CLASS 600	SIZE		BORE	END-TO-END			CENTER-TO-BOTTOM	CENTER-TO-TOP OF YOKE	HANDWHEEL OPERATED		GEAR OPERATED		WEIGHTS
	IN	MM	F	RF - L	BW - L1	RTJ - L2	H	Y	H1	HW	G1	GW	LBS/KG
	2	50	2.06	11.50	11.50	11.88	5.4	12.1	19.0	12.0	19.0	12.0	124
	3	80	3.13	14.00	14.00	14.12	7.0	14.96	23.3	12.0	23.3	12.0	179
	4	100	4.06	17.00	17.00	17.12	10.1	20.5	31.4	12.0	31.4	12.0	350
	6	150	6.06	22.00	22.00	22.12	12.8	25.8	39.3	18.0	39.3	18.0	603
	8	200	8.06	26.00	26.00	26.12	17.1	31.9	48.5	18.0	48.5	18.0	1069
	10	250	10.06	31.00	31.00	31.12	21.3	38.0	57.6	18.0	57.6	18.0	1846
	12	300	12.06	33.00	33.00	33.12	23.5	43.9	64.9	18.0	64.9	18.0	2442
	14	350	13.25	35.00	35.00	35.12	26.8	47.4	71.4	24.0	71.4	24.0	3237
	16	400	15.25	39.00	39.00	39.12	29.5	52.8	77.6	24.0	77.6	24.0	4204
	18	450	17.25	43.00	43.00	43.12	33.3	58.2	87.8	24.0	87.8	24.0	5880
	20	500	19.19	47.00	47.00	47.25	36.8	65.7	98.3	30.0	98.3	30.0	8325
	22	550	21.25	51.00	/	/	40.8	72.4	107.3	24.0	107.3	24.0	10292
	24	600	23.25	55.00	55.00	55.38	44.5	78.3	115.3	24.0	115.3	24.0	12718
	30	750	29.00	65.00	65.00	65.38	54.0	94.4	140.1	24.0	140.1	24.0	21489
	36	900	34.50	82.00	/	/	63.5	108.6	160.7	24.0	160.7	24.0	33646

Note: SCV reserves the right to change any technical design and dimensional data without prior notice. Please contact SCV to confirm all Dimensions and Data offered in this catalog. Larger sizes can be engineered if needed.

# Expanding Gate Valve Dimensions

Size: 2" - 36"

Class: 600



CLASS 600	SIZE		BORE	END-TO-END			CENTER-TO-BOTTOM		CENTER-TO-TOP OF YOKE		HANDWHEEL OPERATED		GEAR OPERATED		WEIGHTS
	IN	MM	F	RF - L	BW - L1	RTJ - L2	H	Y	H1	HW	G1	GW	LBS/KG		
	2	50	2.06	11.50	11.50	11.88	5.4	12.1	19.0	12.0	19.0	12.0	124		
	3	80	3.13	14.00	14.00	14.12	7.0	14.96	23.3	12.0	23.3	12.0	184		
	4	100	4.06	17.00	17.00	17.12	10.1	20.5	31.4	12.0	31.4	12.0	349		
	6	150	6.06	22.00	22.00	22.12	12.8	25.8	39.3	18.0	39.3	18.0	601		
	8	200	8.06	26.00	26.00	26.12	17.1	31.9	48.5	18.0	48.5	18.0	1075		
	10	250	10.06	31.00	31.00	31.12	21.3	38.0	57.6	18.0	57.6	18.0	1876		
	12	300	12.06	33.00	33.00	33.12	23.5	43.9	64.9	18.0	64.9	18.0	2494		
	14	350	13.25	35.00	35.00	35.12	26.8	47.4	71.4	24.0	71.4	24.0	3327		
	16	400	15.25	39.00	39.00	39.12	29.5	52.8	77.6	24.0	77.6	24.0	4367		
	18	450	17.25	43.00	43.00	43.12	33.1	58.2	87.8	24.0	87.8	24.0	6047		
	20	500	19.19	47.00	47.00	47.25	36.8	65.7	98.3	30.0	98.3	30.0	8610		
	22	550	21.25	51.00	/	/	40.8	72.4	107.3	24.0	107.3	24.0	10720		
	24	600	23.25	55.00	55.00	55.38	44.5	78.3	115.3	24.0	115.3	24.0	13315		
	26	650	25.00	57.00	**	**	48.6	78.3	115.3	24.0	115.3	24.0	16417		
	28	700	27.00	61.00	**	**	52.0	78.3	115.3	24.0	115.3	24.0	18692		
	30	750	29.00	65.00	**	**	54.0	94.4	140.1	24.0	140.1	24.0	22606		
	36	900	34.50	82.00	**	**	64.0	108.6	160.7	24.0	160.7	24.0	35984		
			876	2083	**	**	1626	2785	4082	610	4082	610	16322		

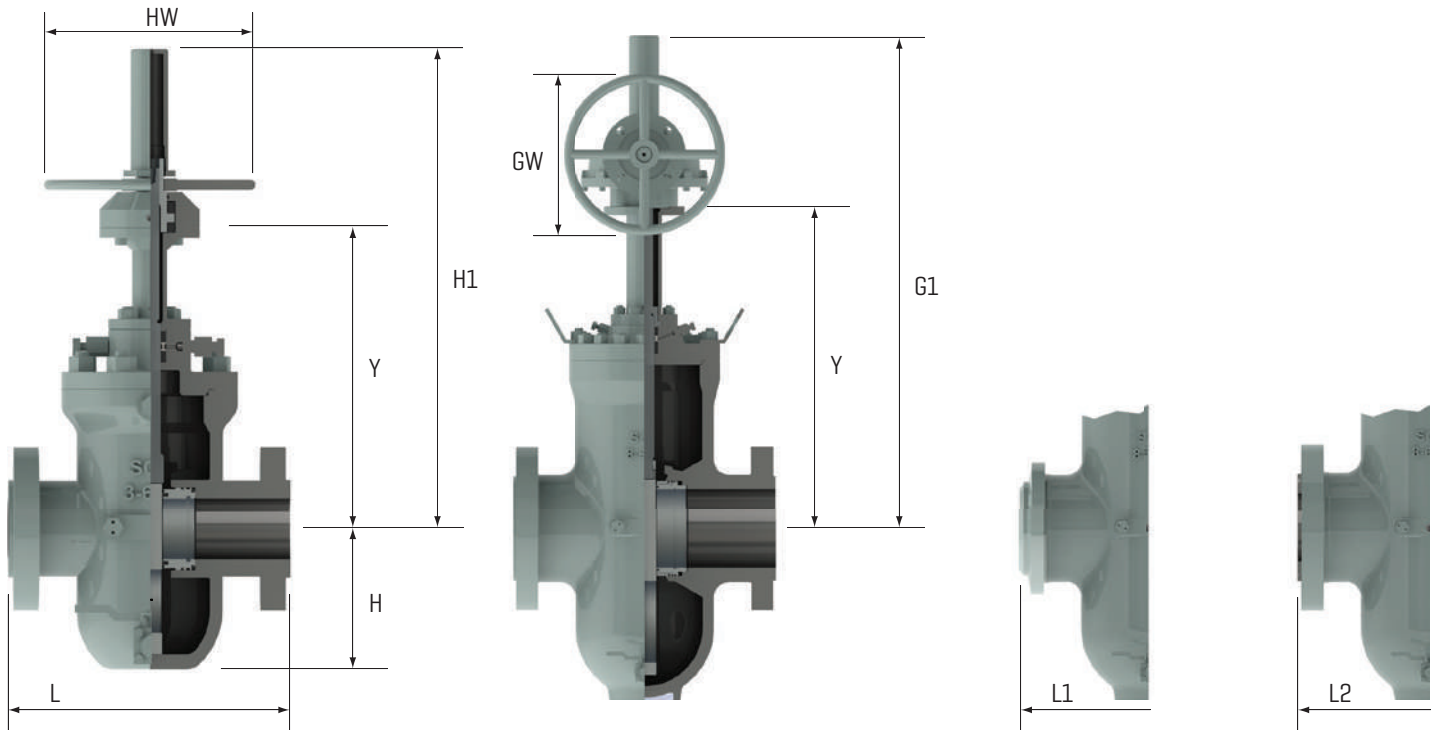
\*\* = Consult factory.

Note: SCV reserves the right to change any technical design and dimensional data without prior notice. Please contact SCV to confirm all Dimensions and Data offered in this catalog. Larger sizes can be engineered if needed.



# Slab Gate Valve Dimensions

Size: 2" - 24"  
Class: 900



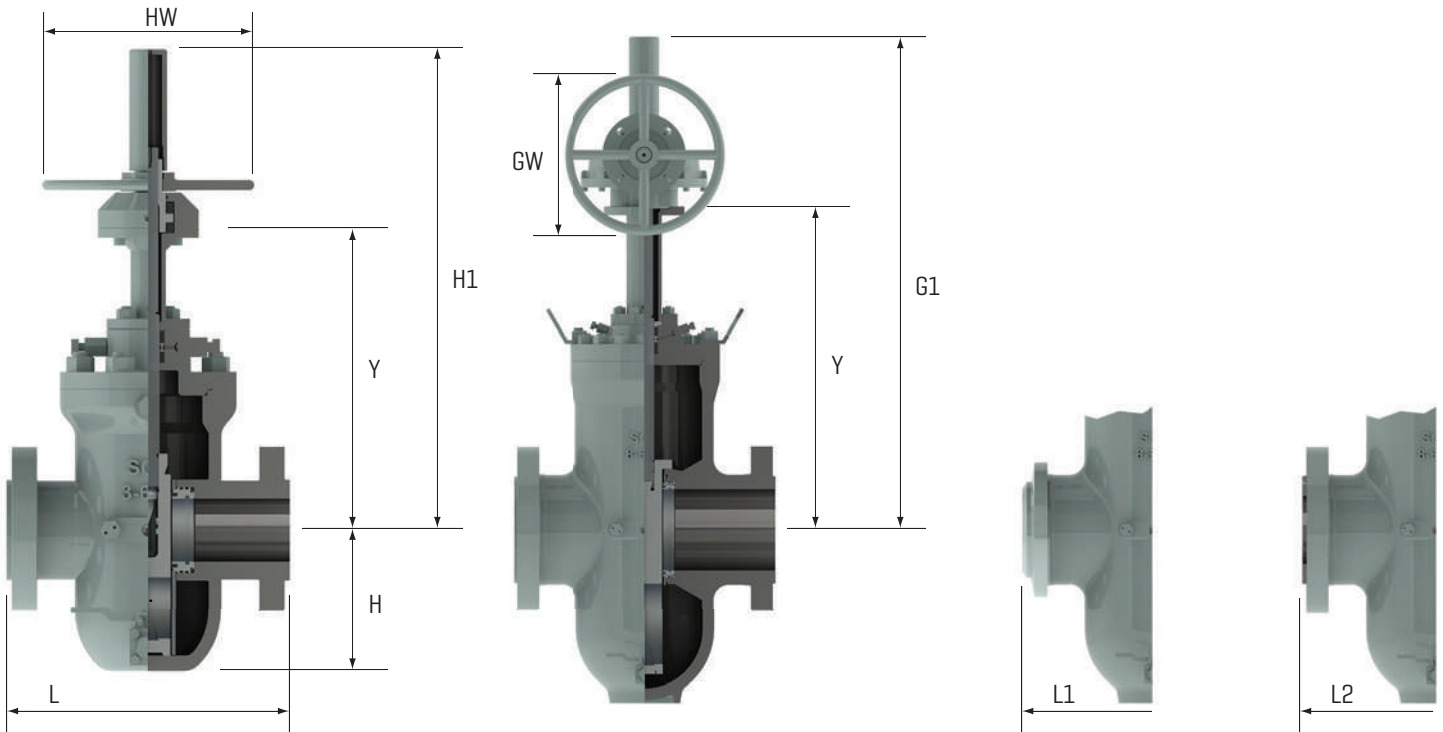
CLASS 900	SIZE		BORE	END-TO-END			CENTER-TO-BOTTOM	CENTER-TO-TOP OF YOKE	HANDWHEEL OPERATED		GEAR OPERATED		WEIGHTS
	IN	MM	F	RF - L	BW - L1	RTJ - L2	H	Y	H1	HW	G1	GW	LBS/KG
	2	50	2.06	14.50	14.50	14.62	6.0	12.2	19.1	12.0	19.1	12.0	216
	3	80	3.13	15.00	15.00	15.12	7.0	14.9	23.3	12.0	23.3	12.0	224
	4	100	4.06	18.00	18.00	18.12	10.3	20.5	31.4	12.0	31.4	12.0	403
	6	150	6.06	24.00	24.00	24.12	13.1	25.8	39.2	18.0	39.2	18.0	800
	8	200	8.06	29.00	29.00	29.12	17.5	31.9	48.5	18.0	48.5	18.0	1346
	10	250	10.06	33.00	33.00	33.12	21.8	38.0	57.6	18.0	57.6	18.0	2380
	12	300	12.06	38.00	38.00	38.12	24.4	43.9	65.6	24.0	65.6	24.0	3258
	14	350	13.25	40.50	40.50	40.88	27.9	47.4	71.4	24.0	71.4	24.0	4208
	16	400	15.25	44.50	44.50	44.88	30.0	52.8	77.6	24.0	77.6	24.0	5343
	18	450	17.25	48.00	48.00	48.50	33.6	58.2	87.8	24.0	87.8	24.0	7382
	20	500	19.19	52.00	52.00	52.50	37.9	66.2	98.3	30.0	98.3	30.0	11400
	24	600	25.00	57.00	/	/	48.8	83.4	122.9	30.0	122.9	30.0	15737
			635	1448	/	/	1240	2118	3122	610	3122	610	7138

Note: SCV reserves the right to change any technical design and dimensional data without prior notice. Please contact SCV to confirm all Dimensions and Data offered in this catalog. Larger sizes can be engineered if needed.

# Expanding Gate Valve Dimensions

Size: 2" - 24"

Class: 900

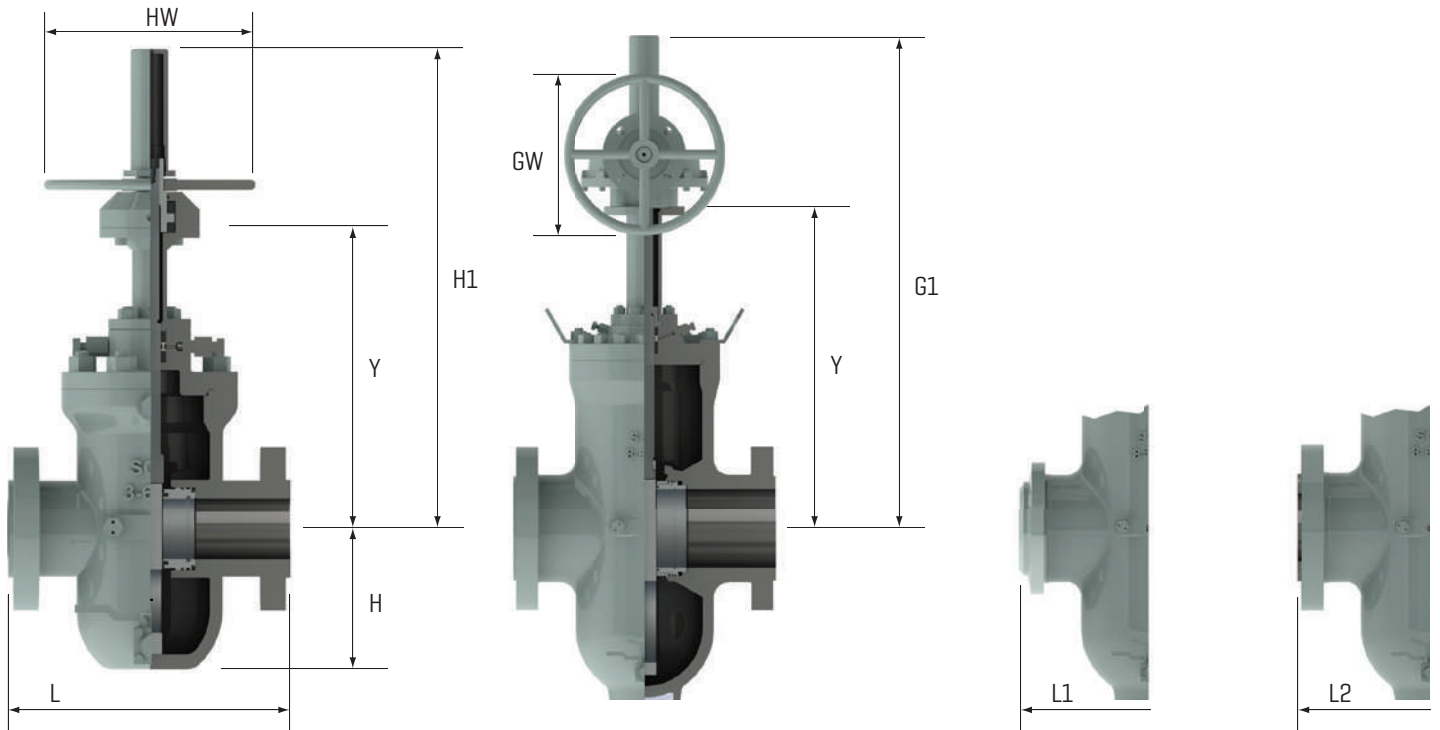


CLASS 900	SIZE		BORE	END-TO-END				CENTER-TO-BOTTOM		CENTER-TO-TOP OF YOKE		HANDWHEEL OPERATED		GEAR OPERATED		WEIGHTS LBS/KG
	IN	MM	F	RF - L	BW - L1	RTJ - L2	H	Y	H1	HW	G1	GW				
	2	50	2.06	14.50	14.50	14.62	6.0	12.2	20.2	12.0	20.2	12.0	215			
	3	80	3.13	15.00	15.00	15.12	7.0	14.9	23.8	12.0	23.8	12.0	225			
	4	100	4.06	18.00	18.00	18.12	10.3	20.5	31.2	12.0	31.2	12.0	410			
	6	150	6.06	24.00	24.00	24.12	13.1	25.8	38.8	18.0	38.8	18.0	798			
	8	200	8.06	29.00	29.00	29.12	17.5	31.9	48.3	18.0	48.3	18.0	1351			
	10	250	10.06	33.00	33.00	33.12	21.8	38.0	57.4	18.0	57.4	18.0	2402			
	12	300	12.06	38.00	38.00	38.12	24.4	43.9	65.2	24.0	65.2	24.0	3307			
	14	350	13.25	40.50	40.50	40.88	27.9	47.4	70.6	24.0	70.6	24.0	4295			
	16	400	15.25	44.50	44.50	44.88	30.0	52.8	77.6	24.0	77.6	24.0	5505			
	18	450	17.25	48.00	48.00	48.50	33.6	58.2	88.0	24.0	88.0	24.0	7582			
	20	500	19.19	52.00	52.00	52.50	37.9	66.2	97.9	30.0	97.9	30.0	11666			
	24	600	25.00	57.00	/	/	48.8	83.4	116.6	30.0	116.6	30.0	19298			
			635	1448	/	/	1240	2118	2962	610	2962	610	8753			

Note: SCV reserves the right to change any technical design and dimensional data without prior notice. Please contact SCV to confirm all Dimensions and Data offered in this catalog. Larger sizes can be engineered if needed.

# Slab Gate Valve Dimensions

Size: 2" - 10"  
Class: 1500

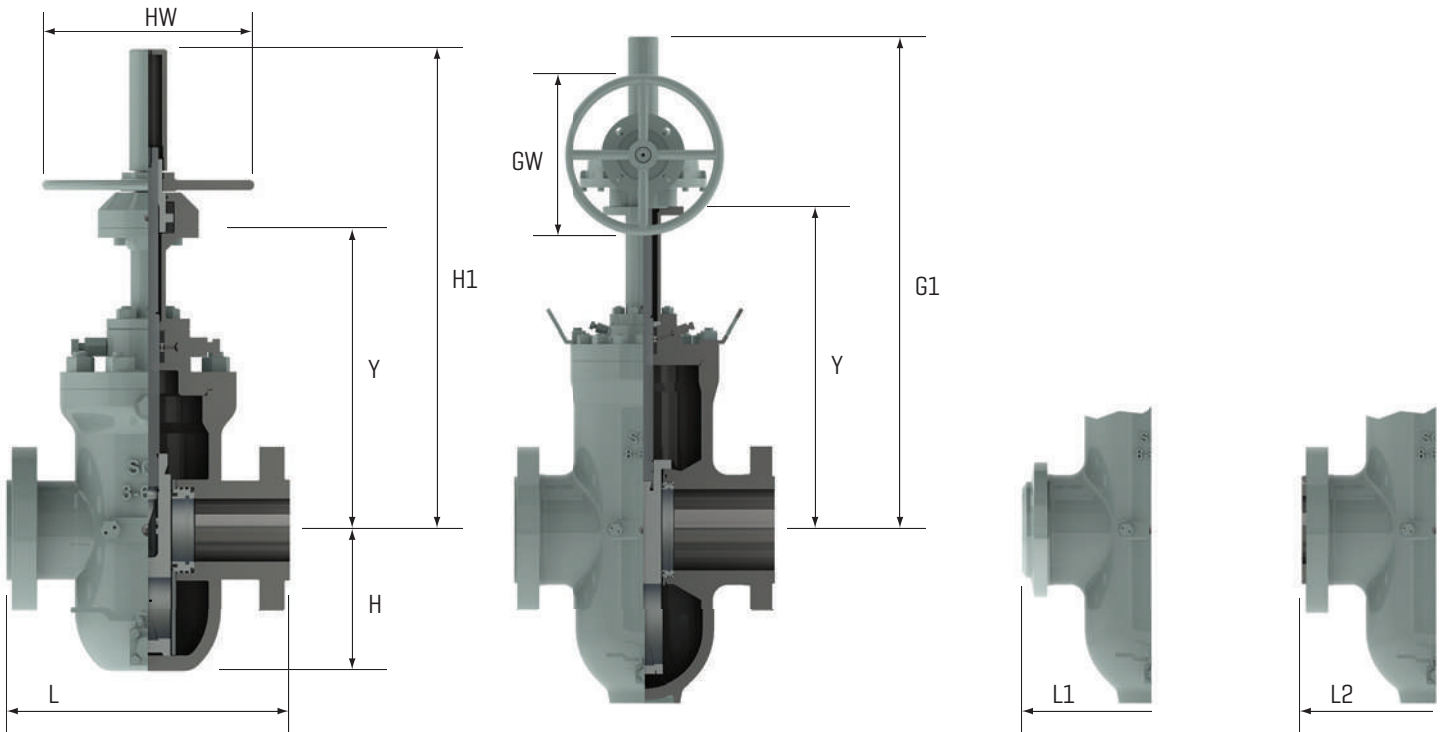


CLASS 1500	SIZE		BORE	END-TO-END			CENTER-TO-BOTTOM	CENTER-TO-TOP OF YOKE	HANDWHEEL OPERATED		GEAR OPERATED		WEIGHTS LBS/KG
	IN	MM	F	RF - L	BW - L1	RTJ - L2	H	Y	H1	HW	G1	GW	
	2	50	2.06	14.50	14.50	14.62	6.0	12.2	19.1	12.0	19.1	12.0	216
	4	100	4.06	18.00	18.00	18.12	10.3	20.5	31.4	12.0	31.4	12.0	403
	6	150	6.06	24.00	24.00	24.12	13.1	25.8	39.2	18.0	39.2	18.0	800
	8	200	8.06	29.00	29.00	29.12	17.5	31.9	48.5	18.0	48.5	18.0	1346
	10	250	10.06	33.00	33.00	33.12	21.8	38.0	57.6	18.0	57.6	18.0	2380

Note: SCV reserves the right to change any technical design and dimensional data without prior notice. Please contact SCV to confirm all Dimensions and Data offered in this catalog. Larger sizes can be engineered if needed.

# Expanding Gate Valve Dimensions

Size: 2" - 10"  
Class: 1500



CLASS 1500	SIZE		BORE	END-TO-END			CENTER-TO-BOTTOM	CENTER-TO-TOP OF YOKE	HANDWHEEL OPERATED		GEAR OPERATED		WEIGHTS LBS/KG
	IN	MM	F	RF - L	BW - L1	RTJ - L2	H	Y	H1	HW	G1	GW	
	2	50	2.06	14.50	14.50	14.62	6.0	12.2	20.2	12.0	20.2	12.0	216
	4	100	4.06	18.00	18.00	18.12	10.3	20.5	31.4	12.0	31.4	12.0	403
	6	150	6.06	24.00	24.00	24.12	13.1	25.8	39.2	18.0	39.2	18.0	800
	8	200	8.06	29.00	29.00	29.12	17.5	31.9	46.6	24.0	46.6	24.0	2242
	10	250	10.06	/	/	39.38	22.6	38.0	58.5	24.0	58.5	24.0	4086
	10	250	256	/	/	1000	574	965	1486	610	1486	610	1853

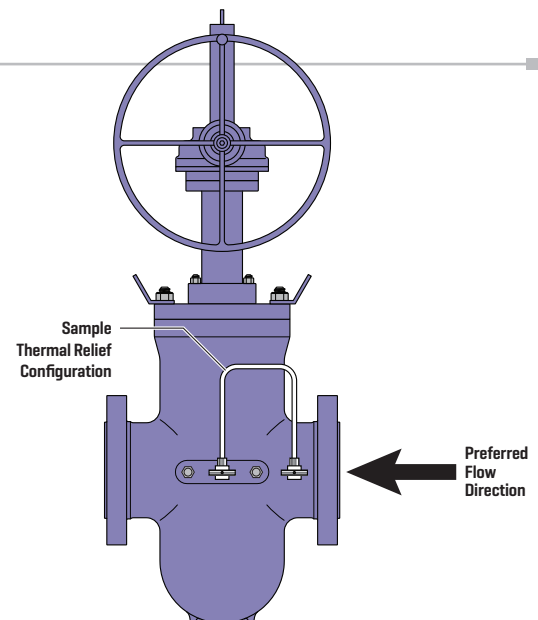
Note: SCV reserves the right to change any technical design and dimensional data without prior notice. Please contact SCV to confirm all Dimensions and Data offered in this catalog. Larger sizes can be engineered if needed.

## Expanding Gate Thermal Relief System

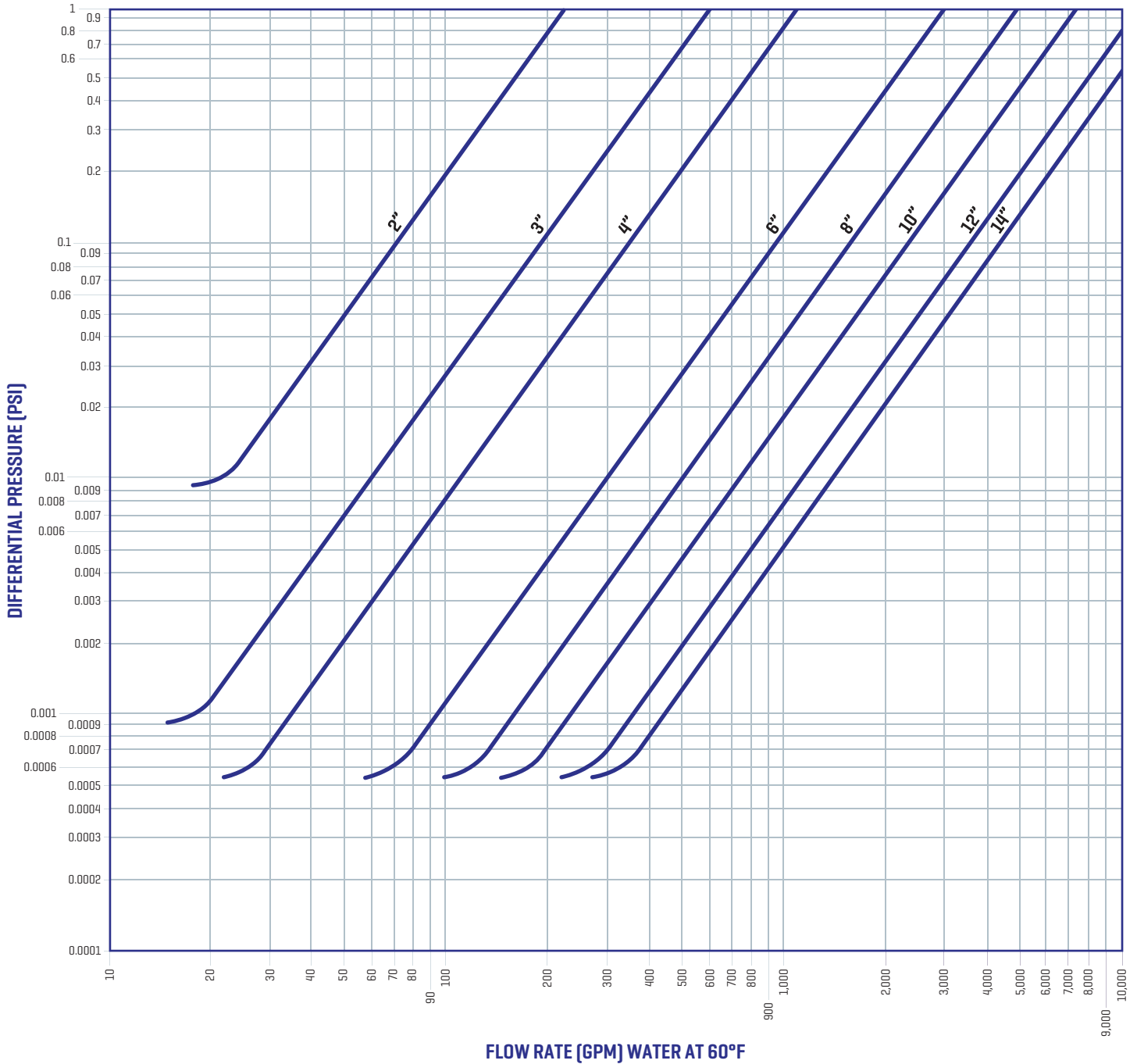
With the expanding gate design, it is possible for Thermal Expansion to occur within the body cavity while the valve is in the closed position. A Thermal Relief system allows the body cavity to relieve into the upstream side of the valve.



SCV Valve installed Thermal Relief system on 16" Class 600 Thru Conduit Expanding Gate Valve.



# Liquid: Pressure Loss Curves for TCG Valves - 2" thru 14"



The above graph is based on simulations. Results may differ due to uncertainty within the pipeline or flow conditions. The formulas can be used to find the actual flow coefficient for a given condition of flow. The equations are valid only for incompressible flow.

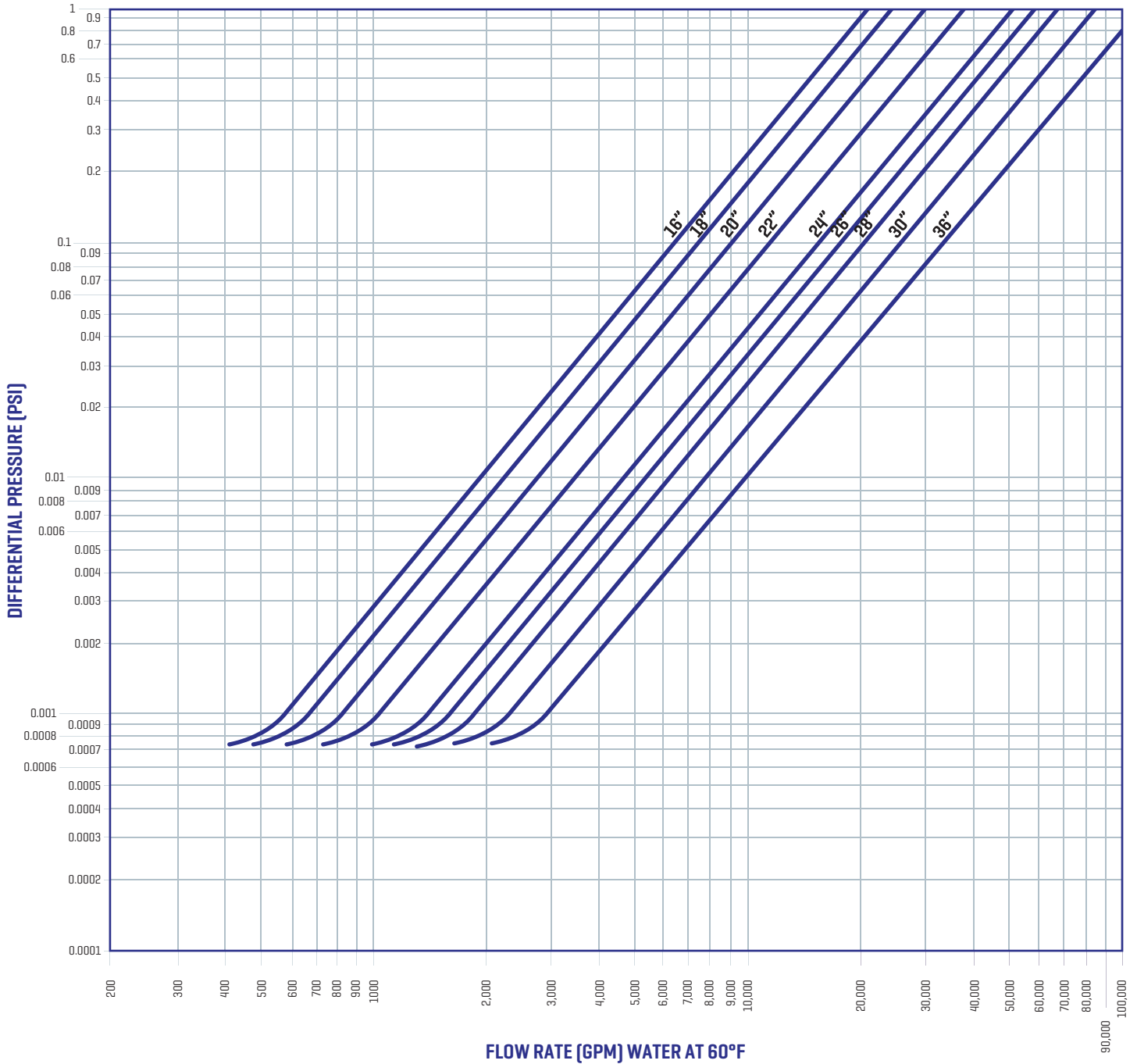
Flow Coefficient for Fully Open Valves	
2	228
3	601
4	1,108
6	3,000
8	5,000
10	7,560
12	11,547
14	13,416

Glossary of Terms	
<b>Q</b>	Flow Rate, Liquids - GPM
<b>C<sub>v</sub></b>	Flow Coefficient
<b>P<sub>1</sub></b>	Inlet Pressure
<b>P<sub>2</sub></b>	Outlet Pressure
<b>ΔP</b>	Pressure Drop [P <sub>1</sub> - P <sub>2</sub> ]
<b>G</b>	Specific Gravity (Water = 1)

### Liquid (Incompressible Flow)

$$C_v = Q \sqrt{\frac{G}{\Delta P}} \quad Q = C_v \sqrt{\frac{\Delta P}{G}} \quad \Delta P = \left[ \frac{Q}{C_v} \right]^2 G$$

# Liquid: Pressure Loss Curves for TCG Valves - 16" thru 36"



The above graph is based on simulations. Results may differ due to uncertainty within the pipeline or flow conditions. The formulas can be used to find the actual flow coefficient for a given condition of flow. The equations are valid only for incompressible flow.

Flow Coefficient for Fully Open Valves	
16	21,213
18	25,000
20	30,237
22	37,187
24	50,709
26	58,423
28	67,131
30	80,041
36	109,888

Glossary of Terms	
<b>Q</b>	Flow Rate, Liquids - GPM
<b>C<sub>v</sub></b>	Flow Coefficient
<b>P<sub>1</sub></b>	Inlet Pressure
<b>P<sub>2</sub></b>	Outlet Pressure
<b>ΔP</b>	Pressure Drop (P <sub>1</sub> - P <sub>2</sub> )
<b>G</b>	Specific Gravity (Water = 1)

### Liquid (Incompressible Flow)

$$C_v = Q \sqrt{\frac{G}{\Delta P}} \quad Q = C_v \sqrt{\frac{\Delta P}{G}} \quad \Delta P = \left[ \frac{Q}{C_v} \right]^2 G$$

# Seal & Seat Pressure Temperature Chart

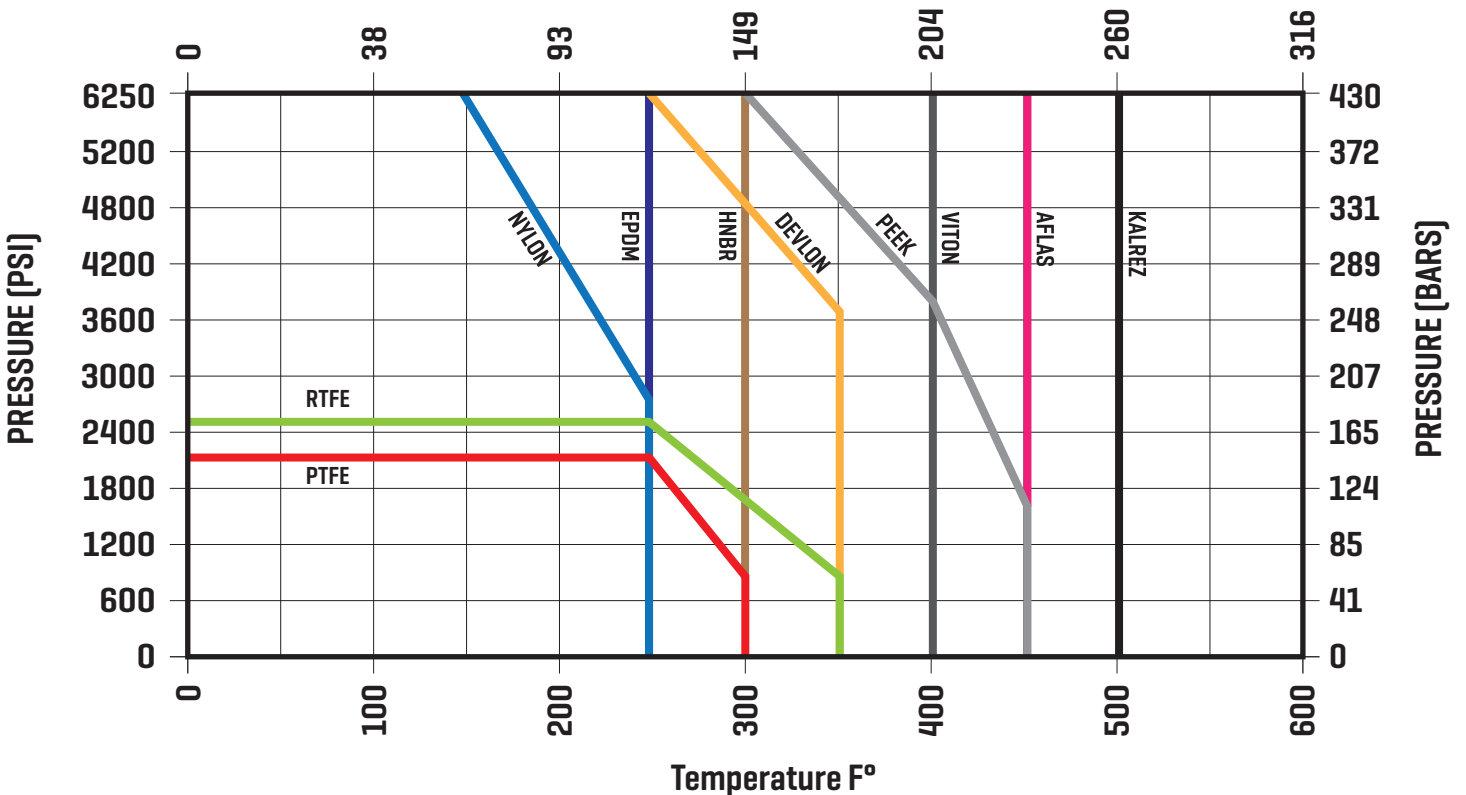
This chart depicts pressure and temperature ratings for common plastics and elastomers used in SCV Valve products.

## SCV VALVE SOFT GOOD CHEMICAL COMPATIBILITY

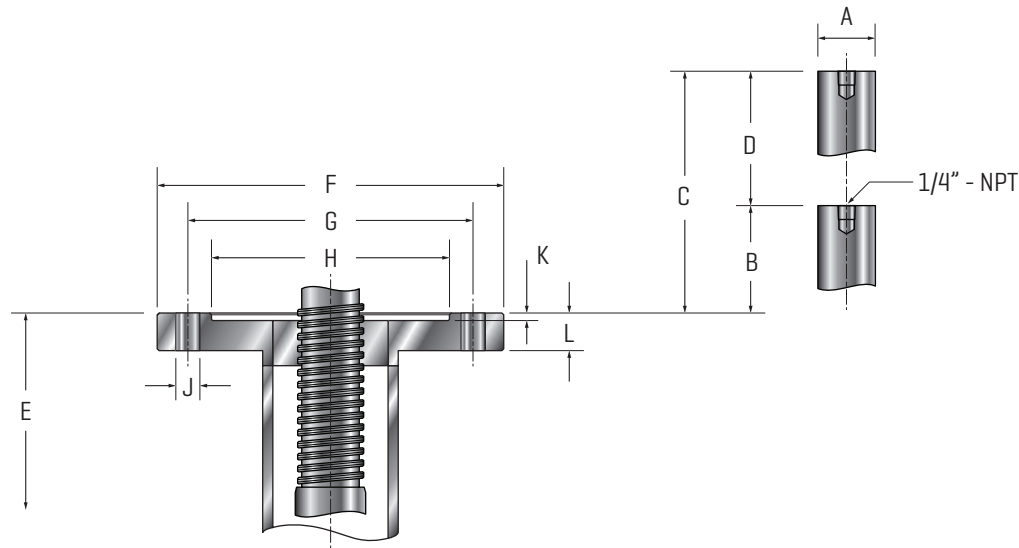
	SEAL MATERIAL			SEAT MATERIAL			
	Viton	HNBR	Kalrez	RTFE	Nylon	Devlon	PEEK
Amines	X	X	●	●	X	X	●
Ammonia	X	X	●	●	●	●	●
Butane	●	●	●	●	●	●	●
Carbon Dioxide	●	●	●	●	●	●	●
Crude Oil	●	●	●	●	●	●	●
Ethane	●	●	●	●	X	X	●
Ethylene	●	●	●	●	●	●	●
Glycol	●	●	●	●	●	X	●
Hydrocarbon	●	●	●	●	●	●	●
Hydrogen	●	●	●	●	●	●	●
Jet Fuel	*	*	●	●	X	X	●
Methane	●	●	●	●	●	●	●
Natural Gas	●	●	●	●	●	●	●
Nitrogen	●	●	●	●	●	●	●
Propane	●	●	●	●	●	●	●
Propylene	●	X	●	●	●	●	●

\* Viton OK for JP-3/4/5/6/8/9/10. \* HNBR OK for JP-3/4/5/6.

## PRESSURE TEMPERATURE CHART



# Expanding Gate Valve Operator Interface



Valve Size	ANSI Class	Stem Thread * Double Lead Thread	Top of Stem Closed "B"	Top of Stem Open "C"	Total Travel "D"	To Ctr. of Valve "E"	Mtg. Plt. O.D. "F"	Bolt Circle "G"	Flg. Pilot Dia. "H"	Mounting Holes "J"	Flg. Pilot Depth "K"	Mtg. Plt Thickness "L"	ISO/MSS Mtg. Pattern
2	300	1-5TPI-2G-LH	3.36	6.46	3.10	12.07	5.00	4.02	2.60	4 X .43	0.28	0.50	FA10
2	600	1-5TPI-2G-LH	3.36	6.46	3.10	12.07	5.00	4.02	2.60	4 X .43	0.28	0.50	FA10
2	900/1500	1-5TPI-2G-LH	3.36	6.46	3.10	12.17	5.00	4.02	2.60	4 X .43	0.28	0.50	FA10
3	150	1-5TPI-2G-LH	2.23	6.35	4.12	14.94	5.00	4.02	2.60	4 X .43	0.28	0.50	FA10
3	300	1-5TPI-2G-LH	2.20	6.32	4.12	14.94	5.00	4.02	2.60	4 X .43	0.28	0.50	FA10
3	600	1-5TPI-2G-LH	3.98	8.10	4.12	14.94	5.00	4.02	2.60	4 X .43	0.28	0.50	FA10
3	900	1-5TPI-2G-LH	3.9	8.10	4.12	14.94	5.00	4.02	2.60	4 X .43	0.28	0.50	FA10
4	150	1-5TPI-2G-LH	3.90	8.85	4.95	16.90	5.00	4.02	2.79	4 X .50	0.15	0.43	FA10
4	300	1-5TPI-2G-LH	3.90	8.50	4.60	16.90	5.00	4.02	2.79	4 X .50	0.15	0.43	FA10
4	600	1-1/4-5TPI-2G-LH	4.17	9.05	4.88	20.5	27.00	5.50	3.98	4 X .75	0.18	1.00	FA14
4	900	1-1/4-5TPI-2G-LH	4.17	9.05	4.88	20.52	7.00	5.50	3.98	4 X .75	0.18	1.00	FA14
6	150	1-5TPI-2G-LH	3.94	10.72	6.78	21.70	5.00	4.02	2.79	4 X .50	0.15	0.43	FA10
6	300	1-5TPI-2G-LH	3.94	10.72	6.78	21.70	5.00	4.02	2.79	4 X .50	0.15	0.43	FA10
6	600	1-1/2-4TPI-2G-LH	4.54	11.39	6.85	25.78	7.00	5.50	3.98	4 X .75	0.18	1.00	FA14
6	900	1-1/2-4TPI-2G-LH	4.54	11.39	6.85	25.78	7.00	5.50	3.98	4 X .75	0.18	1.00	FA14
8	150	1-1/2-4TPI-2G-LH	4.47	13.60	9.13	27.88	6.75	5.50	3.98	4 X .69	0.18	0.70	FA14
8	300	1-1/2-4TPI-2G-LH	4.47	13.60	9.13	27.88	6.75	5.50	3.98	4 X .69	0.19	0.70	FA14
8	600	1-3/4-4TPI-2G-LH	5.34	14.72	9.38	31.94	8.00	6.50	5.15	4 X .81	0.23	1.15	FA16
8	900	1-3/4-4TPI-2G-LH	5.37	14.75	9.38	31.94	8.00	6.50	5.15	4 X .81	0.23	1.15	FA16
10	150	1-1/2-4TPI-2G-LH	5.11	16.29	11.19	33.54	6.75	5.50	3.98	4 X .69	0.18	0.70	FA14
10	300	1-1/2-4TPI-2G-LH	5.18	16.37	11.19	33.46	6.75	5.50	3.97	4 X .69	0.19	0.70	FA14
10	600	2-4TPI-2G-LH	6.08	17.79	11.71	37.99	8.50	6.50	5.15	4 X .88	0.25	1.13	FA16
10	900	2-4TPI-2G-LH	6.08	17.79	11.71	37.99	8.50	6.50	5.15	4 X .88	0.25	1.13	FA16
12	150	1-1/2-4TPI-2G-LH	5.44	18.55	13.11	39.11	6.75	5.50	3.98	4 X .69	0.18	0.70	FA14
12	300	1-1/2-4TPI-2G-LH	5.44	18.55	13.11	39.11	6.75	5.50	3.98	4 X .69	0.18	0.70	FA14
12	600	2-1/4-3TPI-2G-LH	6.11	19.72	13.61	43.88	11.50	10.00	7.90	8 X .75	0.25	1.25	FA25
12	900	2-1/4-3TPI-2G-LH	6.11	19.72	13.61	43.88	11.50	10.00	7.90	8 X .75	0.25	1.25	FA25
14	600	2-1/2-3TPI-2G-LH	6.75	21.89	15.14	47.52	11.50	10.00	7.90	8 X .75	0.25	1.25	FA25
14	900	2-1/2-3TPI-2G-LH	6.75	21.89	15.14	47.44	11.50	10.00	7.90	8 X .75	0.25	1.25	FA25
16	150	*1.5-0.20P-0.40L-ACME-2G-LH	6.02	22.52	16.50	47.89	6.75	5.50	3.96	4 X .69	0.15	0.70	FA14
16	300	*2.0-0.25P-0.50L-ACME-2G-LH	6.01	22.45	16.44	48.38	11.80	10.00	7.89	8 X .75	0.20	0.88	FA25
16	600	*2.5-0.40P-0.80L-ACME-2G-LH	6.42	23.07	16.65	52.25	12.00	10.00	7.90	8 X .75	0.25	1.25	FA25
16	900	*2.5-0.40P-0.80L-ACME-2G-LH	6.52	23.17	16.65	52.25	12.00	10.00	7.90	8 X .75	0.25	1.25	FA25
18	600	*3.0-0.40P-0.80L-ACME-2G-LH	8.71	27.74	19.03	58.55	12.00	10.00	7.90	8 X .75	0.25	1.25	AF25
18	900	*3.0-0.40P-0.80L-ACME-2G-LH	8.71	27.74	19.03	58.55	12.00	10.00	7.90	8 X .75	0.25	1.25	FA25
20	150	*2.0-0.25P-0.50L-ACME-2G-LH	5.93	26.17	20.24	57.99	8.25	6.50	5.14	4 X .81	0.23	0.75	FA16
20	300	*2.0-0.25P-0.50L-ACME-2G-LH	5.87	26.05	20.18	58.11	11.80	10.00	7.89	8 X .75	0.20	0.88	FA25
20	600	*3.25-0.40P-0.80L-ACME-2G-LH	9.37	30.33	20.96	65.70	14.00	11.73	9.10	8 X .88	0.25	1.39	FA30
20	900	*3.25-0.40P-0.80L-ACME-2G-LH	8.88	29.84	20.96	66.20	16.38	14.02	10.28	8 X 1.25	0.25	1.39	FA35
22	600	*3.25-0.40P-0.80L-ACME-2G-LH	9.43	32.74	23.31	72.41	16.38	14.02	10.28	8 X 1.25	0.25	1.25	FA35
24	150	*2.5-0.40P-0.80L-ACME-2G-LH	7.22	31.80	24.58	70.38	11.80	10.00	7.89	8 X .75	0.22	1.00	FA25
24	300	*2.5-0.40P-0.80L-ACME-2G-LH	7.04	31.54	24.50	70.63	13.75	11.73	9.07	8 X .88	0.22	1.00	FA30
24	600	*4.0-0.40P-0.80L-ACME-2G-LH	9.64	34.97	25.33	78.35	16.38	14.02	10.28	8 X 1.25	0.25	1.25	FA35
24	900	*4.0-0.40P-0.80L-ACME-2G-LH	9.15	34.47	25.33	78.80	18.50	15.98	11.84	8 X 1.38	0.33	1.25	FA40
26	600	*4.0-0.40P-0.80L-ACME-2G-LH	9.80	36.68	26.88	83.41	16.38	14.02	10.28	8 X 1.25	0.25	1.25	FA35
28	600	*4.0-0.40P-0.80L-ACME-2G-LH	9.60	39.22	29.62	87.09	16.38	14.02	10.26	8 X 1.25	0.25	1.25	FA35
30	150	*2.5-0.40P-0.80L-ACME-2G-LH	7.00	37.56	30.56	83.93	13.75	11.73	9.07	8 X .88	0.22	0.88	FA30
30	300	*2.75-0.40P-0.80L-ACME-2G-LH	7.44	38.00	30.56	86.41	16.30	14.02	10.24	8 X 1.25	0.23	1.13	FA35
30	600	*4.0-0.40P-0.80L-ACME-2G-LH	10.20	41.00	30.80	94.41	18.50	15.98	11.84	8 X 1.38	0.33	1.3	FA40
36	150	*2.75-0.40P-0.80L-ACME-2G-LH	6.93	42.74	35.81	98.64	16.38	14.02	10.24	8 X 1.25	0.23	1.13	FA35
40	300	*3.25-0.40P-0.80L-ACME-2G-LH	7.89	43.70	35.81	101.68	18.50	15.98	11.84	8 X 1.38	0.33	1.38	FA40



# Slab Gate Valve Operator Interface

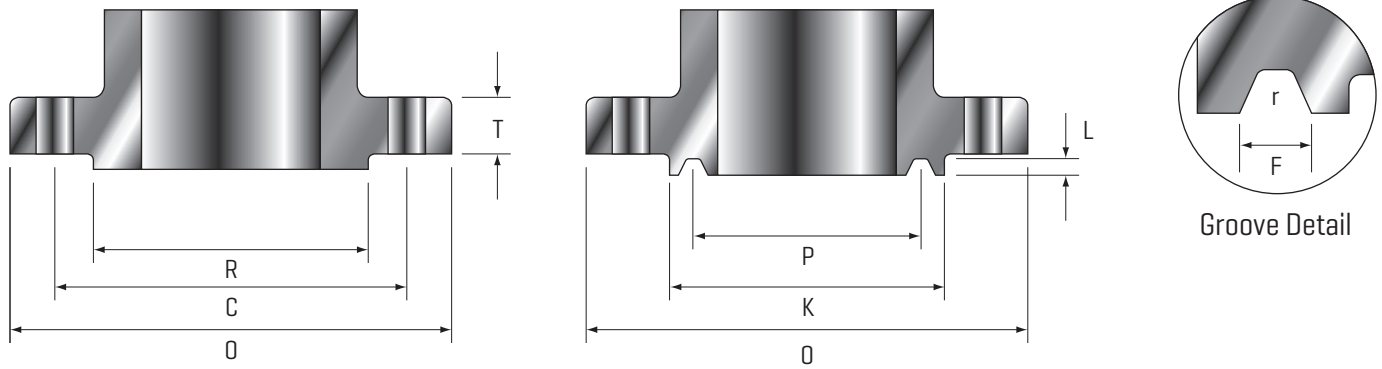
Valve Size	ANSI Class	Stem Thread * Double Lead Thread	Top of Stem Closed	Top of Stem Open	Total Travel	To Ctr. of Valve	Mtg. Plt. O.D.	Bolt Circle	Flg. Pilot Dia.	Mounting Holes	Flg. Pilot Depth	Mtg. Plt Thickness	ISO/MSS Mtg. Pattern
		"A"	"B"	"C"	"D"	"E"	"F"	"G"	"H"	"J"	"K"	"L"	
2	150	1-5TPI-2G-LH	3.49	6.33	2.84	11.72	5.00	4.02	2.60	4 X 0.43	0.28	0.50	FA10
2	300	1-5TPI-2G-LH	3.49	6.32	2.83	11.72	5.00	4.02	2.60	4 X 0.43	0.28	0.50	FA10
2	600	1-5TPI-2G-LH	3.25	6.30	3.05	12.07	5.00	4.02	2.60	4 X 0.43	0.28	0.50	FA10
2	900/1500	1-5TPI-2G-LH	3.15	6.30	3.15	12.17	5.00	4.02	2.60	4 X 0.43	0.28	0.50	FA10
3	150	1-5TPI-2G-LH	3.36	7.15	3.79	14.45	5.00	4.02	2.60	4 X 0.43	0.28	0.50	FA10
3	300	1-5TPI-2G-LH	3.36	7.12	3.76	14.45	5.00	4.02	2.60	4 X 0.43	0.28	0.50	FA10
3	600	1-5TPI-2G-LH	2.91	6.56	3.65	14.94	5.00	4.02	2.60	4 X 0.43	0.28	0.50	FA10
3	900	1-5TPI-2G-LH	2.91	6.56	3.65	14.94	5.00	4.02	2.60	4 X 0.43	0.28	0.50	FA10
4	150	1-5TPI-2G-LH	3.80	8.56	4.76	16.63	5.00	4.02	2.79	4 X 0.50	0.15	0.43	FA10
4	300	1-5TPI-2G-LH	3.80	10.50	6.70	16.63	5.00	4.02	2.79	4 X 0.50	0.15	0.46	FA10
4	600	1-1/4-5TPI-2G-LH	4.39	9.29	4.90	20.52	7.00	5.50	3.98	4 X 0.75	0.18	1.00	FA14
4	900	1-1/4-5TPI-2G-LH	4.39	9.29	4.90	20.52	7.00	5.50	3.98	4 X 0.75	0.18	1.00	FA14
6	150	1-5TPI-2G-LH	3.70	10.45	6.75	21.63	5.00	4.02	2.79	4 X 0.50	0.15	0.43	FA10
6	300	1-5TPI-2G-LH	3.70	10.45	6.75	21.63	5.00	4.02	2.79	4 X 0.50	0.15	0.43	FA10
6	600	1-1/2-4TPI-2G-LH	5.01	11.86	6.85	25.78	7.00	5.50	3.98	4 X 0.75	0.18	1.00	FA14
6	900	1-1/2-4TPI-2G-LH	5.01	11.86	6.85	25.78	7.00	5.50	3.98	4 X 0.75	0.18	1.00	FA14
8	150	1-1/2-4TPI-2G-LH	4.30	13.13	8.83	27.69	6.75	5.50	3.98	4 X 0.69	0.18	0.70	FA14
8	300	1-1/2-4TPI-2G-LH	4.30	13.13	8.83	27.69	6.75	5.50	3.98	4 X 0.69	0.18	0.70	FA14
8	600	1-3/4-4TPI-2G-LH	5.50	14.88	9.38	31.94	8.00	6.50	5.15	4 X 0.81	0.23	1.15	FA16
8	900	1-3/4-4TPI-2G-LH	5.50	14.88	9.38	31.94	8.00	6.50	5.15	4 X 0.81	0.23	1.15	FA16
10	150	1-1/2-4TPI-2G-LH	5.10	15.98	10.88	33.14	6.75	5.50	3.98	4 X 0.69	0.19	0.70	FA14
10	300	1-1/2-4TPI-2G-LH	5.10	15.98	10.88	33.14	6.75	5.50	3.98	4 X 0.69	0.19	0.70	FA14
10	600	2-4TPI-2G-LH	6.40	17.90	11.50	37.99	8.50	6.50	5.15	4 X 0.88	0.25	1.13	FA16
10	900	2-4TPI-2G-LH	6.40	17.90	11.50	37.99	8.50	6.50	5.15	4 X 0.88	0.25	1.13	FA16
12	150	1-1/2-4TPI-2G-LH	5.10	18.10	13.00	38.63	6.75	5.50	3.98	4 X 0.69	0.19	0.70	FA14
12	300	1-1/2-4TPI-2G-LH	5.10	18.10	13.00	38.63	6.75	5.50	3.98	4 X 0.69	0.19	0.70	FA14
12	600	2-1/4-3TPI-2G-LH	7.00	20.25	13.25	43.88	11.50	10.00	7.90	8 X 0.75	0.25	1.25	FA25
12	900	2-1/4-3TPI-2G-LH	7.00	20.25	13.25	43.88	11.50	10.00	7.90	8 X 0.75	0.25	1.25	FA25
14	150	*1.5-0.20P-0.40L-ACME-2G-LH	5.10	19.39	14.29	41.42	6.75	5.50	3.98	4 X 0.69	0.19	0.70	FA14
14	300	*1.5-0.20P-0.40L-ACME-2G-LH	5.10	19.39	14.29	41.42	6.75	5.50	3.98	4 X 0.69	0.19	0.70	FA14
14	600	2-1/2-3TPI-2G-LH	7.30	22.30	15.00	47.44	11.50	10.00	7.90	8 X 0.75	0.25	1.25	FA25
14	900	2-1/2-3TPI-2G-LH	7.30	22.30	15.00	47.44	11.50	10.00	7.90	8 X 0.75	0.25	1.25	FA25
16	150	*1.5-0.20P-0.40L-ACME-2G-LH	6.10	22.28	16.18	46.73	6.75	5.50	3.98	4 X 0.69	0.19	0.70	FA14
16	300	*1.5-0.20P-0.40L-ACME-2G-LH	6.10	22.28	16.18	46.73	6.75	5.50	3.98	4 X 0.69	0.19	0.70	FA14
16	600	*2.5-0.40P-0.80L-ACME-2G-LH	7.20	23.70	16.50	52.25	12.00	10.00	7.90	8 X 0.75	0.25	1.25	FA25
16	900	*2.5-0.40P-0.80L-ACME-2G-LH	7.20	23.70	16.50	52.25	12.00	10.00	7.90	8 X 0.75	0.25	1.25	FA25
18	150	*1.75"-0.25P-0.50L-ACME-2G-LH	7.10	25.26	18.16	51.31	8.25	6.50	5.14	4 X 0.81	0.22	0.75	FA16
18	300	*1.75"-0.25P-0.50L-ACME-2G-LH	6.60	24.76	18.16	51.79	8.25	6.50	5.14	4 X 0.81	0.22	0.75	FA16
18	600	*3.0-0.40P-0.80L-ACME-2G-LH	9.30	27.96	18.66	58.18	12.00	10.00	7.90	8 X 0.75	0.25	1.25	FA25
18	900	*3.0-0.40P-0.80L-ACME-2G-LH	9.30	27.96	18.66	58.18	12.00	10.00	7.90	8 X 0.75	0.25	1.25	FA25
20	150	*2.0-0.25P-0.50L-ACME-2G-LH	5.80	26.04	20.24	57.21	8.25	6.50	5.15	4 X 0.81	0.25	0.75	FA16
20	300	*2.0-0.25P-0.50L-ACME-2G-LH	5.80	25.93	20.13	57.21	8.25	6.50	5.15	4 X 0.81	0.25	0.75	FA16
20	600	*3.25-0.40P-0.80L-ACME-2G-LH	9.91	31.01	21.10	65.70	14.02	11.73	9.10	8 X 0.88	0.25	1.38	FA30
20	900	*3.25-0.40P-0.80L-ACME-2G-LH	9.90	30.49	20.59	66.20	16.38	14.02	10.28	8 X 1.25	0.25	1.39	FA35
22	600	*3.25-0.40P-0.80L-ACME-2G-LH	10.10	33.41	23.31	70.54	16.38	14.02	10.28	8 X 1.25	0.25	1.25	FA35
24	150	*2.0-0.25P-0.50L-ACME-2G-LH	6.50	30.96	24.46	68.61	8.25	6.50	5.15	4 X 0.81	0.23	0.75	FA16
24	300	*2.0-0.25P-0.50L-ACME-2G-LH	5.90	30.36	24.46	69.24	8.25	6.50	5.15	4 X 0.81	0.23	0.75	FA16
24	600	*4.0-0.40P-0.80L-ACME-2G-LH	10.40	35.73	25.33	78.30	16.38	14.02	10.28	8 X 1.25	0.25	1.25	FA35
26	600	*4.0-0.40P-0.80L-ACME-2G-LH	11.00	37.88	26.88	83.41	16.38	14.02	10.28	8 X 1.25	0.25	1.25	FA35
28	150	*2.5-0.40P-0.80L-ACME-2G-LH	6.60	35.22	28.62	80.48	8.25	6.50	5.15	4 X 0.81	0.25	0.88	FA25
30	150	*2.5-0.40P-0.80L-ACME-2G-LH	6.70	37.02	30.32	83.98	8.25	6.50	5.15	4 X 0.81	0.23	0.75	FA25
30	300	*2.5-0.40P-0.80L-ACME-2G-LH	6.90	37.28	30.38	85.66	11.50	10.00	7.90	8 X 0.69	0.25	1.00	FA25
30	600	*4.0-0.40P-0.80L-ACME-2G-LH	10.80	41.80	31.00	94.41	18.50	15.98	11.84	8 X 1.38	0.33	1.25	FA40
32	150	*2.5-0.40P-0.80L-ACME-2G-LH	6.80	38.98	32.18	88.79	8.25	6.50	5.15	4 X 0.81	0.25	0.88	FA25
36	150	*2.5-0.40P-0.80L-ACME-2G-LH	6.40	42.15	35.75	97.23	11.50	10.00	7.90	8 X 0.69	0.25	1.00	FA25
36	300	*2.75-0.40P-0.80L-ACME-2G-LH	9.20	45.30	36.10	105.37	16.38	14.02	10.28	8 X 1.25	0.25	1.25	FA35
36	600	*4.0-0.40P-0.80L-ACME-2G-LH	11.30	47.80	36.50	105.88	18.50	15.98	11.84	8 X 1.38	0.33	1.25	FA40
40	150	*2.75-0.40P-0.80L-ACME-2G-LH	6.60	47.20	40.60	110.01	14.02	11.75	9.10	8 X 0.88	0.25	1.00	FA30
40	300	*3.25-0.40P-0.80L-ACME-2G-LH	7.50	47.80	40.30	115.18	18.50	15.98	11.84	8 X 1.38	0.33	1.25	FA40
42	150	*2.75-0.40P-0.80L-ACME-2G-LH	6.60	48.90	42.30	114.39	14.02	11.75	9.10	8 X 0.88	0.25	1.00	FA30
42	300	*3.25-0.40P-0.80L-ACME-2G-LH	8.20	50.00	41.80	118.55	18.50	15.98	11.84	8 X 1.38	0.33	1.25	FA40





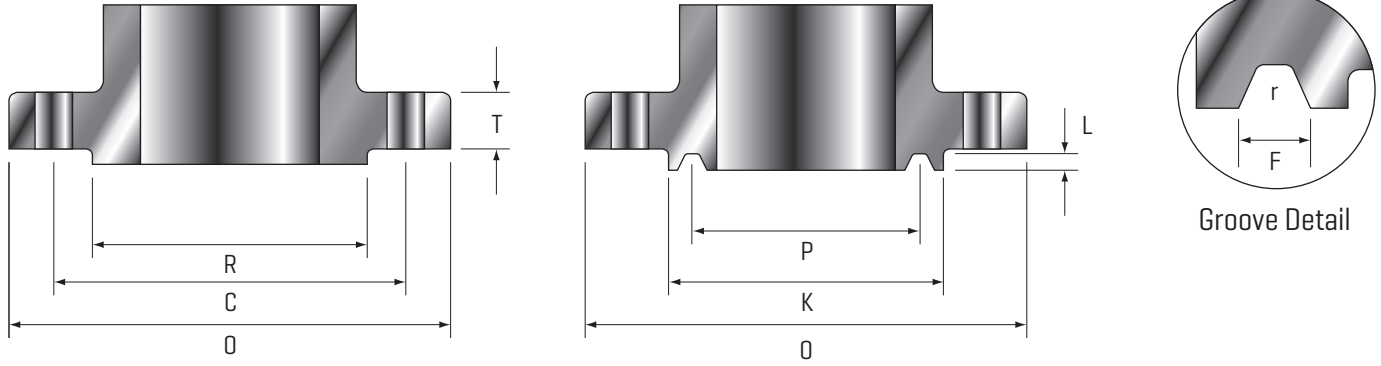


# Flange Dimensions - ANSI B16.5 & B16.47



Class	Size	Fig. Dia.	Fig. Thick.	Raised Face Dia.	Drilling			Face Dia.	Ring Joint				
					Bolt Circle Dia.	# of Bolts	Hole Dia.		Pitch Dia.	Grv. Depth	Grv. Width	Btm. Radius	Ring No.
150	2	6.00	0.75	3.62	4.75	4	0.75	4.00	3.250	0.250	0.344	0.03	R22
	2.5	7.00	0.88	4.12	5.50	4	0.75	4.75	4.000	0.250	0.344	0.03	R25
	3	7.50	0.94	5.00	6.00	4	0.75	5.25	4.500	0.250	0.344	0.03	R29
	4	9.00	0.94	6.19	7.50	8	0.75	6.75	5.875	0.250	0.344	0.03	R36
	6	11.00	1.00	8.50	9.50	8	0.88	8.62	7.625	0.250	0.344	0.03	R43
	8	13.50	1.12	10.62	11.75	8	0.88	10.75	9.750	0.250	0.344	0.03	R48
	10	16.00	1.19	12.75	14.25	12	1.00	13.00	12.000	0.250	0.344	0.03	R52
	12	19.00	1.25	15.00	17.00	12	1.00	16.00	15.000	0.250	0.344	0.03	R56
	14	21.00	1.38	16.25	18.75	12	1.12	16.75	15.625	0.250	0.344	0.03	R59
	16	23.50	1.44	18.50	21.25	16	1.12	19.00	17.875	0.250	0.344	0.03	R64
	18	25.00	1.56	21.00	22.75	16	1.25	21.50	20.375	0.250	0.344	0.03	R68
	20	27.50	1.69	23.00	25.00	20	1.25	23.50	22.000	0.250	0.344	0.03	R72
	22	29.50	1.81	25.25	27.25	20	1.38	/	/	/	/	/	/
	24	32.00	1.88	27.25	29.50	20	1.38	28.00	26.500	0.250	0.344	0.03	R76
	26	34.25	2.69	29.50	31.75	24	1.38	/	29.500	0.500	0.781	0.060	R93
	28	36.50	2.81	31.50	34.00	28	1.38	/	31.500	0.500	0.781	0.060	R94
30	38.75	2.94	33.75	36.00	28	1.38	/	33.750	0.500	0.781	0.060	R95	
32	41.75	3.19	36.00	38.50	28	1.62	/	36.000	0.562	0.906	0.060	R96	
34	43.75	3.25	38.00	40.50	32	1.62	/	38.000	0.562	0.906	0.060	R97	
36	46.00	3.56	40.25	42.75	32	1.62	/	40.250	0.562	0.906	0.060	R98	
300	2	6.50	0.88	3.62	5.00	8	0.75	4.25	3.250	0.312	0.469	0.03	R23
	2.5	7.50	1.00	4.12	5.88	8	0.88	5.00	4.000	0.312	0.469	0.03	R26
	3	8.25	1.12	5.00	6.62	8	0.88	5.75	4.875	0.312	0.469	0.03	R31
	4	10.00	1.25	6.19	7.88	8	0.88	6.88	5.875	0.312	0.469	0.03	R37
	6	12.50	1.44	8.50	10.62	12	0.88	9.50	8.312	0.312	0.469	0.03	R45
	8	15.00	1.62	10.62	13.00	12	1.00	11.88	10.625	0.312	0.469	0.03	R49
	10	17.50	1.88	12.75	15.25	16	1.12	14.00	12.750	0.312	0.469	0.03	R53
	12	20.50	2.00	15.00	17.75	16	1.25	16.25	15.000	0.312	0.469	0.03	R57
	14	23.00	2.12	16.25	20.25	20	1.25	18.00	16.500	0.312	0.469	0.03	R61
	16	25.50	2.25	18.50	22.50	20	1.38	20.00	18.500	0.312	0.469	0.03	R65
	18	28.00	2.38	21.00	24.75	24	1.38	22.62	21.000	0.312	0.469	0.03	R69
	20	30.50	2.50	23.00	27.00	24	1.38	25.00	23.000	0.375	0.531	0.06	R73
	22	33.00	2.62	25.25	29.25	24	1.62	27.00	25.000	0.438	0.594	0.06	R81
	24	36.00	2.75	27.25	32.00	24	1.62	29.50	27.250	0.438	0.656	0.06	R77
	26	38.25	3.31	29.50	34.50	28	1.75	31.88	29.500	0.500	0.781	0.06	R93
	28	40.75	3.56	31.50	37.00	28	1.75	33.88	31.500	0.500	0.781	0.06	R94
30	43.00	3.75	33.75	39.25	28	1.88	36.12	33.750	0.500	0.781	0.06	R95	
32	45.25	3.94	36.00	41.50	28	2.00	38.75	36.000	0.562	0.906	0.06	R96	
34	47.50	4.12	38.00	43.50	28	2.00	40.75	38.000	0.562	0.906	0.06	R97	
36	50.00	4.38	40.25	46.00	32	2.12	43.00	40.250	0.562	0.906	0.06	R98	

# Flange Dimensions - ANSI B16.5 & B16.47



Class	Size	Flg. Dia.	Flg. Thick.	Raised Face Dia.	Drilling			Face Dia.	Ring Joint				
					Bolt Circle Dia.	# of Bolts	Hole Dia.		Pitch Dia.	Grv. Depth	Grv. Width	Btm. Radius	Ring No.
					O	T	R	C	K	P	L	F	r
600	2	6.50	1.00	3.62	5.00	8	0.75	4.25	3.250	0.312	0.469	0.03	R23
	2.5	7.50	1.12	4.12	5.88	8	0.88	5.00	4.000	0.312	0.469	0.03	R26
	3	8.25	1.25	5.00	6.62	8	0.88	5.75	4.875	0.312	0.469	0.03	R31
	4	10.75	1.50	6.19	8.50	8	1.00	6.88	5.875	0.312	0.469	0.03	R37
	6	14.00	1.88	8.50	11.50	12	1.12	9.50	8.312	0.312	0.469	0.03	R45
	8	16.50	2.19	10.62	13.75	12	1.25	11.88	10.625	0.312	0.469	0.03	R49
	10	20.00	2.50	12.75	17.00	16	1.38	14.00	12.750	0.312	0.469	0.03	R53
	12	22.00	2.62	15.00	19.25	20	1.38	16.25	15.000	0.312	0.469	0.03	R57
	14	23.75	2.75	16.25	20.75	20	1.5	18.00	16.500	0.312	0.469	0.03	R61
	16	27.00	3.00	18.50	23.75	20	1.62	20.00	18.500	0.312	0.469	0.03	R65
	18	29.25	3.25	21.00	25.75	20	1.75	22.62	21.000	0.312	0.469	0.03	R69
	20	32.00	3.50	23.00	28.50	24	1.75	25.00	23.000	0.375	0.531	0.06	R73
22	34.25	3.75	25.25	30.62	24	1.88	27.00	25.000	0.438	0.594	0.06	R81	
24	37.00	4.00	27.25	33.00	24	2.00	29.50	27.250	0.438	0.659	0.06	R77	
900	2	8.5	1.5	3.62	6.5	8	1	4.88	3.75	0.312	0.469	0.03	R24
	2.5	9.62	1.62	4.12	7.50	8	1.12	5.39	4.250	0.312	0.469	0.03	R27
	3	9.50	1.50	5.00	7.50	8	1.00	6.12	4.875	0.312	0.469	0.03	R31
	4	11.50	1.75	6.19	9.25	8	1.25	7.12	5.875	0.312	0.469	0.03	R37
	6	15.50	2.19	8.50	12.50	12	1.25	9.50	8.312	0.312	0.469	0.03	R45
	8	18.50	2.50	10.62	15.50	12	1.50	12.12	10.625	0.312	0.469	0.03	R49
	10	21.50	2.75	12.75	18.50	16	1.50	14.25	12.750	0.312	0.469	0.03	R53
	12	24.00	3.12	15.00	21.00	20	1.50	16.50	15.000	0.312	0.469	0.03	R57
	14	25.25	3.38	16.25	22.00	20	1.62	18.38	16.500	0.438	0.656	0.06	R62
	16	27.75	3.50	18.50	24.25	20	1.75	20.62	18.500	0.438	0.656	0.06	R66
	18	31.00	4.00	21.00	27.00	20	2.00	23.38	21.00	0.500	0.781	0.06	R70
	20	33.75	4.25	23.00	29.50	20	2.12	25.50	23.000	0.500	0.781	0.06	R74
24	41.00	5.50	27.25	35.50	20	2.62	30.38	27.250	0.625	1.062	0.09	R78	
1500	2	8.50	1.50	3.62	6.50	8	1.00	4.88	3.750	0.312	0.469	0.03	R24
	2.5	9.62	1.62	4.12	7.50	8	1.12	5.38	4.250	0.312	0.469	0.03	R27
	3	10.50	1.88	5.00	8.00	8	1.25	6.62	5.375	0.312	0.469	0.03	R35
	4	12.25	2.12	6.19	9.50	8	1.38	7.62	6.375	0.312	0.469	0.03	R39
	6	15.50	3.25	8.50	12.50	12	1.50	9.75	8.312	0.375	0.531	0.06	R46
	8	19.00	3.62	10.62	15.50	12	1.75	12.50	10.625	0.438	0.656	0.06	R50
	10	23.00	4.25	12.75	19.00	12	2.00	14.62	12.750	0.438	0.656	0.06	R54
	12	26.00	4.88	15.00	22.50	16	2.12	17.25	15.000	0.562	0.906	0.06	R58
	14	29.50	5.25	16.25	25.00	16	2.38	19.25	16.500	0.625	1.062	0.09	R63
	16	32.50	5.75	18.50	27.75	16	2.62	21.50	18.500	0.688	1.188	0.09	R67
	18	36.00	6.38	21.00	30.50	16	2.88	24.12	21.000	0.688	1.188	0.09	R71
	20	38.75	7.00	23.00	32.75	16	3.12	26.50	23.000	0.688	1.312	0.09	R75
24	46.00	8.00	27.25	39.00	16	3.62	31.25	27.250	0.812	1.438	0.09	R79	
2500	2	9.25	2.00	3.62	6.75	8	1.00	4.48	4.000	0.312	0.469	0.030	R26
	2.5	10.50	2.25	4.12	7.75	8	1.13	5.86	4.375	0.375	0.531	0.060	R28
	3	12.00	2.62	5.00	9.00	8	1.25	6.61	5.000	0.375	0.531	0.060	R32
	4	14.00	3.00	6.19	10.75	8	1.50	7.99	6.188	0.438	0.656	0.060	R38
	5	16.50	3.62	7.31	12.75	8	1.75	9.48	7.500	0.500	0.781	0.060	R40
	6	19.00	4.25	8.50	14.50	8	2.00	10.98	9.000	0.500	0.781	0.060	R47
	8	21.75	5.00	10.62	17.25	12	2.00	13.38	11.000	0.562	0.906	0.060	R51
	10	26.50	6.50	12.75	21.75	12	2.50	16.73	13.500	0.688	1.188	0.090	R55
12	30.00	7.25	15.00	24.38	12	2.75	19.48	16.000	0.688	1.312	0.090	R60	

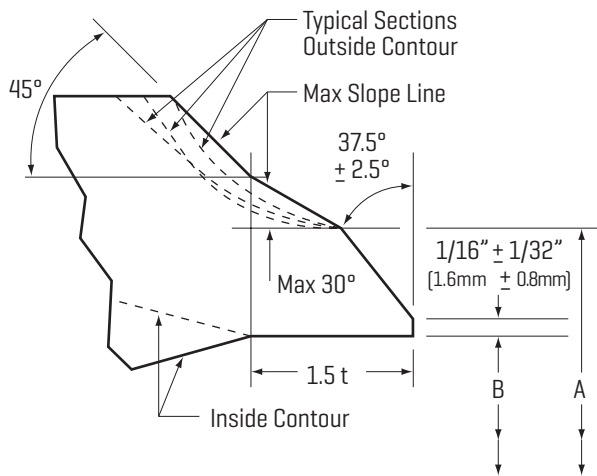
# Butt-welding Dimensions - ANSI B16.25

Nominal Pipe Size	Schedule Number or Wall	Outside Diameter (Cast Steel Valves) A		Nominal Inside Diameter B		Machined Inside Diameter C		Nominal Wall Thickness t	
		Inches	mm	Inches	mm	Inches	mm	Inches	mm
3	xxs	3-19/32	91.282	2.300	58.42	2.409	61.19	0.600	15.24
4	xxs	4-5/8	117.48	3.152	80.06	3.279	83.29	0.674	17.12
5	160	5-11/16	144.46	4.313	109.55	4.428	112.47	0.625	15.88
	xxs			4.063	103.20	4.209	106.91	0.750	19.05
6	120	6-25/32	172.34	5.501	139.72	5.600	142.24	0.562	14.27
	160			5.189	131.80	5.327	135.31	0.719	18.26
	xxs			4.897	124.38	5.072	128.83	0.864	21.95
8	100	8-23/32	223.04	7.439	188.93	7.546	191.67	0.594	15.09
	120			7.189	182.60	7.327	186.11	0.719	18.26
	140			7.001	177.83	7.163	181.94	0.812	20.62
	xxs			6.875	174.63	7.053	179.15	0.875	22.23
	160			6.813	173.05	6.998	177.75	0.960	23.01
10	50	10-15/16	277.81	9.564	242.93	9.671	245.64	0.594	15.09
	100			9.314	236.58	9.452	240.08	0.719	18.26
	120			9.064	230.23	9.234	234.54	0.844	21.44
	140			8.750	222.25	8.959	227.56	1.000	25.40
	160			8.500	215.90	8.740	222.00	1.125	28.58
12	60	12-31/32	329.41	11.626	295.30	11.725	297.82	0.562	14.27
	80			11.376	288.95	11.507	292.28	0.688	17.48
	100			11.064	281.03	11.234	284.34	0.844	21.44
	120			10.750	273.05	10.959	278.36	1.000	25.40
	140			10.500	266.70	10.740	272.80	1.125	28.58
	160			10.126	257.20	10.413	264.49	1.312	33.32
14	60	14-1/4	361.95	12.814	352.48	12.921	328.19	0.594	15.09
	80			12.500	317.50	12.646	321.21	0.750	19.05
	100			12.126	308.00	12.319	312.90	0.938	23.83
	120			11.814	300.08	12.046	305.97	1.094	27.79
	140			11.500	292.10	11.771	298.98	1.250	31.75
	160			11.188	284.18	11.498	292.05	1.406	35.71
16	60	16-1/4	412.75	14.688	373.08	14.811	376.20	0.656	16.66
	80			14.314	363.58	14.484	367.89	0.844	21.44
	100			13.938	354.03	14.155	359.54	1.031	26.19
	120			13.564	344.53	13.827	351.21	1.219	30.96
	140			13.124	333.35	13.442	341.43	1.438	36.53
	160			12.814	325.48	13.171	334.54	1.594	40.49
18	40	18-9/32	464.34	16.876	428.65	16.975	431.17	0.562	14.27
	60			16.500	419.10	16.646	422.81	0.750	19.05
	80			16.126	409.60	16.319	414.50	0.938	23.83
	100			15.688	398.48	15.936	404.50	1.156	29.36
	120			15.250	387.35	15.553	395.05	1.375	34.93
	140			14.876	377.85	15.225	386.72	1.562	39.67
	160			14.438	366.73	14.842	376.99	1.781	45.24
20	40	20-5/16	515.94	18.814	477.88	18.921	480.59	0.594	15.09
	60			18.376	466.75	18.538	470.87	0.812	20.62
	80			17.938	455.63	18.155	461.14	1.031	26.19
	100			17.438	442.93	17.717	450.01	1.281	32.54
	120			17.000	431.80	17.334	440.28	1.500	38.10
	140			16.500	419.10	16.896	429.16	1.750	44.45
	160			16.064	408.03	16.515	419.48	1.969	50.01
24	30	24-3/8	619.13	22.876	581.05	22.975	583.57	0.562	14.27
	40			22.626	574.70	22.757	578.03	0.688	17.48
	60			22.064	560.43	22.265	565.53	0.969	24.61
	80			21.564	547.73	21.827	554.41	1.219	30.96
	100			20.938	531.83	21.280	540.51	1.531	38.89
	120			20.376	517.55	20.788	528.02	1.812	46.02
	140			19.876	504.85	20.350	516.89	2.062	52.37
	160			19.314	490.58	19.859	504.42	2.344	59.54

# Butt-welding Dimensions - ANSI B16.25

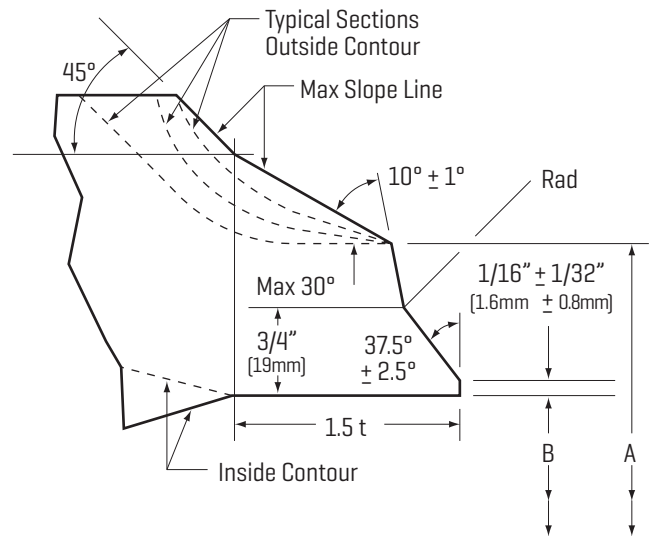
## Plain Bevel Butt-welding End for Pipe Wall Thickness is 7/8" [22.23mm] or less.

Welding end details for cast components for use without backing ring or with split backing ring.



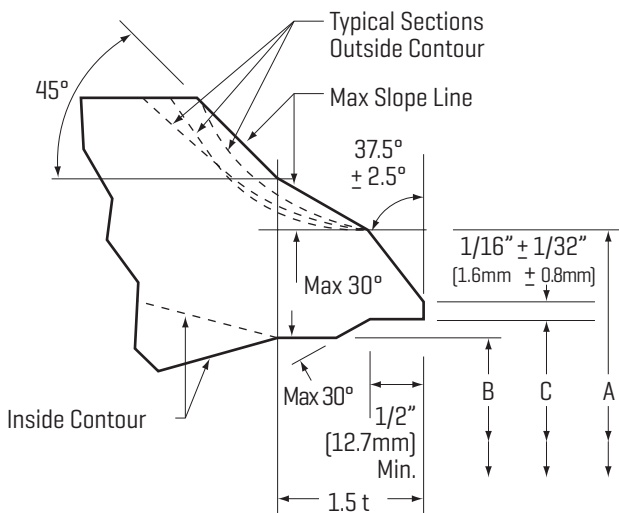
## Compound Bevel Butt-welding End for Pipe Wall Thickness Greater than 7/8" [22.23mm].

Welding end details for cast components for use without backing ring or with split backing ring.



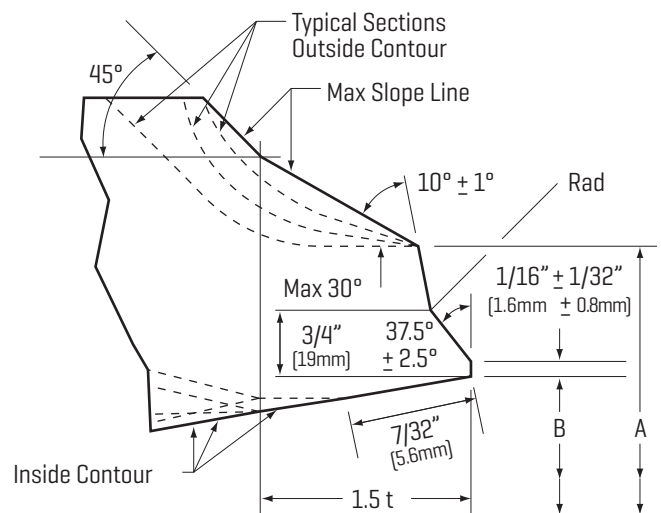
## Plain Bevel Butt-welding End for Pipe Wall Thickness is 7/8" [22.23mm] or less.

Welding end details for cast components for use with continuous rectangular or tapered backing ring.



## Compound Bevel Butt-welding End for Pipe Wall Thickness Greater than 7/8" [22.23mm].

Welding end details for cast components for use with continuous rectangular or tapered backing ring.





The SCV valve brand was established in 1972 as a maintenance and modification company with the ability to provide full in-line valve service and repair. In the mid-1970's, after experiencing many shortcomings of other valve products in the industry, the first SCV valve was manufactured. Since that time, the SCV brand has been expanded its manufactured products to cover a broad range of valves. Industries served include the power, paper and pulp, oil and gas, and petro-chemical sectors.

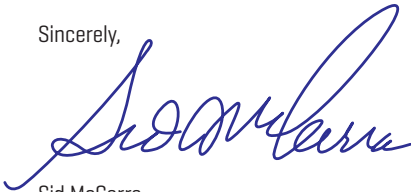
SCV Valve takes sincere pride in our ability to manufacture both commodity and specialty valves that meet and exceed the needs of our customers. All sizes, pressure classes, and metallurgical compositions are managed in house utilizing the strictest quality control measures to ensure the customer's total satisfaction.

SCV Valve products include thru conduit gates, trunnion mounted balls, floating balls, wedge gates, globes, full port swing checks, piston checks, dual plate checks and lubricated plugs. Valves utilized throughout the industry must meet rigorous quality and production standards. SCV Valve has earned its API 6A, API 6D, ISO: 9001, CE-PED, and CRN certifications while operating under the API Q1 Quality Management System.

With years of dedication and commitment to quality, design, and service, SCV Valve has grown to be one of the premier valve manufacturers in the industry with the largest inventory of high pressure ball, gate, and check valves. We pride ourselves on our high quality products, timely delivery capabilities, and competitive prices.

On behalf of all of the members at SCV Valve, we thank you for the opportunity to earn your business.

Sincerely,



Sid McCarra

President

SCV Valve, LLC

Since 1972, the SCV brand has been committed to providing quality flow control products to the Power, Paper & Pulp, Oil & Gas, and Petro Chemical industries.

As one of the largest valve manufacturers, SCV Valve's reputation is unparalleled for producing high quality commodity and specialty valves. Products range in sizes 1/2" - 48", in pressure classes from 150# - 2500# and are backed by timely deliveries and competitive prices.

Call SCV today at [281]482-4728 for all your valve needs or visit us on the web @ [www.scvvalve.com](http://www.scvvalve.com).

**SALES, PROJECTS, ENGINEERING,  
MANUFACTURING, & WAREHOUSING**

3521 FM 646 Rd. North  
Santa Fe, TX 77510

**Phone:** [281] 482-4728

**Fax:** [281] 482-9728

**Hours:** 8:00 a.m. to 5:00 p.m. Central Standard

**Email:** [sales@scvvalve.com](mailto:sales@scvvalve.com)



**SCV VALVE**

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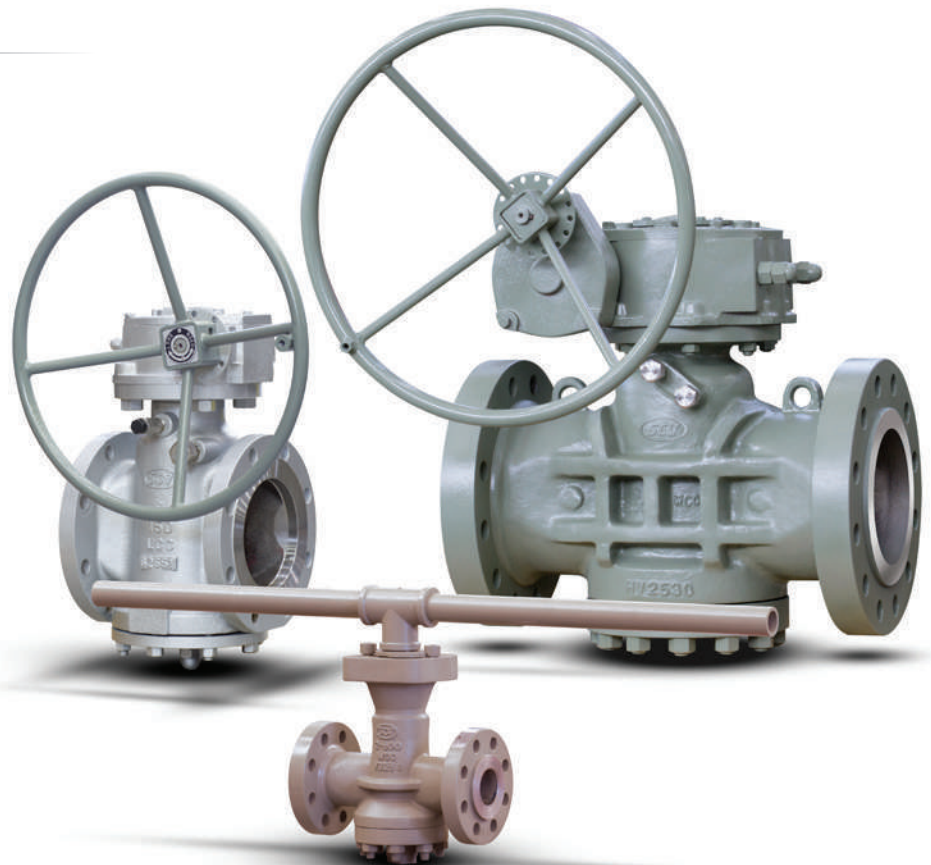
[281] 482-4728 • [www.scvvalve.com](http://www.scvvalve.com)

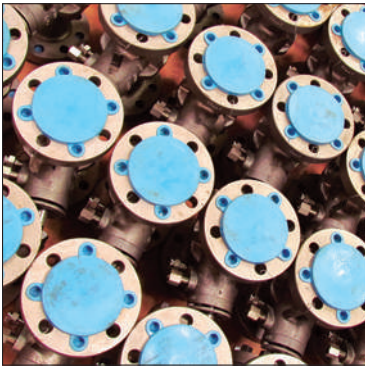


## Pressure Balanced Lubricated Plug Valves - API 6D

Short Pattern  
Regular Pattern  
Venturi Pattern

Class: 150 - 2500  
Sizes: 1/2" - 36"





**SCV VALVE** manufactures some of the most dependable cast and forged steel Pressure Balance Lubricated Valves in the industry. SCV Valve Lubricated Type Plug Valves are available in Short, Regular, and Venturi Pattern. The different patterns vary as regards end to end dimension and port area for a given size of valve. Regular Pattern valves have the largest port area. Short Pattern valves have a reduced port area as a consequence of their compact face-to-face dimensions which are identical to those for wedge gate valves. Venturi Pattern valves have a reduced port area and a flow path approximating a venturi shape to aid pressure recovery. The valve designs conform to API 599, API 6D, and B16.34. Face-to-face and end-to-end dimensions conform to ANSI B16.10.

**Innovative Valve Solutions.®**

# SCV Pressure Balanced Lubricated Plug Valves

[ Product Preview ]

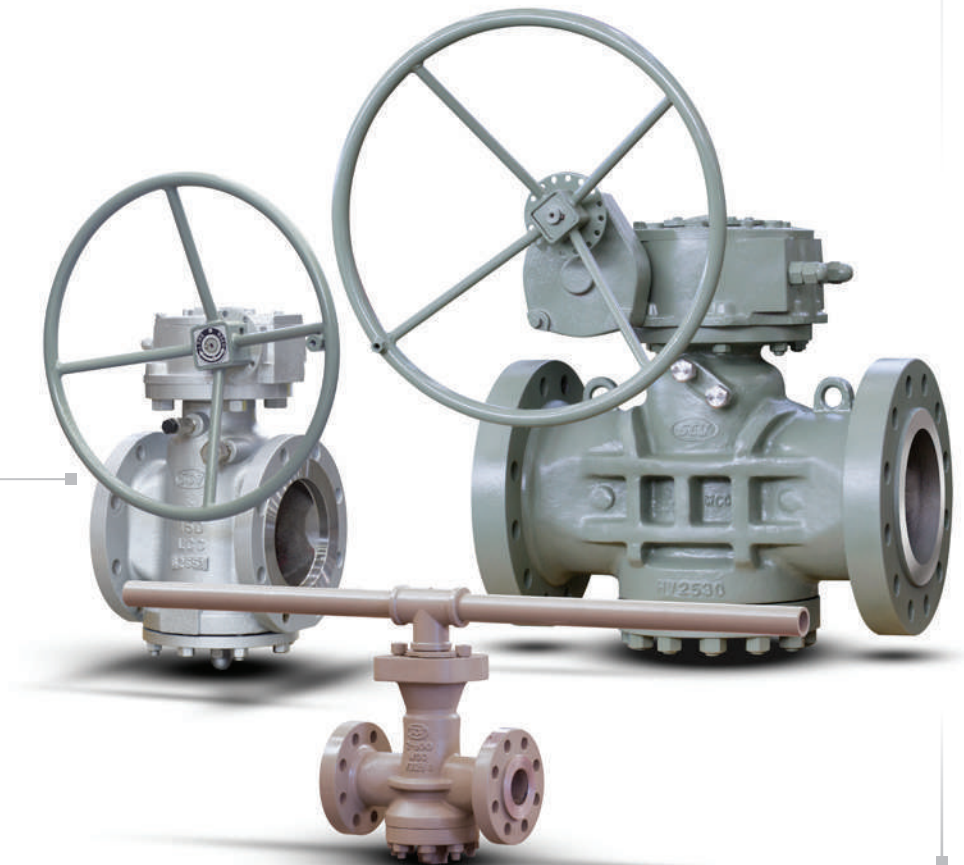
For more information call us @ [281] 482-4728 or visit our website @ [www.scvvalve.com](http://www.scvvalve.com)

## Pressure Balanced Lubricated Plug Valves - API 6D

- Basic Design: API 6D
- Wall Thickness: API 6D
- Face-to-Face Dimension: API 6D
- Flange End Dimension: API 6D
- Inspection & Testing: API 6D
- Fire Safe Design: API 6FA/BS 6755

**Note:** Not recommended for throttling applications.

**Note:** SCV reserves the right to change any technical design and dimensional data without prior notice. Please contact SCV to confirm all Dimensions and Data offered in this catalog.





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# Complete Product Line

Call SCV Valve today @ (281) 482-4728 for all your valve needs or visit us on the web @ [www.scvvalve.com](http://www.scvvalve.com).

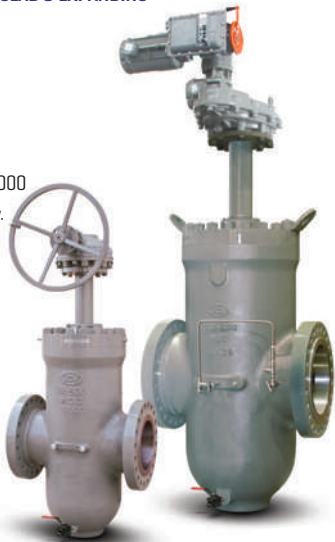
## THRU CONDUIT GATES - SLAB & EXPANDING

**Design: API 6D**  
Sizes: 2" - 42"  
Class: 150 - 1500

Standard stock.

**Design: API 6A**  
Sizes: 9", 11" & 13-5/8"  
Pressure: 2000, 3000, 5000

Limited inventory availability.  
All sizes and pressure classes made to order.



## PISTON CHECKS

**Design: API 6D**  
Sizes: 2" - 24"  
Class: 150 - 2500

Standard stock.



## GLOBES

**Design: API 623**  
Sizes: 2" - 24"  
Class: 150 - 2500

Limited inventory availability.  
All sizes and pressure classes made to order.



## 3-PIECE TRUNNION BALLS

**Design: API 6D**  
Sizes: 2" - 42"  
Class: 150 - 2500

Standard stock.

**Design: API 6A**  
Sizes: 2-1/16" - 7-1/6"  
Pressure: 2000, 3000, 5000

Limited inventory availability.  
All sizes and pressure classes made to order.

Bore Coating: Scotchkote™ 134



## FULL PORT SWING CHECKS

**Design: API 6D**  
Sizes: 2" - 36"  
Class: 150 - 2500

Standard stock.



Exterior Coating: Epoxy

## WEDGE GATES

**Design: API 600**  
Sizes: 2" - 48"  
Class: 150 - 2500

Limited inventory availability. All sizes and pressure classes made to order.



## FLOATING BALL VALVES

**Design: B16.34**  
Sizes: 1/2" - 12"  
Class: 150 - 1500

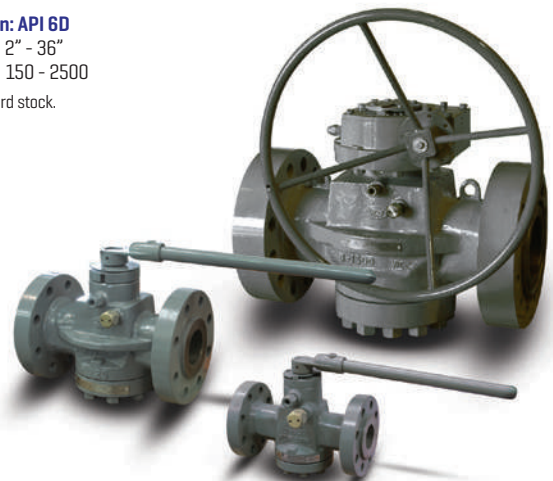
Standard stock.



## PRESSURE BALANCED LUBRICATED PLUGS

**Design: API 6D**  
Sizes: 2" - 36"  
Class: 150 - 2500

Standard stock.



# Certifications & Registrations

## American Petroleum Institute (API)

### API 6A Certification



Note: Extension letter available on our website.

### API 6D Certification



Note: Extension letter available on our website.

### ISO 9001:2015 Certificate



### CE PED Certificate



### Canadian Registration Number

- Alberta  
- OC07063.2
- New Brunswick  
- OC07063.27
- Northwest Territory  
- OC07063.25
- Nunavut  
- OC07063.2N
- Ontario  
- OC07063.25
- Yukon  
- OC07063.2
- British Columbia  
- OC07063.21
- New Foundland & Laborador  
- OC07063.20
- Novascotia  
- OC07063.27
- Manitoba  
- OC07063.24
- Prince Edward island  
- OC07063.29



# SCV Figure Number Chart

Note: SCV Figure Chart is subject to change without notice.

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Valve Type	Bore Size	Pressure Class	Body/Bonnet	Body Material	Trim Material	Ends	Operator
BAL = Trunnion Ball Valve	49 = 1/4"	01 = 150	B = Bolted	02 = A352 LCC	02 = A352 LCC + ENP	A = RF x WE	B = Bare Stem
DBV = Double Ball Valve	50 = 1/2"	02 = 200	L = Lug Style	04 = A351 CF8	04 = A352 LCB + ENP	B = RTJ x WE	D = Dual Acting Actuator
DCV = Dual Plate Check Valve	75 = 3/4"	03 = 300	P = Pressure Seal	05 = A351 CF8C	06 = A216 WCC + ENP	C = Clamp	E = Electric Actuator
EPG = Expanding Gate Valve	01 = 1"	04 = 400	S = Seal Weld	06 = A351 CF8M	08 = A216 WCB + ENP	D = RF x RTJ	G = Gear
FBV = Floating Ball Valve	15 = 1-1/2"	06 = 600	T = Top Entry	08 = A216 WCC	09 = A351 CF8M	E = RTJ x RF	H = Handwheel
FCK = Full Port Swing Check Valve	02 = 2"	08 = 800	U = Union	09 = A217 WC9	10 = CR13	F = Flat	L = Lever
GAT = Wedge Gate Valve	21 = 2-1/16"	09 = 900	W = Wafer	10 = A216 WCB	11 = CR13 HF	H = Hub	O = Oil/Gas Actuator
GLB = Globe Valve	25 = 2-1/2"	11 = 1000		11 = A352 LCB	12 = CR13 HF + HF	J = RTJ	S = Spring Return Actuator
PCK = Piston Check Valve	27 = 2-9/16"	15 = 1500		12 = A350 LF2	13 = A105 + ENP	K = WE x RF	Y = Hydraulic Actuator
PLG = Lubricated Plug Valve	03 = 3"	20 = 2000		13 = A105	15 = A350 LF2 + ENP	L = WE x RTJ	
RSB = Rising Stem Ball Valve	31 = 3-1/8"	25 = 2500		14 = A352 LC3	16 = A216 WCC + 316	N = TH x SW	
SCK = Conv. Port Swing Check Valve	37 = 3-9/16"	30 = 3000		15 = A217 C5	17 = 17-4 PH	M = SW x TH	
TCG = Slab Gate Valve	04 = 4"	37 = 3705		16 = A217 WC6	18 = A350 LF3 + ENP	R = RF	
	41 = 4-1/16"	45 = 4500		17 = 17-4 PH	20 = Alloy 20	S = SW	
	05 = 5"	50 = 5000		19 = A350 LF4	21 = Alloy 20 HF	T = TH	
	51 = 5-1/8"	60 = 6000		20 = Alloy 20	22 = A182 F22	W = WE	
	06 = 6"	10 = 10000		21 = A182 F11	30 = A29 4130		
	71 = 7-1/16"	05 = 15000		22 = A182 F22	31 = A182 321		
	08 = 8"	50 = 5000		23 = A350 LF3	32 = A182 316L		
	09 = 9"	60 = 6000		26 = A182 F91	33 = A182 304 HF		
	10 = 10"	10 = 10000		28 = A182 F9	34 = A182 304		
	11 = 11"	05 = 15000		29 = A217 C12	35 = A182 316 HF		
	12 = 12"			30 = A29 4130	36 = A182 316		
	13 = 13-5/8"			31 = A182 321	37 = A182 317 HF		
	14 = 14"			32 = A182 321L	38 = A182 317		
	16 = 16"			33 = A182 304L	39 = A29 1040		
	17 = 16-3/4"			34 = A182 304	40 = A29 4140		
	18 = 18"			35 = A182 316L	41 = A182 F6a Class 2		
	20 = 20"			36 = A182 316	44 = A182 F44 Duplex		
	22 = 22"			37 = A182 317L	47 = A182 347		
	24 = 24"			38 = A182 317	48 = A182 347 HF		
	26 = 26"			40 = A29 4140	50 = Monel		
	30 = 30"			41 = A182 F6A Class 2	51 = A182 F51 Duplex		
	32 = 32"			44 = A182 F44 Duplex	53 = A182 F53 Duplex		
	36 = 36"			47 = A182 347	55 = A182 F55 Duplex		
	40 = 40"			48 = A182 347L	57 = A537 Class 1 + ENP		
	42 = 42"			50 = Monel	60 = A105 + HF		
	48 = 48"			51 = A182 F51 Duplex	61 = A105 + Nitride + HF		
	52 = 52"			53 = A182 F53 Duplex	62 = Inconel 625		
	56 = 56"			55 = A182 F55 Duplex	63 = A352 LCC + Tungsten Carbide		
	60 = 60"			62 = Inconel 625	64 = A352 LCC + Nickel Boron		
				83 = Hastelloy B	65 = A216 WCC + Tungsten Carbide		
				84 = Hastelloy C	66 = A216 WCC + Nickel Boron		
				87 = A487 4C	67 = A105 + Tungsten Carbide		
				88 = A890-4A	68 = A105 + Nickel Boron		
				89 = A890-5A	69 = A350 LF2 + Tungsten Carbide		
				90 = Titanium	70 = A350 LF2 + Nickel Boron		
					71 = CR13 + Tungsten Carbide		
					72 = CR13 + Nickel Boron		
					73 = A182 410 + Tungsten Carbide		
					74 = A182 410 + Nickel Boron		
					78 = Inconel 718		
					81 = A350 LF2 + Nitride + HF		
					84 = A743 CA15		
					87 = A487 4C		
					88 = A890-4A		
					89 = A890-5A		
					90 = Titanium		
					92 = Inconel 925		
					99 = A105+NI+TRID-ST.6		

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Bore Type	Seal Material	Seat Material	Seat Insert/Overlay Material	Stem Material	Packing Material	Service
F = Full Port	A = Aflas	08 = A216 WCB	B = Nickel Boron	A = A350 LF2 + ENP	B = Braided Graphoil	A = Stem Extension
R = Reduced Port	B = Buna	10 = CR13	D = Devlon	B = A105 + ENP	G = Graphite	B = By Pass
C = Conventional	E = EPDM	11 = CR13 HF	F = PTFE	C = A182 F6a Class 2	T = Teflon	C = Cryogenic
T = Regular Pattern	F = Fluorosilicone	13 = A105 + ENP	G = RTFE - Glass filled	D = 17-4 PH	V = Viton Duck	D = Double Piston Effect
U = Short Pattern	G = Graphite	14 = A105	H = Hard Face (Stellite 6)	E = 4130 + ENP		E = External Coating
V = Venturi Pattern	H = HNBR	15 = A350 LF2 + ENP	K = PCTFE	F = A182 F316		F = Dampener
	K = Kalrez	16 = A350 LF2	N = Nylon	G = A182 F51 Duplex		G = Geothermal
	L = Lip Seal	17 = 17-4 PH	P = Peek	H = A182 F56 Duplex		H = High Temperature
	N = Neoprene	20 = Alloy 20	R = RTFE - Carbon Filled	I = Inconel 625		I = Internal Coating
	P = Polyurethane	30 = A29 4130	T = Tungsten Carbide			J = Linear Actuator (short yoke)
	R = NBR	31 = A182 321	V = Viton			L = Lock Open Device
	S = Silicone	32 = A182 316L	3 = 316			P = Pipe Pups
	T = Teflon	34 = A182 304	W = UHMWE			S = Standard Service
	U = Floursint	36 = A182 316				T = Special Thermal Relief
	V = Viton	37 = A182 317				W = Sub Sea
	3 = 304 Ring	38 = A182 317L				X = Special
	4 = 304 / Graphite	41 = A182 F6a Class 2				Y = Teflon Bolting
	5 = 316 Ring	47 = A182 347				Z = Zinc Bolting
	6 = 316 / Graphite	50 = Monel				
	7 = Soft Iron Ring	51 = F51 Duplex				
		53 = F53 Duplex				
		55 = F55 Duplex				
		62 = Inconel 625				
		78 = Inconel 718				
		84 = Hastelloy C				
		90 = Titanium				

## Sample Figure Numbers & Descriptions

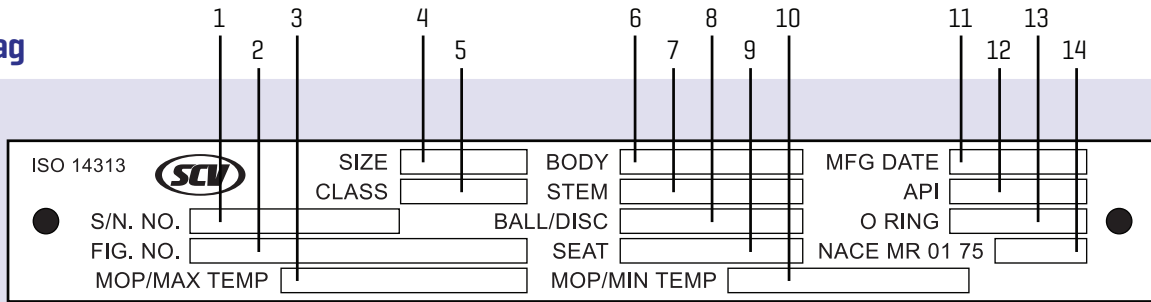
	Figure No.	Chart Column	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
	Pressure Classes	Type	Size	Class	Body Conf.	Body	Obturator	End	Oper	Bore Type	Seal	Seat,base	Seat/Insert	Stem	Packing	Service	
TRUNNION BALL	150, 300, 600	BAL	12	06	B	12	15	R	G	F	H	15	D	A	/	S	
	12" 600 Trunnion Ball Valve, Bolted A350 LF2 Body, LF2 + ENP Obturator, RF Ends, Gear Operated, Full Bore, HNBR AED Seals, A350 LF2 + ENP Seat Base Material, Devlon Seat Inserts, A350 LF2 + ENP Stem, Standard Service, API 6D Design and Test, NACE MR-01-75 Compliant																
	900, 1500, 2500	BAL	12	15	B	12	41	J	G	F	H	41	D	C	/	S	
12" 1500 Trunnion Ball Valve, Bolted Configuration, A350 LF2 Body, A182 F6a Class 2 Obturator, RTJ Ends, Gear Operated, Full Bore, HNBR AED Seals, A182 F6a Class 2 Seat Base Material, Devlon Seat Inserts, A182 F6a Class 2 Stem, Standard Service, API 6D Design and Test, NACE MR-01-75 Compliant																	
FLOATING BALL	ALL	FBV	12	01	B	10	36	R	L	F	3	36	R	F	/	S	
	12" 150 Floating Ball Valve, Bolted Configuration, A216 WCB Body, A182 F316 Obturator, RF Ends, Lever Operated, Full Bore, A182 F316 Seat Base Material, Devlon Seat Inserts, A182 F316 Stem, Standard Service, API 608 Design, API 598 Test, NACE MR-01-75 Compliant																
DUAL PLATE WAFFER CHECK	ALL	DKC	12	06	W	10	09	R	/	C	/	08	H	/	/	S	
	12" 600 Dual Plate Check Valve, Wafer Configuration, A216 WCB Body, A351 CF8M Obturator, RF Ends, Conventional Bore, A216 WCB Seat Base Material, Hardface Seat Overlay, Standard Service, API 594 Design, API 598 Test, NACE MR-01-75 Compliant																
SLAB GATE	ALL	TCG	12	06	B	08	13	R	B	F	V	13	R	D	V	S	
	12" 600 Thru Conduit Slab Gate Valve, Bolted A216 WCC Body, A105 + ENP Obturator, RF Ends, Bare Stem, Full Bore, Viton AED Seals, A105 + ENP Seat Base Material, RTFE Seat Inserts, 17-4 PH Stem, Viton Duck Packing, Standard Service, API 6D Design and Test, NACE MR-01-75 Compliant																
EXPANDING GATE	ALL	EPG	12	06	B	08	06	R	B	F	V	13	R	D	V	S	
	12" 600 Thru Conduit Expanding Gate Valve, Bolted A216 WCC Body, A216 WCC + ENP Obturator, RF Ends, Bare Stem, Full Bore, Viton AED Seals, A105 + ENP Seat Base Material, RTFE Seat Inserts, 17-4 PH Stem, Viton Duck Packing, Standard Service, API 6D Design and Test, NACE MR-01-75 Compliant																
FULL PORT SWING CHECK	ALL	FCK	12	06	B	08	16	R	/	F	V	11	V	/	/	S	
	12" 600 Full Port Swing Check Valve, Bolted A216 WCC Body, A216 WCC + 316 Obturator, RF Ends, Full Bore, Viton AED Seals, CR13 HF Seat Base Material, Viton Seat Inserts, Standard Service, API 6D Design and Test, NACE MR-01-75 Compliant																
PISTON CHECK	150, 300, 600, 900	PCK	12	06	B	08	61	R	/	C	V	14	H	/	/	S	
	12" 600 Piston Check Valve, Bolted A216 WCC Body, A105 + Nitride + HF Obturator, RF Ends, Conventional Bore, Viton AED Seals, A105 Seat Base Material, Hardface Seat Overlay, Standard Service, API 6D Design and Test, NACE MR-01-75 Compliant																
	1500, 2500	PCK	12	15	B	08	61	R	/	C	V	41	H	/	/	S	
12" 1500 Piston Check Valve, Bolted A216 WCC Body, A105 + Nitride + HF Obturator, RF Ends, Conventional Bore, Viton AED Seals, A182 F6a Class 2 Seat Base Material, Hardface Seat Overlay, Standard Service, API 6D Design and Test, NACE MR-01-75 Compliant																	
LUBRICATED PLUG	ALL	PLG	12	06	B	10	84	R	L	C	V	/	/	/	G	S	
	12" 600 Lubricated Plug Valve, Bolted A216 WCC Body, A743 CA15 Obturator, RF Ends, Lever Operated, Conventional Bore, Viton AED Seals, Standard Service, API 6D Design and Test, NACE MR-01-75 Compliant																
WEDGE GATE	ALL	GAT	12	06	B	10	7	R	H	C	4	14	H	C	G	S	
	12" 600 Wedge Gate Valve, Bolted A216 WCC Body, A216 WCC + Hardface Obturator, RF Ends, Handwheel Operated, Conventional Bore, 304 + Graphite Gasket, A105 Seat Base Material, Hardface Seat Overlay, A182 F6a Class 2 Stem, Graphite Packing, Standard Service, API 600 Design, API 598 Test, NACE MR-01-75 Compliant																
GLOBE	ALL	GLB	12	06	B	10	60	R	H	C	4	14	H	C	G	S	
	12" 600 Globe Valve, Bolted A216 WCC Body, A105 + Hardface Obturator, RF Ends, Handwheel Operated, Conventional Bore, 304 + Graphite Gasket, A105 Seat Base Material, Hardface Seat Overlay, A182 F6a Class 2 Stem, Graphite Packing, Standard Service, API 623 Design, API 598 Test, NACE MR-01-75 Compliant																

Note: Subject to change without notice.

Control #: MSF 3.5-16 rev 12

# Valve ID Tag & Valve Markings Identification

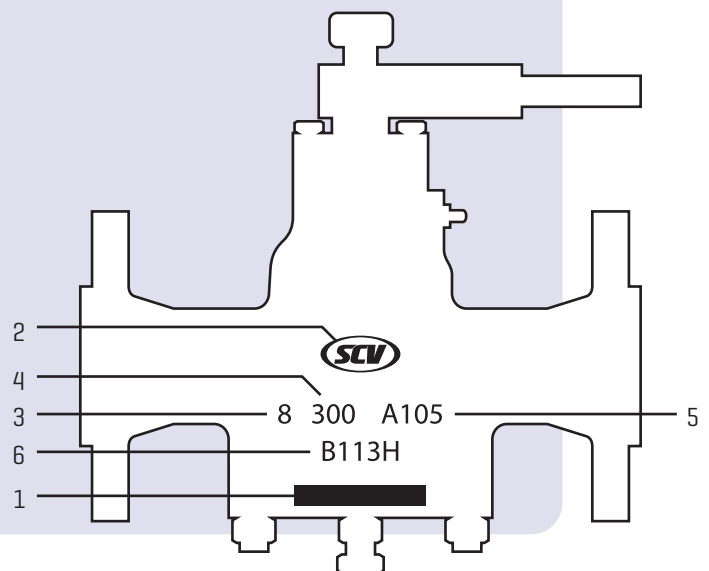
## Valve ID Tag



No.	Figure Number Code	Description
1	Serial Number	Identifies certified manufacturers serial number
2	Figure Number	Identifies the detailed valve configuration (valve type, bore size, pressure class, materials, etc.)
3	MOP/Max. Temp.	Identifies the maximum operating pressure in PSI and maximum operating temperature in Fahrenheit
4	Size	Identifies bore size
5	Pressure Class	Identifies pressure classifications per API requirements
6	Body Material	Identifies body metal material composition (A105, WCB, F51, CF8M, etc.)
7	Stem Material	Identifies stem material composition (A105, 410SS, 17-4pH, etc.)
8	Ball/Disc Material	Identifies ball/disc material composition (A105, 316SS, ENP, etc.)
9	Seat Material	Identifies seat material composition (PEEK, Teflon, Nylon, etc.)
10	MOP/Min. Temp.	Identifies the maximum operating pressure in PSI and minimum operating temperature in Fahrenheit
11	Manufacturing Date	Identifies the date the valve manufacturing completion date
12	API Conformance	Identifies API conformance (600, 6D, 6A, etc.)
13	O Ring	Identifies the O Ring material composition (Viton, Viton GLT, etc.)
14	NACE MR 01 75	Identifies corrosion resistance

## Valve Markings

No.	Valve ID Components
1	Tag
2	Brand
3	Size
4	Pressure Class
5	Body Material
6	Heat Number



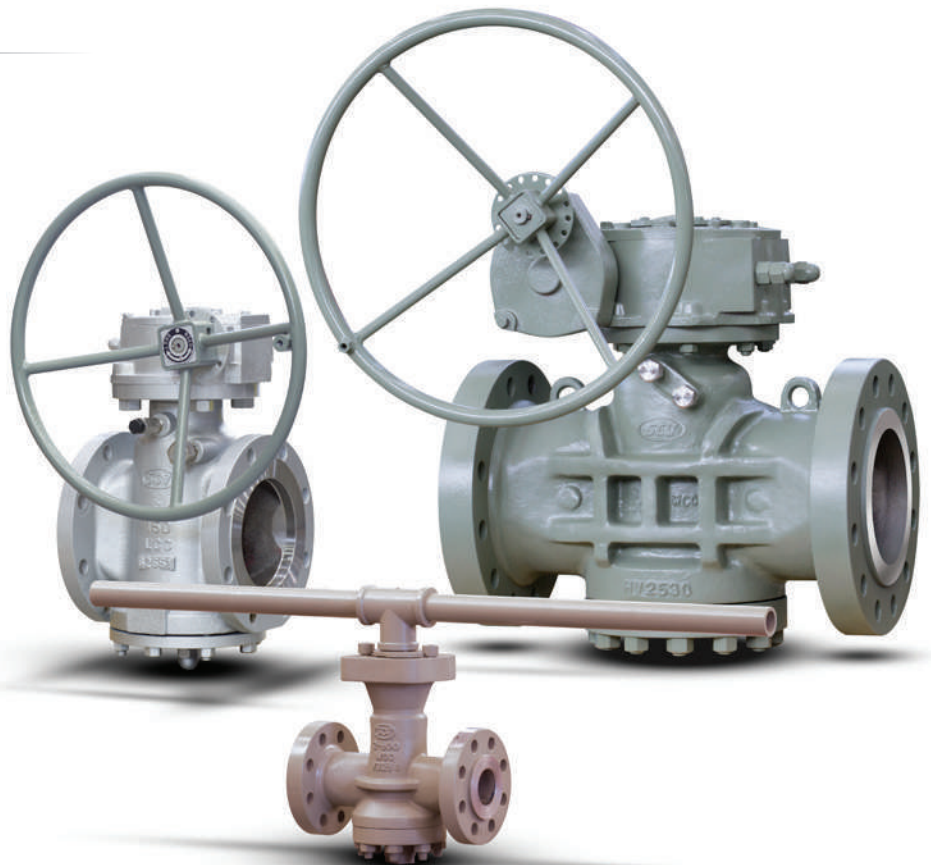
**Note:** SCV reserves the right to modify our products for improvement without prior notice.



## Pressure Balanced Lubricated Plug Valves - API 6D

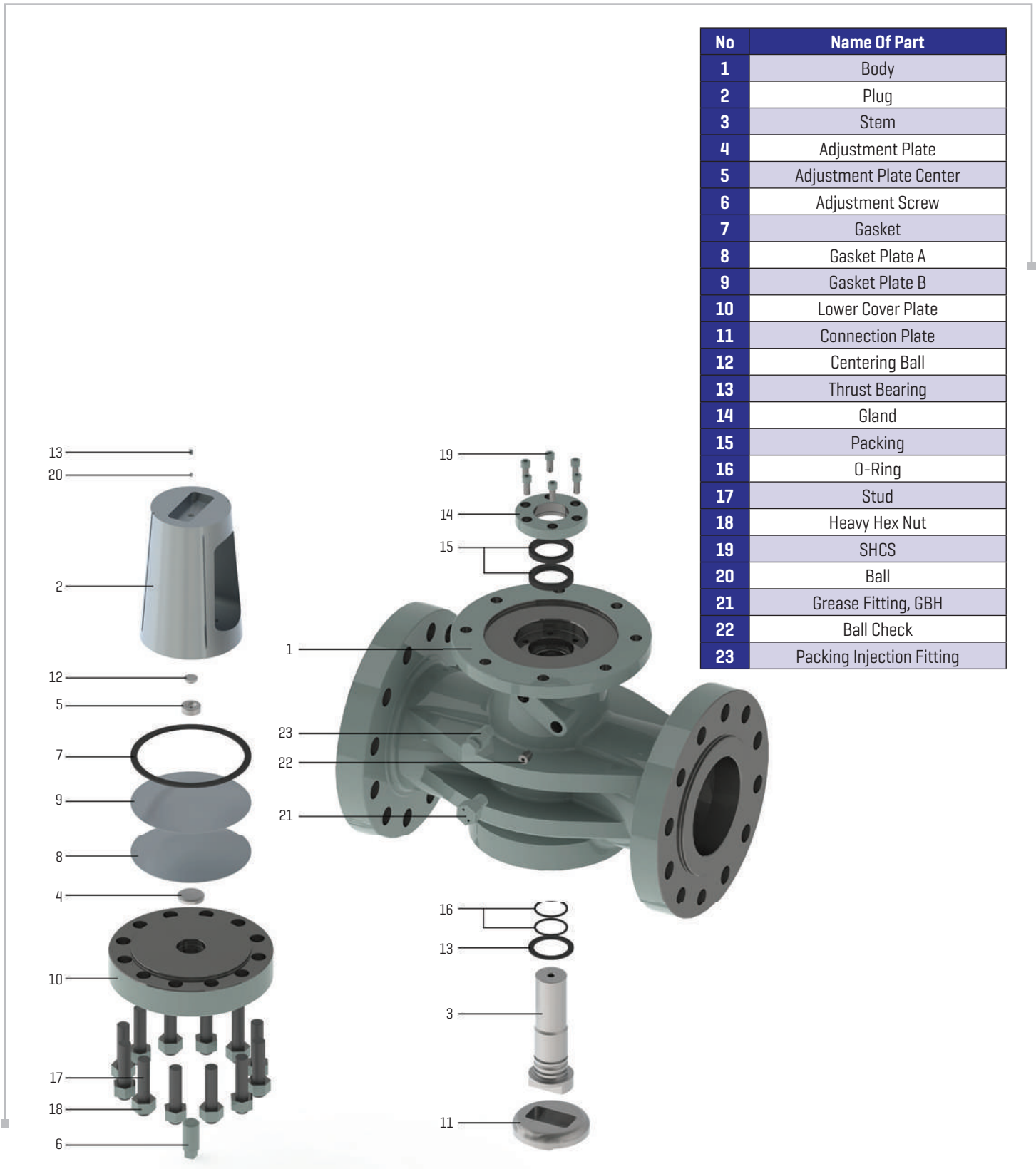
Class: 150 - 2500/Sizes: 2" - 36"

Design and Manufacturing Standards	
Basic Design	API 6D
Wall Thickness	API 6D
Face-to-Face Dimension	API 6D
Flange End Dimension	API 6D
Inspection & Testing	API 6D
Fire Safe Design	API 6FA/BS 6755



# Pressure Balanced Lubricated Plug Valves - API 6D

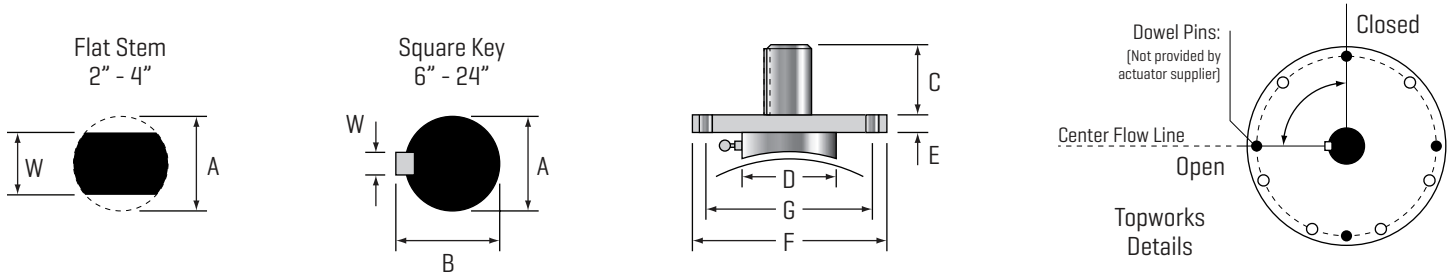
[ Expanded View ]



No	Name Of Part
1	Body
2	Plug
3	Stem
4	Adjustment Plate
5	Adjustment Plate Center
6	Adjustment Screw
7	Gasket
8	Gasket Plate A
9	Gasket Plate B
10	Lower Cover Plate
11	Connection Plate
12	Centering Ball
13	Thrust Bearing
14	Gland
15	Packing
16	O-Ring
17	Stud
18	Heavy Hex Nut
19	SHCS
20	Ball
21	Grease Fitting, GBH
22	Ball Check
23	Packing Injection Fitting

# Pressure Balanced Lubricated Plug Valve

## Mounted Flanges & Stem Torque Information



NPS	CL	ISO 5211 Code	A	B	C	D	E	F Flange Dia.	G Bolt Center	H Stud Size	I Hole Dia.	L No. of Holes	W	Max. Stem Shear Torque N.M.	Break Torque N.M.
2	150	F10	28	/	34	78	17	125	102	M10	11	4	20	409	58
2	300	F10	28	/	34	78	17	125	102	M10	11	4	20	409	101
2	600	F10	28	/	33	78	17	125	102	M10	11	4	20	409	172
3	150	F12	34	/	33	90	19	150	125	M12	13.5	4	24	706	121
3	300	F12	34	/	33	90	19	150	125	M12	13.5	4	24	706	213
3	300	F12	34	37	70	90	19	150	125	M12	13.5	4	10	1141	213
3	600	F12	34	/	33	90	19	150	125	M12	13.5	4	24	706	366
4	150	F14	38	/	39	108	21	175	140	M16	18	4	28	1076	242
4	300	F14	38	/	39	108	21	175	140	M16	18	4	28	1076	435
4	600	F14	38	41	67	108	21	175	140	M16	18	4	10	1616	757
6S	150	F14	42	/	43	105	20	175	140	M16	18	4	30	1379	600
6R	150	F14	42	45	65	105	22	175	140	M16	18	4	12	2180	600
6	300	F16	50	53.5	70	120	22	210	165	M20	22	4	14	3698	1112
6R	600	F25	50	53.5	80	120	25	300	254	M16	18	8	14	3698	2035
8S	150	F16	48	/	49	116	24	210	165	M20	22	4	34	2008	1097
8S	150	F16	48	51.5	80	116	24	210	165	M20	22	4	14	3256	1097
8R	150	F25	52	56	80	116	26	300	254	M16	18	8	16	4122	1280
8S	300	F25	52	56	80	122	26	300	254	M16	18	8	16	4122	2045
8R	300	F25	52	56	90	122	22	300	254	M16	18	8	16	4122	2355
8R	600	F25	62	66	90	150	25	300	254	M16	18	8	16	7025	4505
10S	150	F25	52	56	80	115	26	300	254	M16	18	8	16	4122	1609
10R	150	F25	52	56	80	115	26	300	254	M16	18	8	16	4122	2240
10S	300	F25	62	66	90	130	25	300	254	M16	18	8	16	7025	3038
10R	300	F25	66	70.5	85	150	28	300	254	M16	18	8	20	8445	4418
10R	600	F30	78	83	130	170	28	350	298	M20	22	8	20	14000	8478
10V	600	F25	68	72.5	115	140	25	300	254	M16	18	8	20	9271	5623
12S	150	F25	62	66.4	80	134	20	300	254	M16	18	8	18	7025	2466
12R	150	F25	68	72.5	90	130	23	300	254	M16	18	8	20	9271	3380
12R	300	F30	78	83	130	160	25	350	298	M20	22	8	22	14000	7483
12V	300	F25	68	72.5	90	144	22	300	254	M16	18	8	20	9271	4248
12R	600	F30	90	95	120	168	30	350	298	M20	22	8	25	21680	12801
12V	600	F30	78	83	130	170	28	350	298	M20	22	8	22	14000	8478
14V	150	F25	66	70.5	80	143	25	300	254	M16	18	8	20	8445	2835
14V	300	F25	78	83	120	170	25	300	254	M16	18	8	22	14000	5650
14V	600	F30	90	95	120	170	30	350	298	M20	22	8	25	21680	10930
16V	150	F25	78	83	120	150	26	350	298	M20	22	8	22	14000	4174
16V	300	F30	90	95	120	164	30	350	298	M20	22	8	25	21680	8128
16V	600	F35	98	104	150	190	35	415	356	M30	33	8	28	27914	16393
18V	150	F30	90	95	120	180	26	350	298	M20	22	8	25	21680	5700
18V	300	F35	98	104	150	190	32	415	356	M30	33	8	28	27914	11531
18V	600	F35	108	114	150	200	32	415	356	M30	33	8	28	37740	22472
20v	150	F30	95	100	140	180	32	350	298	M20	22	8	25	25640	8260
20V	300	F35	108	114	150	200	35	415	356	M30	33	8	28	37750	15701
20V	600	F35	118	125	160	210	35	415	356	M30	33	8	32	49089	30554
24V	150	F35	108	114	150	210	35	415	356	M30	33	8	28	37740	14911
24V	300	F35	118	125	160	210	35	415	356	M30	33	8	32	49089	26614
24V	600	F40	138	146	200	250	40	475	406	M36	39	8	36	78915	46757

1. Nominal Torque of the actuator = the break torque \* 1.5 (safety coefficient).  
 2. The torques shown in the table is made out at the max. delt pressure when the valve is closed.  
 3. An extra torque may be taken into account for different media, on/off frequency and different materials internal parts.

# Pressure Balanced Lubricated Plug Valve Range & Index

● = Short Pattern

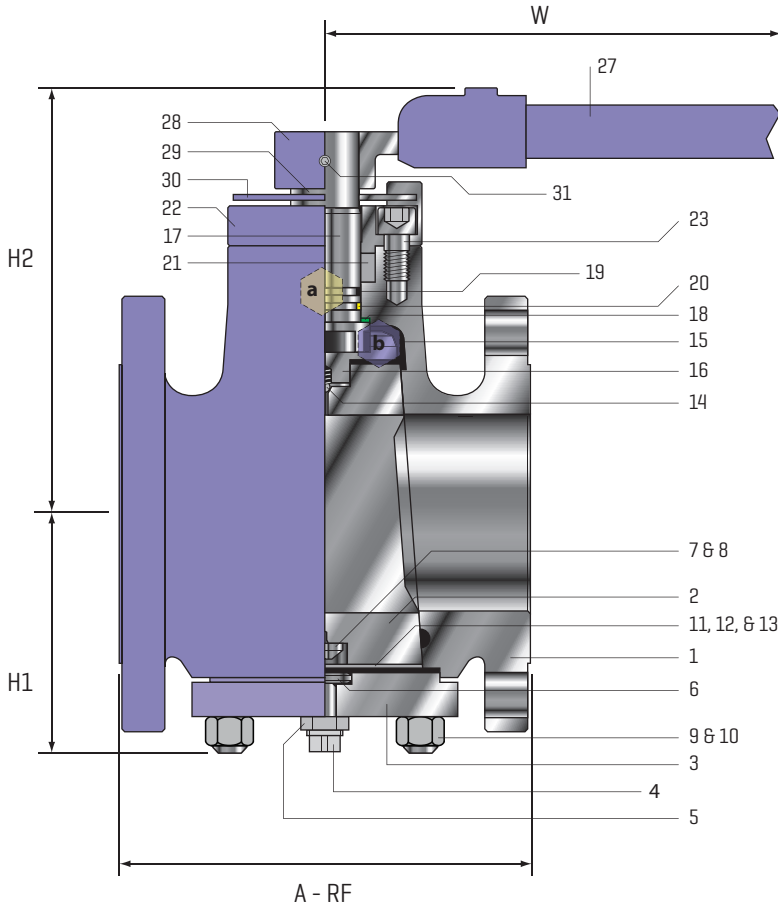
■ = Regular Pattern

▲ = Venturi Pattern

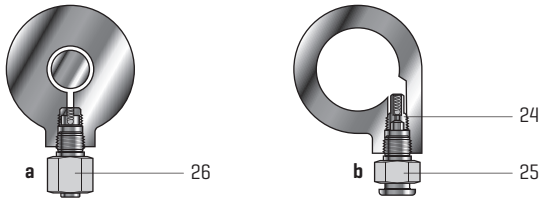
CLASS	150			300			600		900		1500		2500
STYLE	S	R	V	S	R	V	R	V	R	V	R	V	R
2	●			●			■		■		■		■
50													
3	●			●			■		■		■		■
75													
4	●			●			■		■		■		■
100													
6	●	■		●	■		■	▲	■		■		■
150													
8	●	■			■		■	▲	■		■		■
200													
10	●	■			■			▲	■		■		■
250													
12	●	■			■			▲	■		■		■
300													
14			▲			▲		▲		▲		▲	
350													
16			▲			▲		▲		▲		▲	
400													
18			▲			▲		▲		▲		▲	
450													
20			▲			▲		▲		▲		▲	
500													
24			▲			▲		▲		▲		▲	
600													
26			▲			▲							
650													
28			▲			▲							
700													
30			▲			▲							
750													
36			▲			▲							
900													

# Short Pattern - Pressure Balanced Lubricated Plug Valves

## Size: 2" - 6" Class: 150



No	Name Of Part	Material
1	Body	A216 WCC
2	Plug	CA15 + Nitriding
3	Bonnet	A105
4	Plug Adjustment Screw	A193 B7M
5	Plug Adjustment Lock Nut	Carbon Steel
6	Lower Pivot Disc	AISI 1035
7	Upper Pivot Disc	AISI 1035
8	Pivot Center	AISI 1035
9	Stud	A193 B7M
10	Nut	A194 2HM
11	Gasket	Flexible Graphite + 304
12	Washer	304SS
13	Steel Spacer	A36
14	Ball Spring Check	304SS
15	Lube/Sealant Reservoir	/
16	Stem Plug Adapter	A105
17	Stem	A276 410
18	Thrust Bearing	PTFE
19	Grease Groove	/
20	O Ring	Viton
21	Packing	Flexible Graphite
22	Top Cover	A105 WCC
23	Gland Cap Screw	Carbon Steel
24	Inline Check	Carbon Steel/Stainless Steel
25	Lube/Sealant Injector	Carbon Steel/Stainless Steel
26	Stem Packing Injector	Carbon Steel/Stainless Steel
27	Lever	Carbon Steel
28	Hub	Carbon Steel
29	Indicator Stop Plate	Carbon Steel
30	Stop Plate Retainer	AISI 1566
31	Set Screw	Carbon Steel

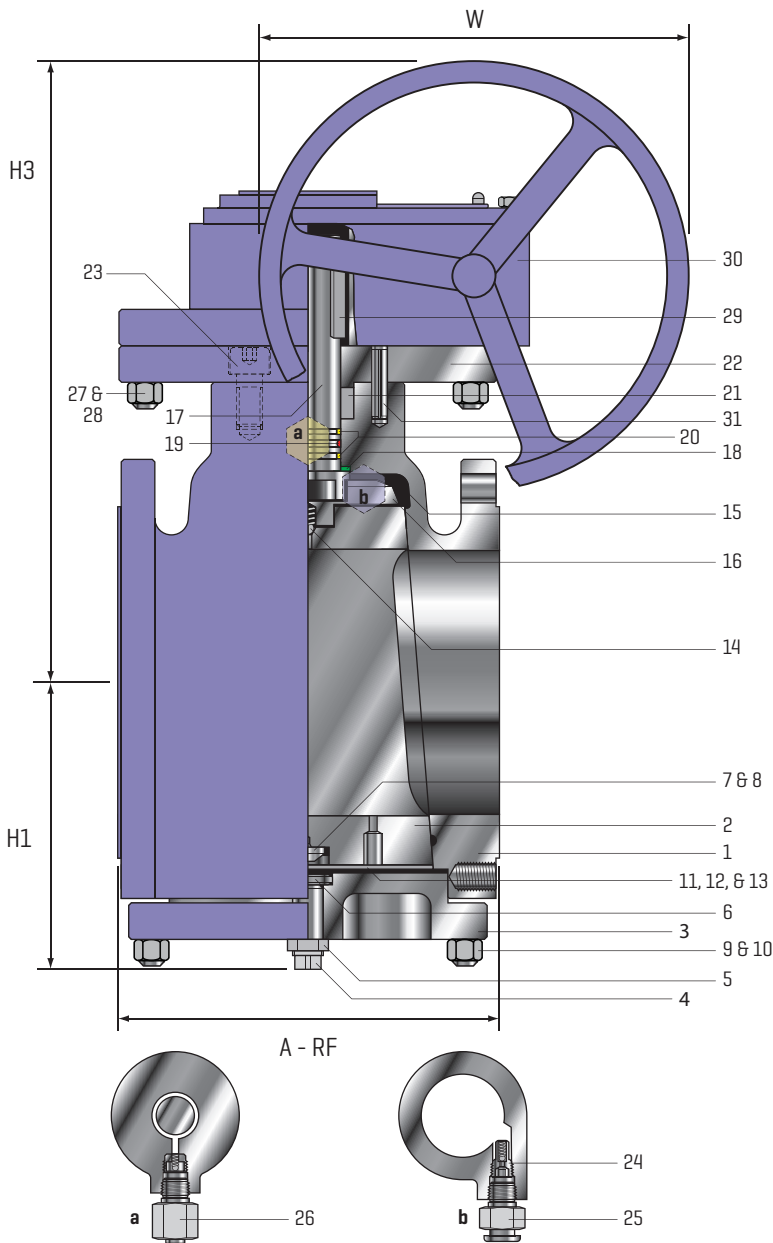


CLASS 150	Size		A - RF	H1	H2	W	WGT LBS/KG
	IN	2	7.00	3.84	5.83	14.00	42
	MM	50	178	95	148	350	19
	IN	3	8.00	4.25	6.61	20.00	73
	MM	75	203	108	168	500	33
	IN	4	9.00	5.00	7.91	24.00	115
	MM	100	229	127	201	600	52
	IN	6	10.50	6.65	9.90	32.00	176
MM	150	267	169	251	800	80	



# Short Pattern - Pressure Balanced Lubricated Plug Valves

## Size: 6" - 12" Class: 150

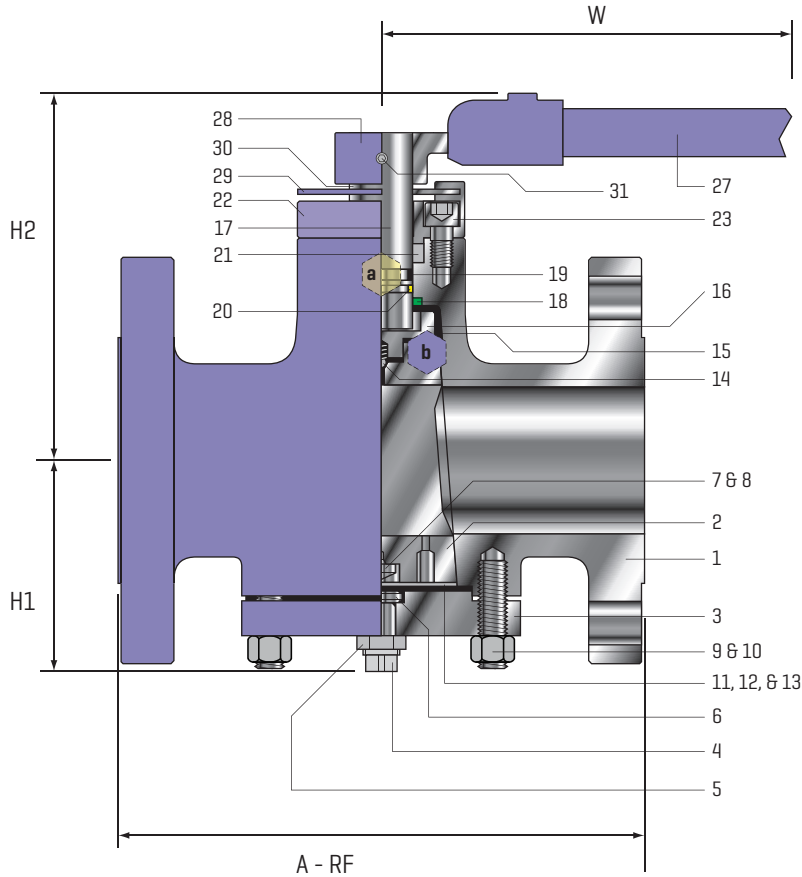


No	Name Of Part	Material
1	Body	A216 WCC
2	Plug	CA15 + Nitriding
3	Bonnet	A105
4	Plug Adjustment Screw	A193 B7M
5	Plug Adjustment Lock Nut	Carbon Steel
6	Lower Pivot Disc	AISI 1035
7	Upper Pivot Disc	AISI 1035
8	Pivot Center	AISI 1035
9	Stud	A193 B7M
10	Nut	A194 2HM
11	Gasket	Flexible Graphite + 304
12	Washer	304SS
13	Steel Spacer	A36
14	Ball Spring Check	304SS
15	Lube/Sealant Reservoir	/
16	Stem Plug Adapter	A105
17	Stem	A276 410
18	Thrust Bearing	PTFE
19	Grease Groove	/
20	O Ring	Viton
21	Packing	Flexible Graphite
22	Top Cover	A105 WCC
23	Gland Cap Screw	Carbon Steel
24	Inline Check	Carbon Steel/Stainless Steel
25	Lube/Sealant Injector	Carbon Steel/Stainless Steel
26	Stem Packing Injector	Carbon Steel/Stainless Steel
27	Stud	A193 B7M
28	Nut	A194 2HM
29	Key	AISI 1045
30	Gear	Ductile Iron
31	Positioning Pin	Carbon Steel

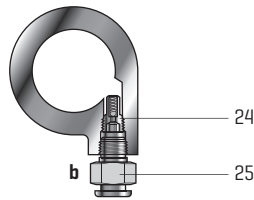
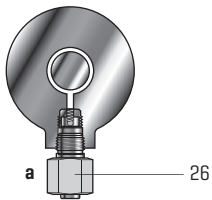
CLASS 150	SIZE		A - RF	H1	H3	W	WGT LBS/KG
	IN	6	10.50	6.85	19.33	18.00	176
MM	150	267	174	491	450	80	
IN	8	11.50	8.46	23.31	24.00	348	
MM	200	292	215	592	600	158	
IN	10	13.00	9.65	24.29	24.00	540	
MM	250	330	245	617	600	245	
IN	12	14.00	11.22	25.98	24.00	772	
MM	300	356	285	660	600	350	

# Regular Pattern - Pressure Balanced Lubricated Plug Valves

Size: 2" - 6" Class: 150



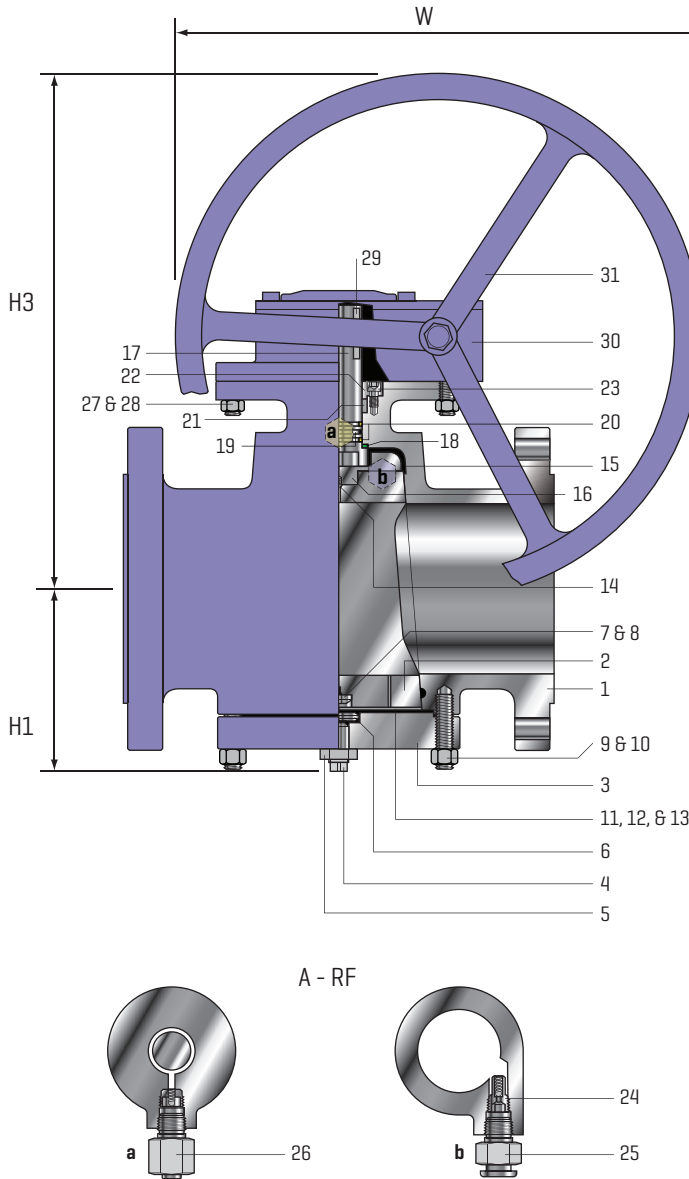
No	Name Of Part	Material
1	Body	A216 WCC
2	Plug	CA15 + Nitriding
3	Bonnet	A105
4	Plug Adjustment Screw	A193 B7M
5	Plug Adjustment Lock Nut	Carbon Steel
6	Lower Pivot Disc	AISI 1035
7	Upper Pivot Disc	AISI 1035
8	Pivot Center	AISI 1035
9	Stud	A193 B7M
10	Nut	A194 2HM
11	Gasket	Flexible Graphite + 304
12	Washer	304SS
13	Steel Spacer	A36
14	Ball Spring Check	304SS
15	Lube/Sealant Reservoir	/
16	Stem Plug Adapter	A105
17	Stem	A276 410
18	Thrust Bearing	PTFE
19	Grease Groove	/
20	O Ring	Viton
21	Packing	Flexible Graphite
22	Top Cover	A105 WCC
23	Gland Cap Screw	Carbon Steel
24	Inline Check	Carbon Steel/Stainless Steel
25	Lube/Sealant Injector	Carbon Steel/Stainless Steel
26	Stem Packing Injector	Carbon Steel/Stainless Steel
27	Lever	Carbon Steel
28	Hub	Carbon Steel
29	Indicator Stop Plate	Carbon Steel
30	Stop Plate Retainer	AISI 1566
31	Set Screw	Carbon Steel



CLASS 150	Size		A - RF	H1	H2	W	WGT LBS/KG
	IN	2	8.00	4.63	7.00	14.00	47
MM	50	203	118	178	350	21.3	
IN	3	9.50	6.34	8.63	20.00	101	
MM	75	241	161	219	500	46	
IN	4	12.00	7.05	9.25	24.00	187	
MM	100	305	179	235	600	85	
IN	6	15.50	7.20	10.40	32.00	187	
MM	150	432	183	264	800	85	

# Regular Pattern - Pressure Balanced Lubricated Plug Valves

## Size: 6" - 12" Class: 150

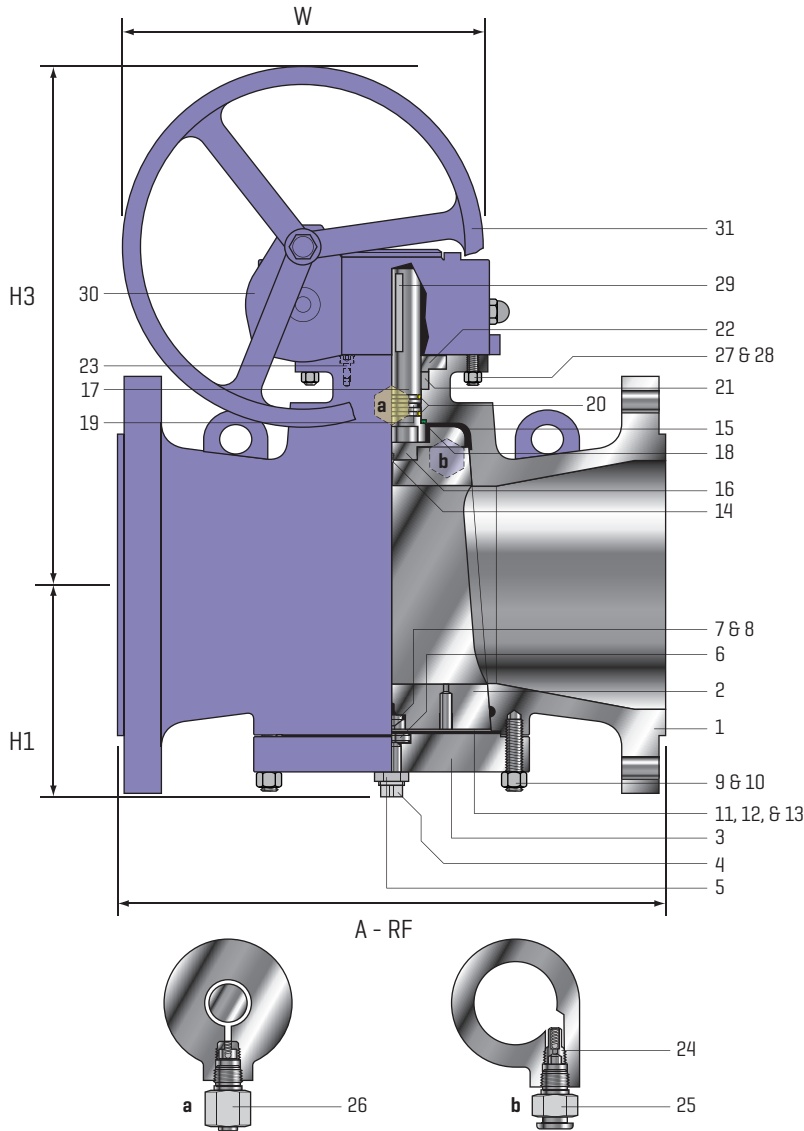


No	Name Of Part	Material
1	Body	A216 WCC
2	Plug	CA15 + Nitriding
3	Bonnet	A105
4	Plug Adjustment Screw	A193 B7M
5	Plug Adjustment Lock Nut	Carbon Steel
6	Lower Pivot Disc	AISI 1035
7	Upper Pivot Disc	AISI 1035
8	Pivot Center	AISI 1035
9	Stud	A193 B7M
10	Nut	A194 2HM
11	Gasket	Flexible Graphite + 304
12	Washer	304SS
13	Steel Spacer	A36
14	Ball Spring Check	304SS
15	Lube/Sealant Reservoir	/
16	Stem Plug Adapter	A105
17	Stem	A276 410
18	Thrust Bearing	PTFE
19	Grease Groove	/
20	O Ring	Viton
21	Packing	Flexible Graphite
22	Gland	A105
23	Gland Cap Screw	Carbon Steel
24	Inline Check	Carbon Steel/Stainless Steel
25	Lube/Sealant Injector	Carbon Steel/Stainless Steel
26	Stem Packing Injector	Carbon Steel/Stainless Steel
27	Stud	A193 B7M
28	Nut	A194 2HM
29	Key	AISI 1045
30	Gear	Carbon Steel/Stainless Steel
31	Handwheel	Carbon Steel/Stainless Steel

CLASS 150	SIZE		A - RF	H1	H3	W	WGT LBS/KG
	IN	6	15.50	7.20	20.16	18.00	202
	MM	150	394	183	512	450	92
	IN	8	18.00	9.40	24.21	24.00	400
	MM	200	457	239	615	600	182
	IN	10	21.00	11.00	26.73	24.00	620
	MM	250	533	279	679	600	282
	IN	12	24.00	12.80	29.92	24.00	887
MM	300	610	325	760	600	403	

# Venturi Pattern - Pressure Balanced Lubricated Plug Valves

## Size: 14" - 36" Class: 150

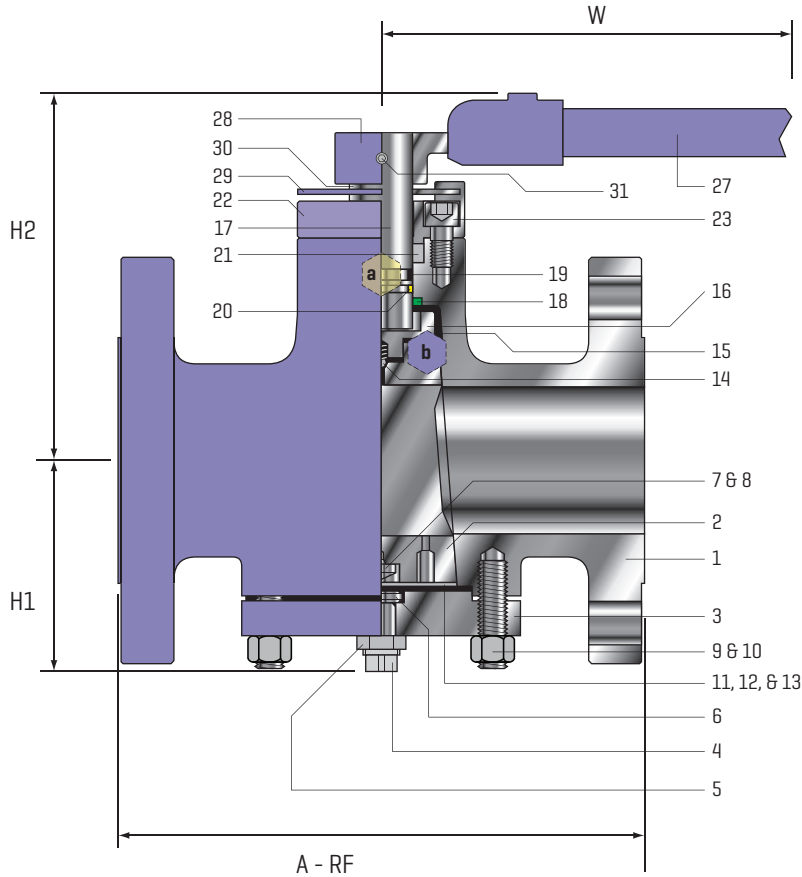


No	Name Of Part	Material
1	Body	A216 WCC
2	Plug	CA15 + Nitriding
3	Bonnet	A105
4	Plug Adjustment Screw	A193 B7M
5	Plug Adjustment Lock Nut	Carbon Steel
6	Lower Pivot Disc	AISI 1035
7	Upper Pivot Disc	AISI 1035
8	Pivot Center	AISI 1035
9	Stud	A193 B7M
10	Nut	A194 2HM
11	Gasket	Flexible Graphite + 304
12	Washer	304SS
13	Steel Spacer	A36
14	Ball Spring Check	304SS
15	Lube/Sealant Reservoir	/
16	Stem Plug Adapter	A105
17	Stem	A276 410
18	Thrust Bearing	PTFE
19	Grease Groove	/
20	O Ring	Viton
21	Packing	Flexible Graphite
22	Top Cover	A105
23	Gland Cap Screw	Carbon Steel
24	Inline Check	Carbon Steel/Stainless Steel
25	Lube/Sealant Injector	Carbon Steel/Stainless Steel
26	Stem Packing Injector	Carbon Steel/Stainless Steel
27	Stud	A193 B7M
28	Nut	A194 2HM
29	Key	AISI 1045
30	Gear	Carbon Steel/Stainless Steel
31	Handwheel	Carbon Steel/Stainless Steel

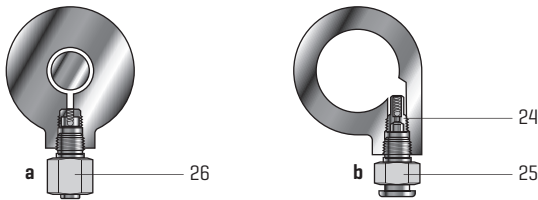
CLASS 150	SIZE		A - RF	H1	H3	W	WGT LBS/KG
	IN	14	27.00	10.43	26.18	24.00	1477
	MM	350	686	265	665	600	640
	IN	16	30.00	12.48	32.60	24.00	1731
	MM	400	762	317	828	600	785
	IN	18	34.00	16.40	30.10	24.00	1951
	MM	450	864	416	765	600	885
	IN	20	36.00	18.40	30.80	24.00	2130
	MM	500	914	467	785	600	966
	IN	24	42.00	20.30	31.50	24.00	4092
MM	600	1067	516	800	600	1856	
IN	30	51.00	228.00	41.10	24.00	8155	
MM	750	1295	579	1044	600	3699	
IN	36	63.00	*	*	24.00	*	
MM	900	1600	*	*	600	*	

# Short Pattern - Pressure Balanced Lubricated Plug Valves

## Size: 2" - 6" Class: 300



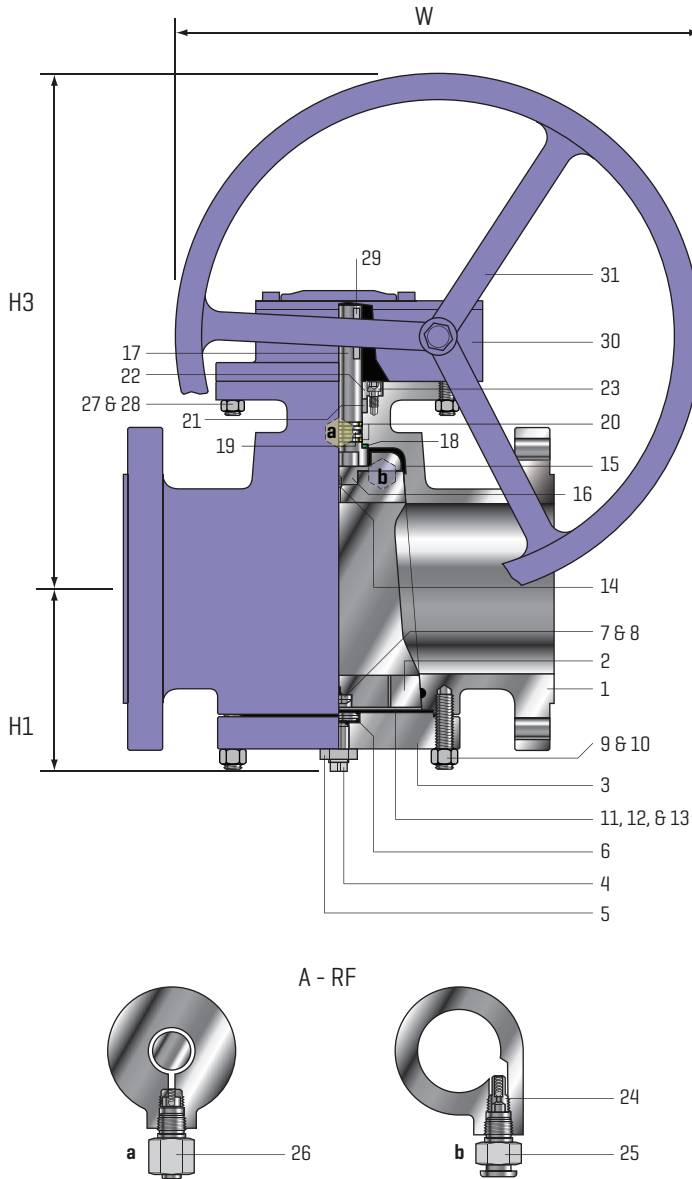
No	Name Of Part	Material
1	Body	A216 WCC
2	Plug	CA15 + Nitriding
3	Bonnet	A105
4	Plug Adjustment Screw	A193 B7M
5	Plug Adjustment Lock Nut	Carbon Steel
6	Lower Pivot Disc	AISI 1035
7	Upper Pivot Disc	AISI 1035
8	Pivot Center	AISI 1035
9	Stud	A193 B7M
10	Nut	A194 2HM
11	Gasket	Flexible Graphite + 304
12	Washer	304SS
13	Steel Spacer	A36
14	Ball Spring Check	304SS
15	Lube/Sealant Reservoir	/
16	Stem Plug Adapter	A105
17	Stem	A276 410
18	Thrust Bearing	PTFE
19	Grease Groove	/
20	O Ring	Viton
21	Packing	Flexible Graphite
22	Top Cover	A105 WCC
23	Gland Cap Screw	Carbon Steel
24	Inline Check	Carbon Steel/Stainless Steel
25	Lube/Sealant Injector	Carbon Steel/Stainless Steel
26	Stem Packing Injector	Carbon Steel/Stainless Steel
27	Lever	Carbon Steel
28	Hub	Carbon Steel
29	Indicator Stop Plate	Carbon Steel
30	Stop Plate Retainer	AISI 1566
31	Set Screw	Carbon Steel



CLASS 300	Size		A - RF	H1	H2	W	WGT LBS/KG
	IN	2	8.50	3.74	5.83	14	46
MM	50	216	95	148	350	21	
IN	3	11.13	4.41	6.61	20	84	
MM	75	283	112	168	500	38	
IN	4	12.00	5.35	7.91	24	132	
MM	100	305	136	201	600	60	
IN	6	15.88	6.9	9.72	32	188	
MM	150	403	175	247	800	85	

# Regular Pattern - Pressure Balanced Lubricated Plug Valves

## Size: 6" - 12" Class: 300

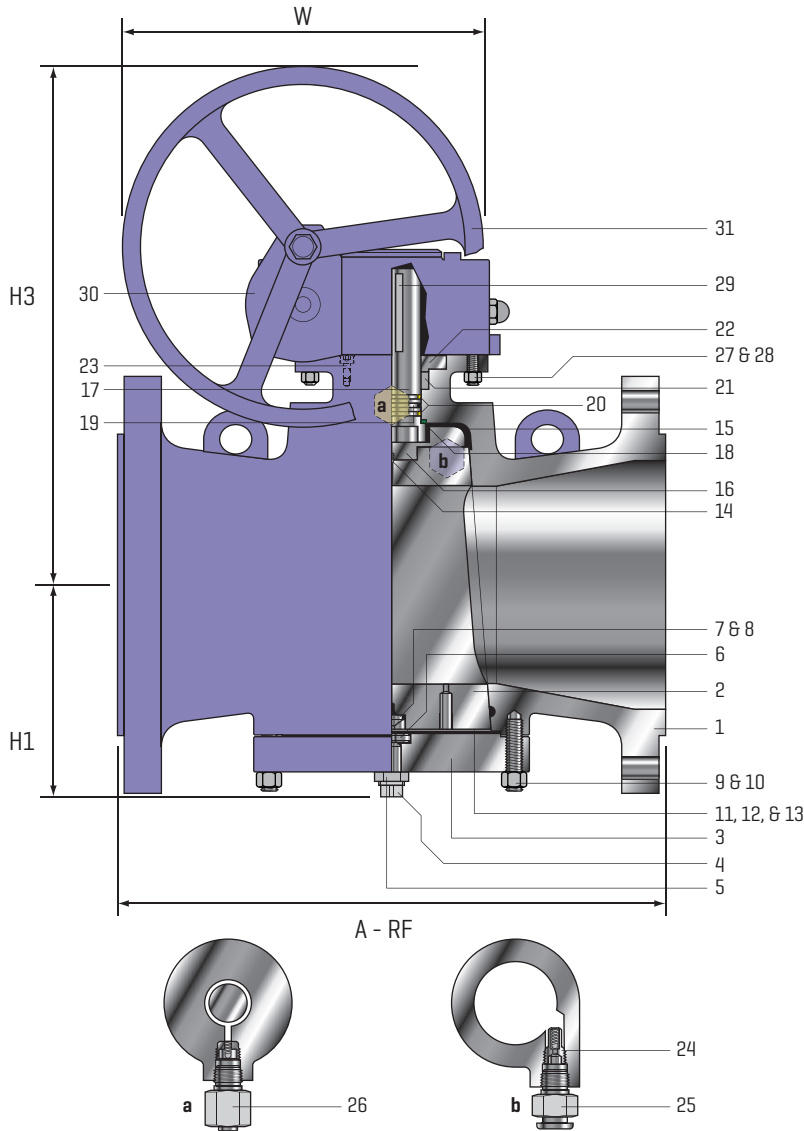


No	Name Of Part	Material
1	Body	A216 WCC
2	Plug	CA15 + Nitriding
3	Bonnet	A105
4	Plug Adjustment Screw	A193 B7M
5	Plug Adjustment Lock Nut	Carbon Steel
6	Lower Pivot Disc	AISI 1035
7	Upper Pivot Disc	AISI 1035
8	Pivot Center	AISI 1035
9	Stud	A193 B7M
10	Nut	A194 2HM
11	Gasket	Flexible Graphite + 304
12	Washer	304SS
13	Steel Spacer	A36
14	Ball Spring Check	304SS
15	Lube/Sealant Reservoir	/
16	Stem Plug Adapter	A105
17	Stem	A276 410
18	Thrust Bearing	PTFE
19	Grease Groove	/
20	O Ring	Viton
21	Packing	Flexible Graphite
22	Gland	A105
23	Gland Cap Screw	Carbon Steel
24	Inline Check	Carbon Steel/Stainless Steel
25	Lube/Sealant Injector	Carbon Steel/Stainless Steel
26	Stem Packing Injector	Carbon Steel/Stainless Steel
27	Stud	A193 B7M
28	Nut	A194 2HM
29	Key	AISI 1045
30	Gear	Carbon Steel/Stainless Steel
31	Handwheel	Carbon Steel/Stainless Steel

CLASS 300	Size		A - RF	H1	H3	W	WGT LBS/KG
	IN	6	15.88	6.89	10.55	14.00	392
	MM	150	403	175	268	350	178
	IN	8	19.75	8.23	11.46	18.00	609
	MM	200	502	209	291	450	276
	IN	10	22.38	9.69	12.91	24.00	784
	MM	250	568	246	328	600	356
	IN	12	28.00	11.22	18.70	32.00	1120
MM	300	711	285	475	800	508	

# Venturi Pattern - Pressure Balanced Lubricated Plug Valves

Size: 14" - 36" Class: 300

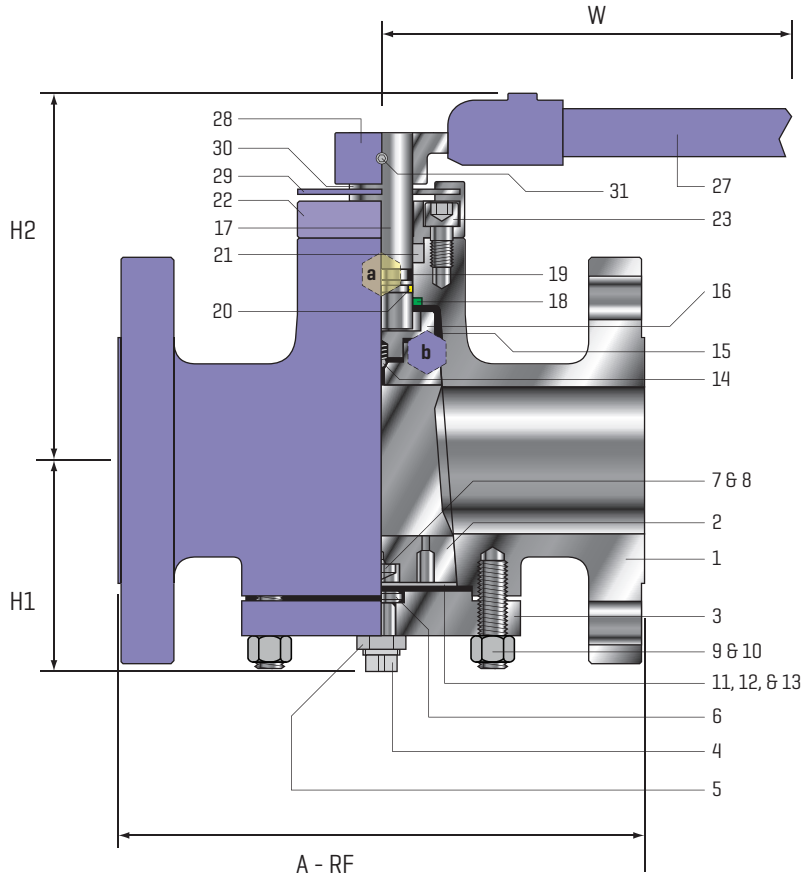


No	Name Of Part	Material
1	Body	A216 WCC
2	Plug	CA15 + Nitriding
3	Bonnet	A105
4	Plug Adjustment Screw	A193 B7M
5	Plug Adjustment Lock Nut	Carbon Steel
6	Lower Pivot Disc	AISI 1035
7	Upper Pivot Disc	AISI 1035
8	Pivot Center	AISI 1035
9	Stud	A193 B7M
10	Nut	A194 2HM
11	Gasket	Flexible Graphite + 304
12	Washer	304SS
13	Steel Spacer	A36
14	Ball Spring Check	304SS
15	Lube/Sealant Reservoir	/
16	Stem Plug Adapter	A105
17	Stem	A276 410
18	Thrust Bearing	PTFE
19	Grease Groove	/
20	O Ring	Viton
21	Packing	Flexible Graphite
22	Top Cover	A105
23	Gland Cap Screw	Carbon Steel
24	Inline Check	Carbon Steel/Stainless Steel
25	Lube/Sealant Injector	Carbon Steel/Stainless Steel
26	Stem Packing Injector	Carbon Steel/Stainless Steel
27	Stud	A193 B7M
28	Nut	A194 2HM
29	Key	AISI 1045
30	Gear	Carbon Steel/Stainless Steel
31	Handwheel	Carbon Steel/Stainless Steel

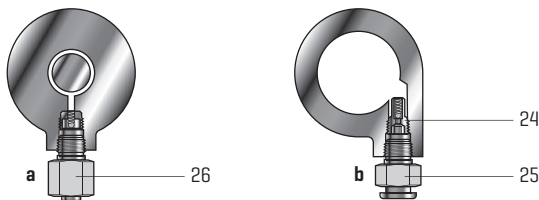
CLASS 300	Size		A - RF	H1	H3	W	WGT LBS/KG
	IN	14	30.00	10.43	26.18	24.00	1755
MM	350	762	265	665	600	796	
IN	16	33.00	12.48	32.60	24.00	1989	
MM	400	838	317	828	600	902	
IN	18	36.00	16.40	30.10	24.00	2418	
MM	450	914	416	765	600	1097	
IN	20	39.00	18.50	37.00	24.00	3474	
MM	500	991	470	940	600	1576	
IN	24	45.00	20.70	38.20	24.00	4530	
MM	600	1143	525	970	600	2060	
IN	30	55.00	*	*	24.00	*	
MM	750	1397	*	*	600	*	
IN	36	68.00	*	*	24.00	*	
MM	900	1727	*	*	600	*	

# Regular Pattern - Pressure Balanced Lubricated Plug Valves

## Size: 2" - 4" Class: 600



No	Name Of Part	Material
1	Body	A216 WCC
2	Plug	CA15 + Nitriding
3	Bonnet	A105
4	Plug Adjustment Screw	A193 B7M
5	Plug Adjustment Lock Nut	Carbon Steel
6	Lower Pivot Disc	AISI 1035
7	Upper Pivot Disc	AISI 1035
8	Pivot Center	AISI 1035
9	Stud	A193 B7M
10	Nut	A194 2HM
11	Gasket	Flexible Graphite + 304
12	Washer	304SS
13	Steel Spacer	A36
14	Ball Spring Check	304SS
15	Lube/Sealant Reservoir	/
16	Stem Plug Adapter	A105
17	Stem	A276 410
18	Thrust Bearing	PTFE
19	Grease Groove	/
20	O Ring	Viton
21	Packing	Flexible Graphite
22	Top Cover	A105 WCC
23	Gland Cap Screw	Carbon Steel
24	Inline Check	Carbon Steel/Stainless Steel
25	Lube/Sealant Injector	Carbon Steel/Stainless Steel
26	Stem Packing Injector	Carbon Steel/Stainless Steel
27	Lever	Carbon Steel
28	Hub	Carbon Steel
29	Indicator Stop Plate	Carbon Steel
30	Stop Plate Retainer	AISI 1566
31	Set Screw	Carbon Steel

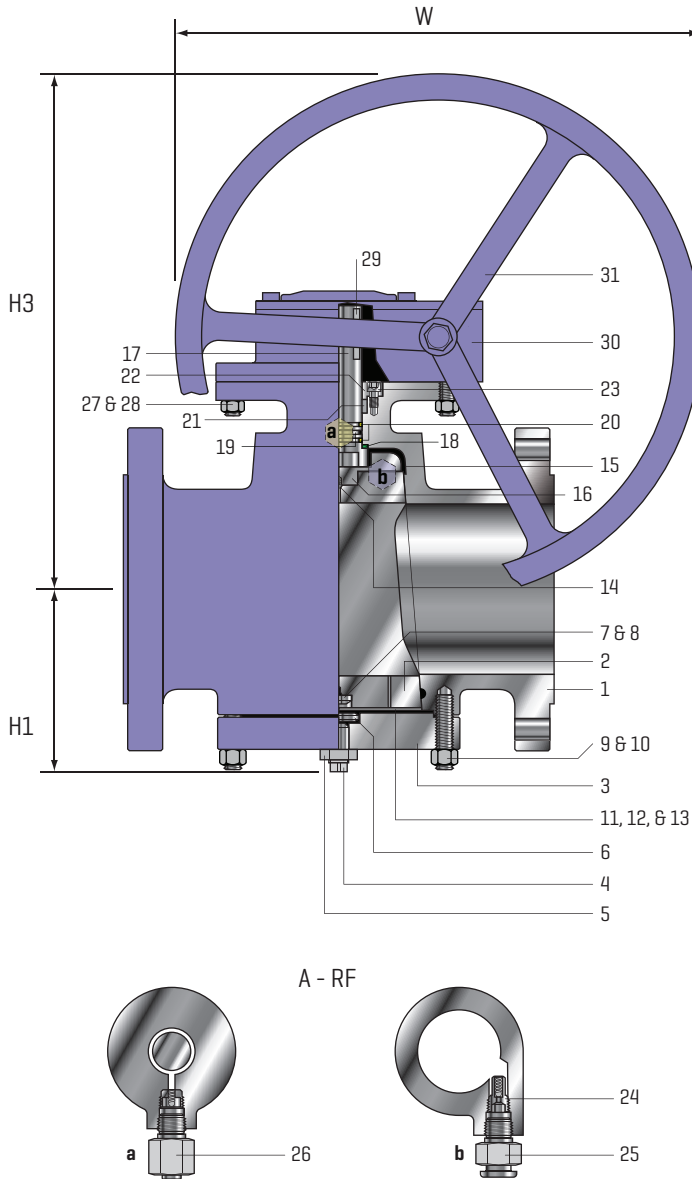


600	Size		A - RF	A - RTJ	H1	H2	W	WGT LBS/KG
	IN	2	11.50	11.60	3.82	5.83	22.00	47
MM	50	292	295	97	148	550	21.3	
IN	3	14.00	14.10	4.41	6.61	28.00	101	
MM	75	356	359	112	168	700	46	
IN	4	17.00	17.10	5.35	8.27	40.00	187	
MM	100	432	435	136	210	1000	85	



# Regular Pattern - Pressure Balanced Lubricated Plug Valves

## Size: 4" - 12" Class: 600

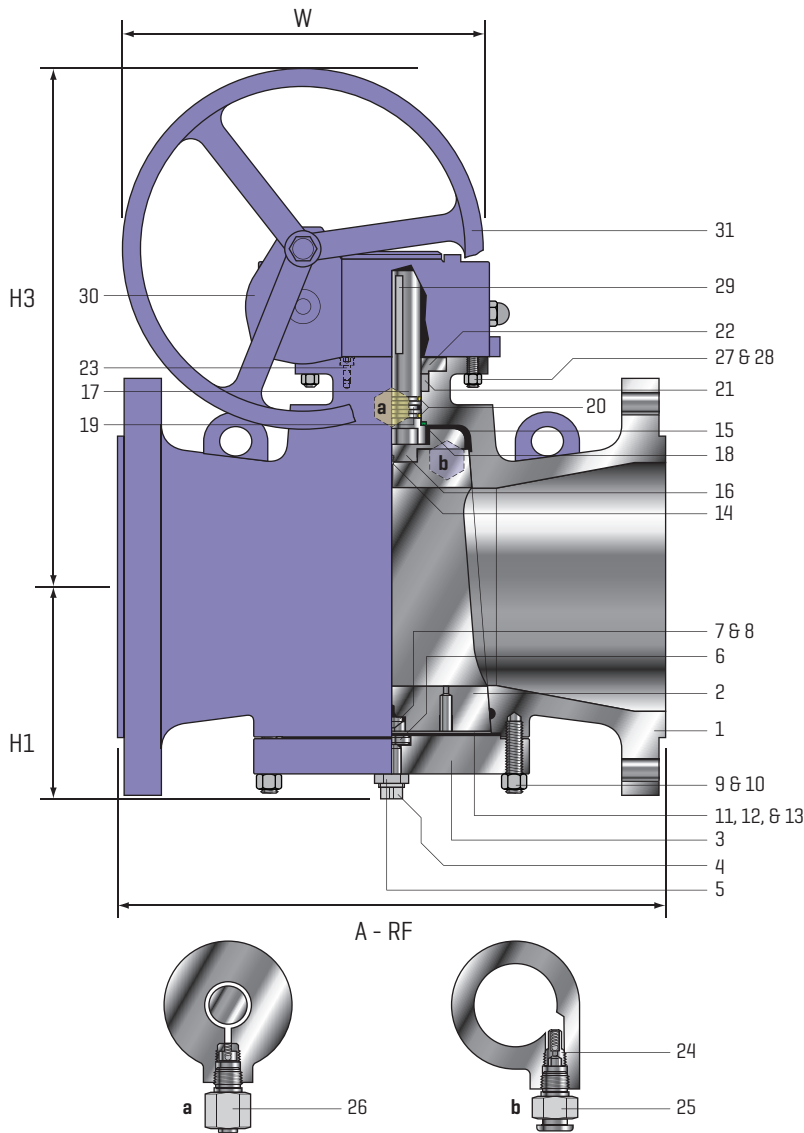


No	Name Of Part	Material
1	Body	A216 WCC
2	Plug	CA15 + Nitriding
3	Bonnet	A105
4	Plug Adjustment Screw	A193 B7M
5	Plug Adjustment Lock Nut	Carbon Steel
6	Lower Pivot Disc	AISI 1035
7	Upper Pivot Disc	AISI 1035
8	Pivot Center	AISI 1035
9	Stud	A193 B7M
10	Nut	A194 2HM
11	Gasket	Flexible Graphite + 304
12	Washer	304SS
13	Steel Spacer	A36
14	Ball Spring Check	304SS
15	Lube/Sealant Reservoir	/
16	Stem Plug Adapter	A105
17	Stem	A276 410
18	Thrust Bearing	PTFE
19	Grease Groove	/
20	O Ring	Viton
21	Packing	Flexible Graphite
22	Gland	A105
23	Gland Cap Screw	Carbon Steel
24	Inline Check	Carbon Steel/Stainless Steel
25	Lube/Sealant Injector	Carbon Steel/Stainless Steel
26	Stem Packing Injector	Carbon Steel/Stainless Steel
27	Stud	A193 B7M
28	Nut	A194 2HM
29	Key	AISI 1045
30	Gear	Carbon Steel/Stainless Steel
31	Handwheel	Carbon Steel/Stainless Steel

CLASS 600	Size		A - RF	A - RTJ	H1	H3	W	WGT LBS/KG
	IN	4	17.00	17.12	5.35	13.78	10.00	187
	MM	100	432	435	136	350	250	85
	IN	6	22.01	22.12	9.75	17.52	14.00	560
	MM	150	559	562	248	445	350	254
	IN	8	26.00	26.12	11.80	22.83	18.00	896
	MM	200	660	664	298	580	450	406
	IN	10	31.00	31.12	12.30	30.5	18.00	1290
	MM	250	787	791	313	775	450	584
	IN	12	33.00	33.12	14.80	27.7	24.00	1367
MM	300	838	841	375	704	600	620	

# Venturi Pattern - Pressure Balanced Lubricated Plug Valves

## Size: 6" - 24" Class: 600

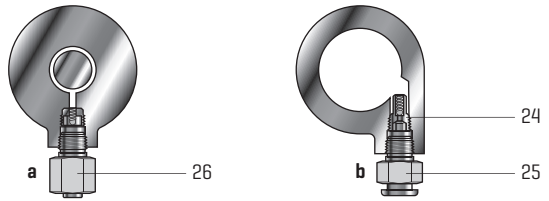
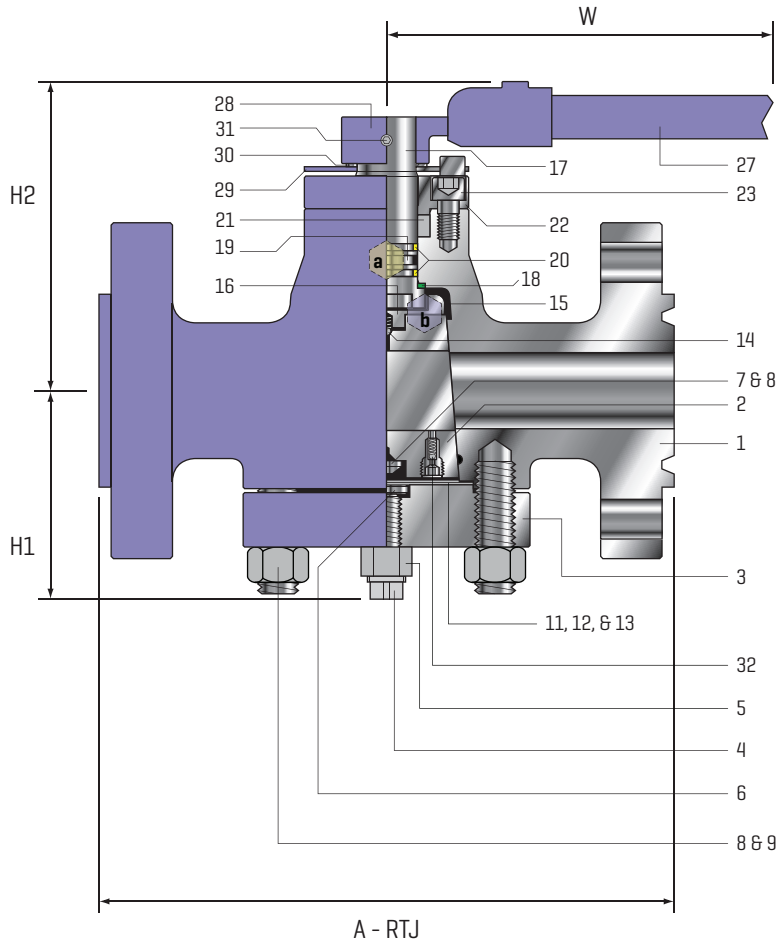


No	Name Of Part	Material
1	Body	A216 WCC
2	Plug	CA15 + Nitriding
3	Bonnet	A105
4	Plug Adjustment Screw	A193 B7M
5	Plug Adjustment Lock Nut	Carbon Steel
6	Lower Pivot Disc	AISI 1035
7	Upper Pivot Disc	AISI 1035
8	Pivot Center	AISI 1035
9	Stud	A193 B7M
10	Nut	A194 2HM
11	Gasket	Flexible Graphite + 304
12	Washer	304SS
13	Steel Spacer	A36
14	Ball Spring Check	304SS
15	Lube/Sealant Reservoir	/
16	Stem Plug Adapter	A105
17	Stem	A276 410
18	Thrust Bearing	PTFE
19	Grease Groove	/
20	O Ring	Viton
21	Packing	Flexible Graphite
22	Top Cover	A105
23	Gland Cap Screw	Carbon Steel
24	Inline Check	Carbon Steel/Stainless Steel
25	Lube/Sealant Injector	Carbon Steel/Stainless Steel
26	Stem Packing Injector	Carbon Steel/Stainless Steel
27	Stud	A193 B7M
28	Nut	A194 2HM
29	Key	AISI 1045
30	Gear	Carbon Steel/Stainless Steel
31	Handwheel	Carbon Steel/Stainless Steel

CLASS 600	Size		A - RF	A - RTJ	H1	H3	W	WGT LBS/KG
	IN	6	22.00	22.12	5.35	20.67	24.00	330
MM	150	559	562	136	525	600	150	
IN	8	26.00	26.12	7.28	22.44	24.00	670	
MM	200	660	664	185	570	600	304	
IN	10	31.00	31.12	9.13	24.02	24.00	965	
MM	250	787	791	232	610	600	437	
IN	12	33.00	33.12	13.20	30.40	24.00	1358	
MM	300	838	841	335	773	600	616	
IN	14	35.00	35.12	14.80	32.50	24.00	1905	
MM	350	889	892	375	825	600	864	
IN	16	39.00	39.12	16.90	33.30	32.00	2575	
MM	400	991	994	429	845	800	1168	
IN	18	43.00	43.12	18.30	35.40	32.00	3644	
MM	450	1092	1095	464	900	800	1653	
IN	20	47.00	47.25	18.80	37.20	32.00	4079	
MM	500	1194	1200	477	945	800	1850	
IN	24	55.00	55.38	19.50	34.30	32.00	4764	
MM	600	1397	1407	496	870	800	2161	

# Regular Pattern - Pressure Balanced Lubricated Plug Valves

Size: 2" - 3" Class: 900

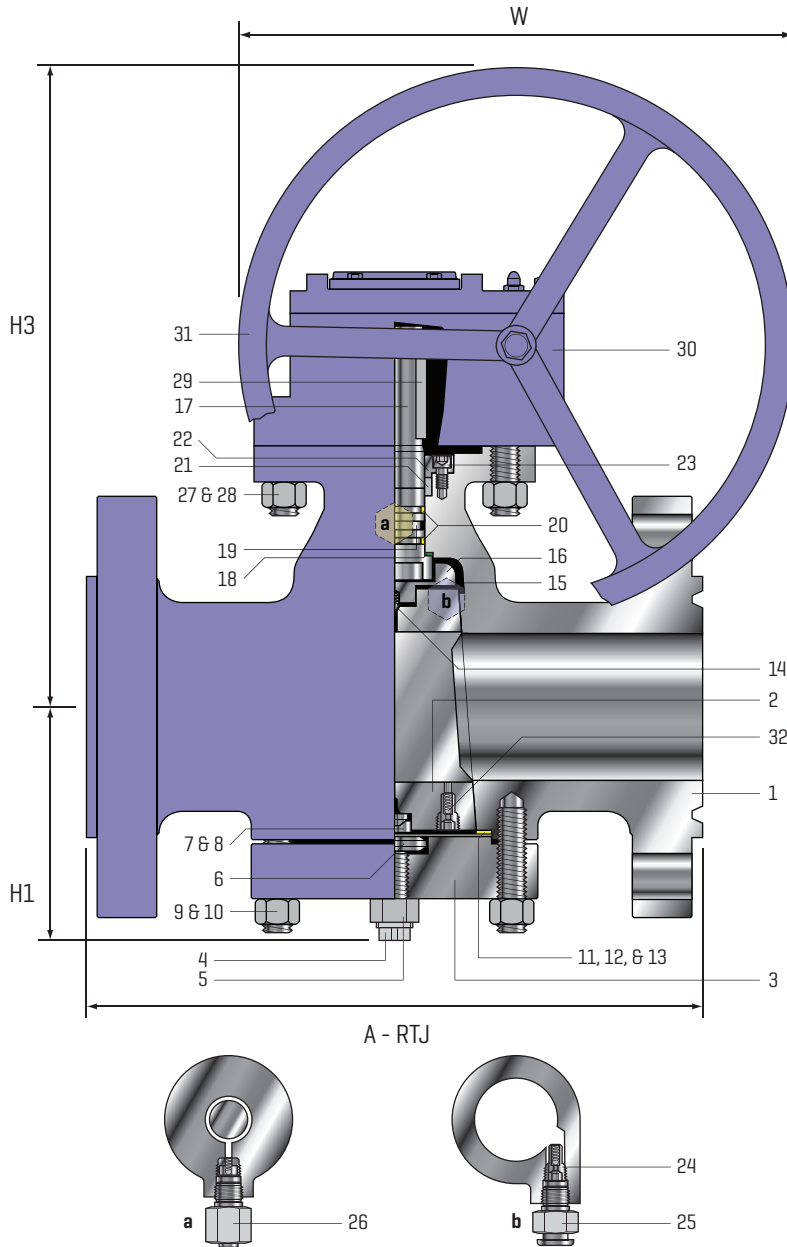


No	Name Of Part	Material
1	Body	A216 WCC
2	Plug	CA15 + Nitriding
3	Bonnet	A105
4	Plug Adjustment Screw	A193 B7M
5	Plug Adjustment Lock Nut	Carbon Steel
6	Lower Pivot Disc	AISI 1035
7	Upper Pivot Disc	AISI 1035
8	Pivot Center	AISI 1035
9	Stud	A193 B7M
10	Nut	A194 2HM
11	Gasket	Flexible Graphite + 304
12	Washer	304SS
13	Steel Spacer	A36
14	Ball Spring Check	304SS
15	Lube/Sealant Reservoir	/
16	Stem Plug Adapter	A105
17	Stem	A276 410
18	Thrust Bearing	PTFE
19	Grease Groove	/
20	O Ring	Viton
21	Packing	Flexible Graphite
22	Top Cover	A105 WCC
23	Gland Cap Screw	Carbon Steel
24	Inline Check	Carbon Steel/Stainless Steel
25	Lube/Sealant Injector	Carbon Steel/Stainless Steel
26	Stem Packing Injector	Carbon Steel/Stainless Steel
27	Lever	Carbon Steel
28	Hub	Carbon Steel
29	Indicator Stop Plate	Carbon Steel
30	Stop Plate Retainer	AISI 1566
31	Set Screw	Carbon Steel
32	Inline Check	Carbon Steel/Stainless Steel

900	SIZE		A - RF	A - RTJ	H1	H2	W	WGT LBS/KG
	IN	2	14.50	14.62	5.31	7.13	32	54
	MM	50	368	371	135	181	800	24.5
	IN	3	15.00	15.12	7.09	8.70	40	250
MM	75	381	384	180	221	1000	114	

# Regular Pattern - Pressure Balanced Lubricated Plug Valves

## Size: 4" - 12" Class: 900

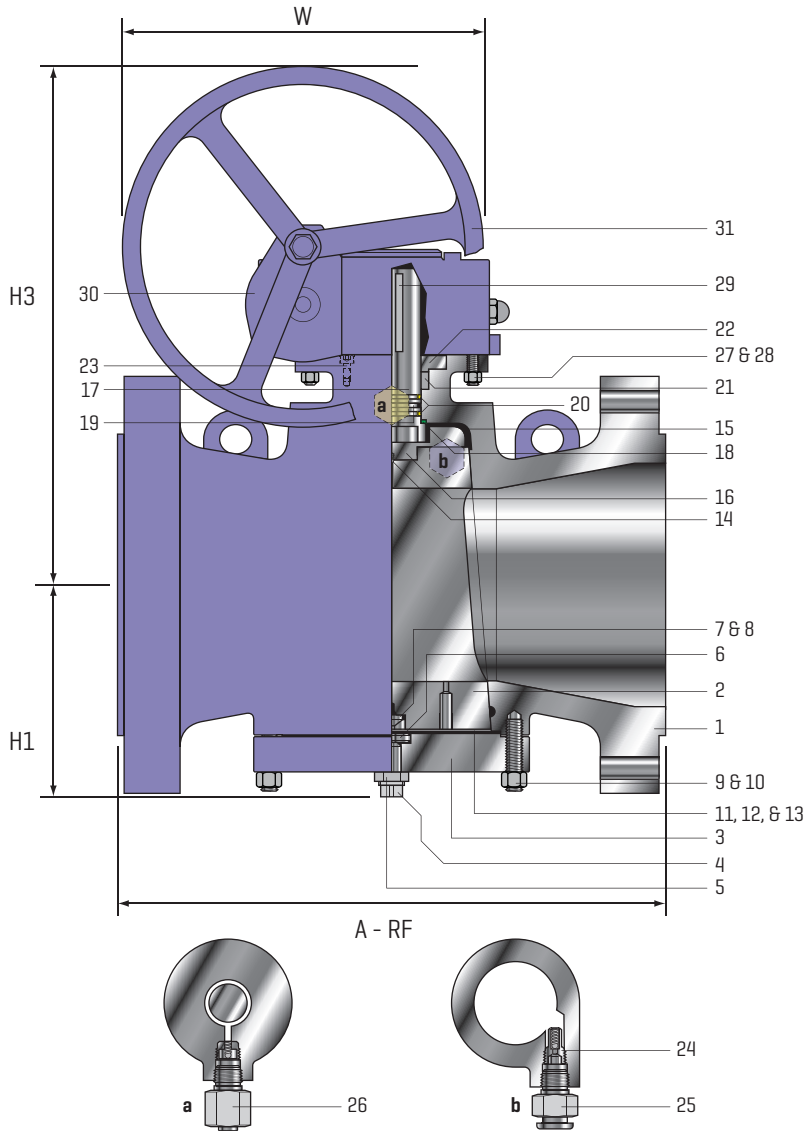


No	Name Of Part	Material
1	Body	A216 WCC
2	Plug	CA15 + Nitriding
3	Bonnet	A105
4	Plug Adjustment Screw	A193 B7M
5	Plug Adjustment Lock Nut	Carbon Steel
6	Lower Pivot Disc	AISI 1035
7	Upper Pivot Disc	AISI 1035
8	Pivot Center	AISI 1035
9	Stud	A193 B7M
10	Nut	A194 2HM
11	Gasket	Flexible Graphite + 304
12	Washer	304SS
13	Steel Spacer	A36
14	Ball Spring Check	304SS
15	Lube/Sealant Reservoir	/
16	Stem Plug Adapter	A105
17	Stem	A276 410
18	Thrust Bearing	PTFE
19	Grease Groove	/
20	O Ring	Viton
21	Packing	Flexible Graphite
22	Gland	A105
23	Gland Cap Screw	Carbon Steel
24	Inline Check	Carbon Steel/Stainless Steel
25	Lube/Sealant Injector	Carbon Steel/Stainless Steel
26	Stem Packing Injector	Carbon Steel/Stainless Steel
27	Stud	A193 B7M
28	Nut	A194 2HM
29	Key	AISI 1045
30	Gear	Carbon Steel/Stainless Steel
31	Handwheel	Carbon Steel/Stainless Steel
32	Inline Check	Carbon Steel/Stainless Steel

CLASS 900	SIZE	A - RF	A - RTJ	H1	H3	W	GEAR	WGT LBS/KG
	IN 4	18	18.11	6.57	9.08	18	108W	276
	MM 100	457	460	167	249	450		125
	IN 6	24	24.13	10.04	15.16	24	208W	581
	MM 150	610	613	255	385	600		264
	IN 8	29	29.13	11.89	17.56	24	308W	1300
	MM 200	737	740	302	446	600		591
	IN 10	33	33.11	12.8	19.09	24	408W	1456
	MM 250	838	841	352	485	600		662
	IN 12	38	38.11	15.94	21.1	24	408W	2854
MM 300	965	968	405	536	600	1295		

# Venturi Pattern - Pressure Balanced Lubricated Plug Valves

Size: 14" - 24" Class: 900

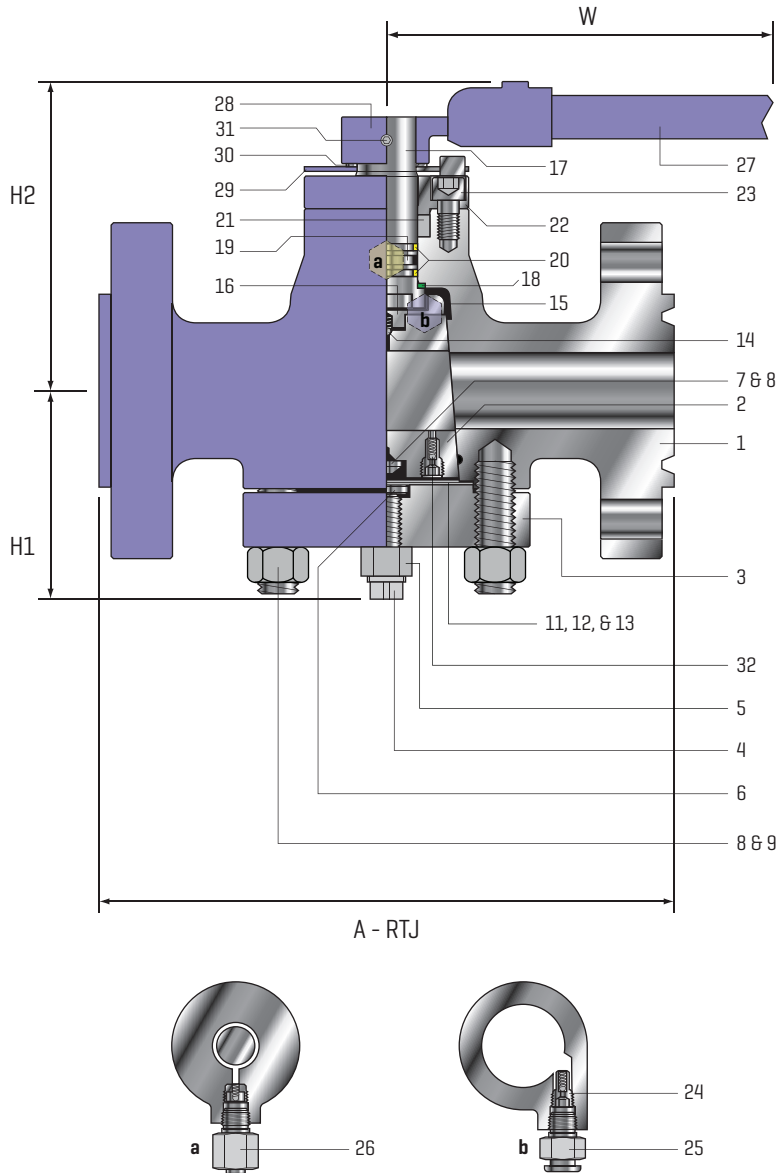


No	Name Of Part	Material
1	Body	A216 WCC
2	Plug	CA15 + Nitriding
3	Bonnet	A105
4	Plug Adjustment Screw	A193 B7M
5	Plug Adjustment Lock Nut	Carbon Steel
6	Lower Pivot Disc	AISI 1035
7	Upper Pivot Disc	AISI 1035
8	Pivot Center	AISI 1035
9	Stud	A193 B7M
10	Nut	A194 2HM
11	Gasket	Flexible Graphite + 304
12	Washer	304SS
13	Steel Spacer	A36
14	Ball Spring Check	304SS
15	Lube/Sealant Reservoir	/
16	Stem Plug Adapter	A105
17	Stem	A276 410
18	Thrust Bearing	PTFE
19	Grease Groove	/
20	O Ring	Viton
21	Packing	Flexible Graphite
22	Top Cover	A105
23	Gland Cap Screw	Carbon Steel
24	Inline Check	Carbon Steel/Stainless Steel
25	Lube/Sealant Injector	Carbon Steel/Stainless Steel
26	Stem Packing Injector	Carbon Steel/Stainless Steel
27	Stud	A193 B7M
28	Nut	A194 2HM
29	Key	AISI 1045
30	Gear	Carbon Steel/Stainless Steel
31	Handwheel	Carbon Steel/Stainless Steel

CLASS 900	SIZE		A - RF	A-RTJ	H1	H3	W	WGT LBS/KG
	IN	14	40.5	40.9	14.8	32.5	24	*
	MM	350	1029	1038	375	825	600	*
	IN	16	44.5	44.9	16.9	33.3	32	4365
	MM	400	1130	1140	429	845	800	1980
	IN	18	48	48.5	18.3	35.4	32	*
	MM	450	1219	1232	464	900	800	*
	IN	20	52	52.5	18.8	37.2	32	9000
	MM	500	1321	1334	477	945	800	4082
	IN	24	61	61.7	19.5	34.3	32	*
MM	600	1549	1568	496	870	800	*	

# Regular Pattern - Pressure Balanced Lubricated Plug Valves

## Size: 2" - 3" Class: 1500

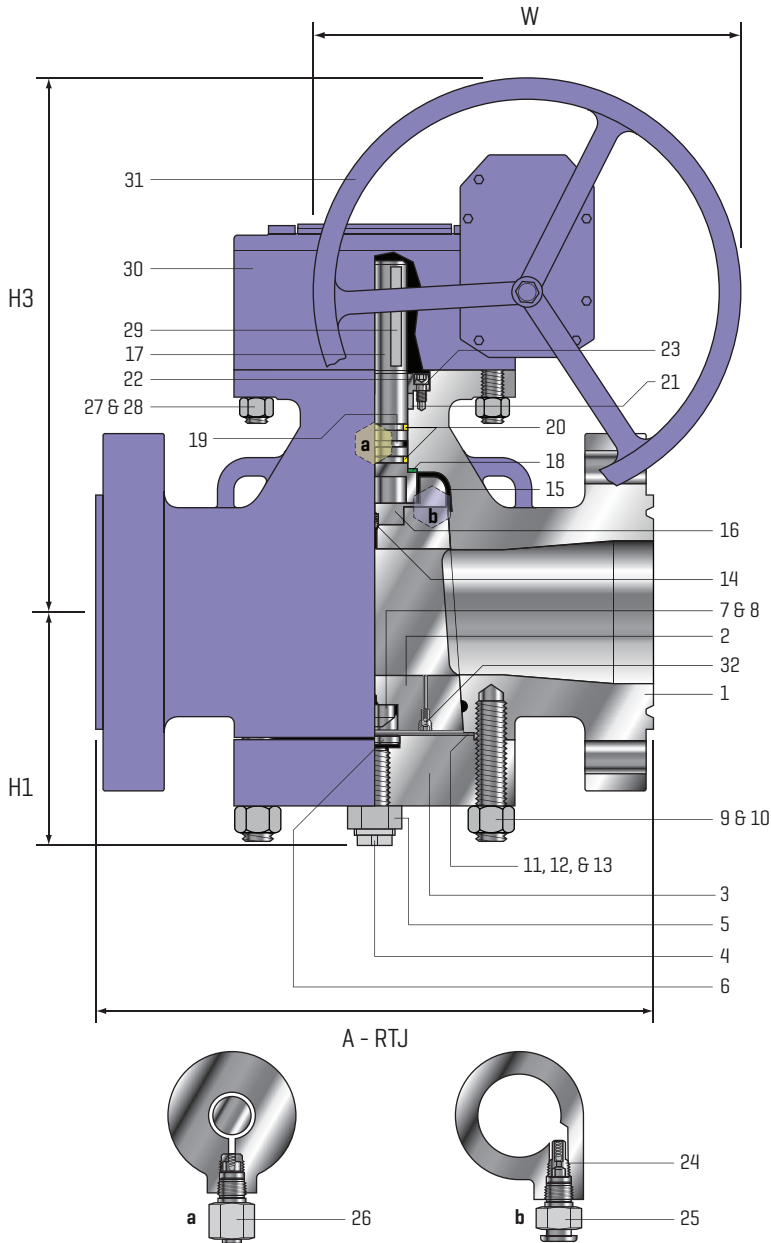


No	Name Of Part	Material
1	Body	A216 WCC
2	Plug	CA15 + Nitriding
3	Bonnet	A105
4	Plug Adjustment Screw	A193 B7M
5	Plug Adjustment Lock Nut	Carbon Steel
6	Lower Pivot Disc	AISI 1035
7	Upper Pivot Disc	AISI 1035
8	Pivot Center	AISI 1035
9	Stud	A193 B7M
10	Nut	A194 2HM
11	Gasket	Flexible Graphite + 304
12	Washer	304SS
13	Steel Spacer	A36
14	Ball Spring Check	304SS
15	Lube/Sealant Reservoir	/
16	Stem Plug Adapter	A105
17	Stem	A276 410
18	Thrust Bearing	PTFE
19	Grease Groove	/
20	O Ring	Viton
21	Packing	Flexible Graphite
22	Top Cover	A105 WCC
23	Gland Cap Screw	Carbon Steel
24	Inline Check	Carbon Steel/Stainless Steel
25	Lube/Sealant Injector	Carbon Steel/Stainless Steel
26	Stem Packing Injector	Carbon Steel/Stainless Steel
27	Lever	Carbon Steel
28	Hub	Carbon Steel
29	Indicator Stop Plate	Carbon Steel
30	Stop Plate Retainer	AISI 1566
31	Set Screw	Carbon Steel
32	Inline Check	Carbon Steel/Stainless Steel

1500	SIZE		A - RF	A - RTJ	H1	H2	W	WTS LBS/KG
	IN	2	14.5	14.6	5.31	7.13	32	150
	MM	50	368	371	135	181	800	68
	IN	3	18.5	18.62	7.2	8.82	40	260
MM	75	470	473	183	224	1000	118	

# Regular Pattern - Pressure Balanced Lubricated Plug Valves

## Size: 4" - 12" Class: 1500

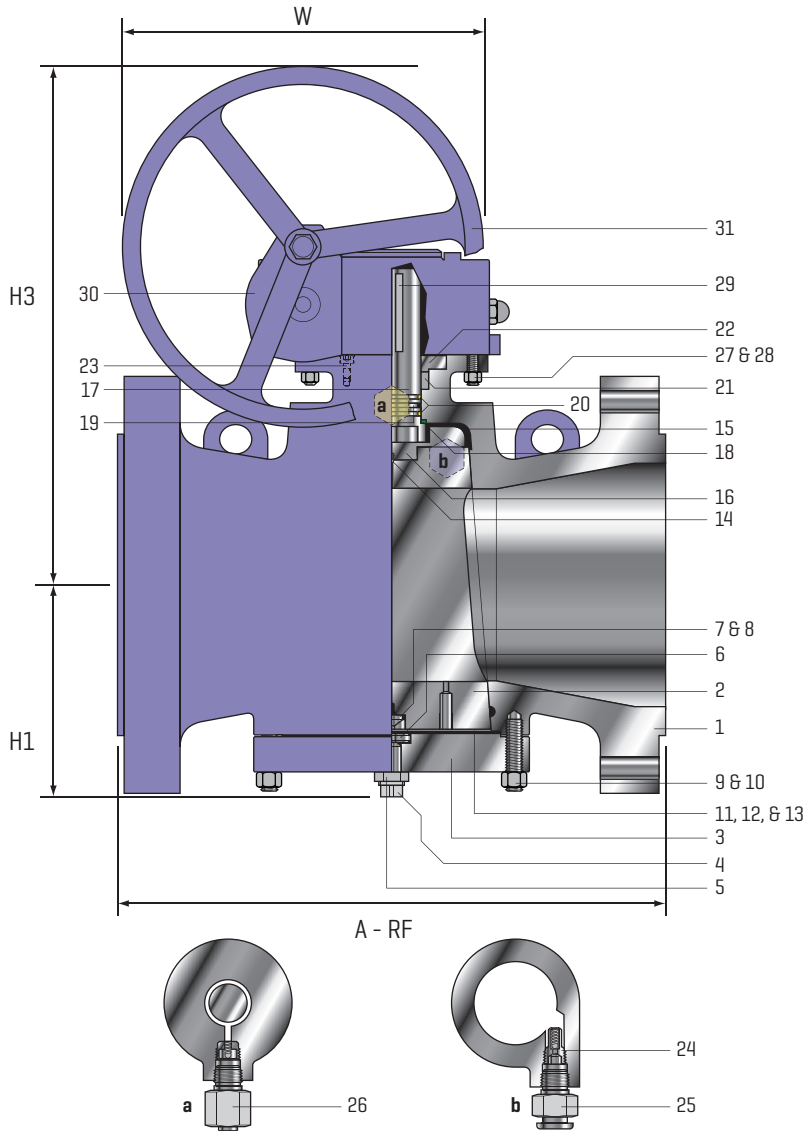


No	Name Of Part	Material
1	Body	A216 WCC
2	Plug	CA15 + Nitriding
3	Bonnet	A105
4	Plug Adjustment Screw	A193 B7M
5	Plug Adjustment Lock Nut	Carbon Steel
6	Lower Pivot Disc	AISI 1035
7	Upper Pivot Disc	AISI 1035
8	Pivot Center	AISI 1035
9	Stud	A193 B7M
10	Nut	A194 2HM
11	Gasket	Flexible Graphite + 304
12	Washer	304SS
13	Steel Spacer	A36
14	Ball Spring Check	304SS
15	Lube/Sealant Reservoir	/
16	Stem Plug Adapter	A105
17	Stem	A276 410
18	Thrust Bearing	PTFE
19	Grease Groove	/
20	O Ring	Viton
21	Packing	Flexible Graphite
22	Gland	A105
23	Gland Cap Screw	Carbon Steel
24	Inline Check	Carbon Steel/Stainless Steel
25	Lube/Sealant Injector	Carbon Steel/Stainless Steel
26	Stem Packing Injector	Carbon Steel/Stainless Steel
27	Stud	A193 B7M
28	Nut	A194 2HM
29	Key	AISI 1045
30	Gear	Carbon Steel/Stainless Steel
31	Handwheel	Carbon Steel/Stainless Steel
32	Inline Check	Carbon Steel/Stainless Steel

CLASS 1500	SIZE		A - RF	A - RTJ	H1	H3	W	GEAR	WGT LBS/KG
	IN	4	21.5	21.61	8.86	22.44	24	208W	355
	MM	100	546	549	225	570	600		161
	IN	6	27.8	27.99	10.83	28.54	24	308W	1130
	MM	150	705	711	275	725	600		513
	IN	8	32.8	33.11	12.6	30.12	24	408W	1710
	MM	200	832	841	320	765	600		776
	IN	10	39	39.37	10.57	31.69	24	408W	2720
	MM	250	991	1000	370	805	600		1234
	IN	12	44.5	45.12	16.93	34.06	24	508W	3760
MM	300	1130	1146	430	865	600	1706		

# Venturi Pattern - Pressure Balanced Lubricated Plug Valves

## Size: 14" - 18" Class: 1500



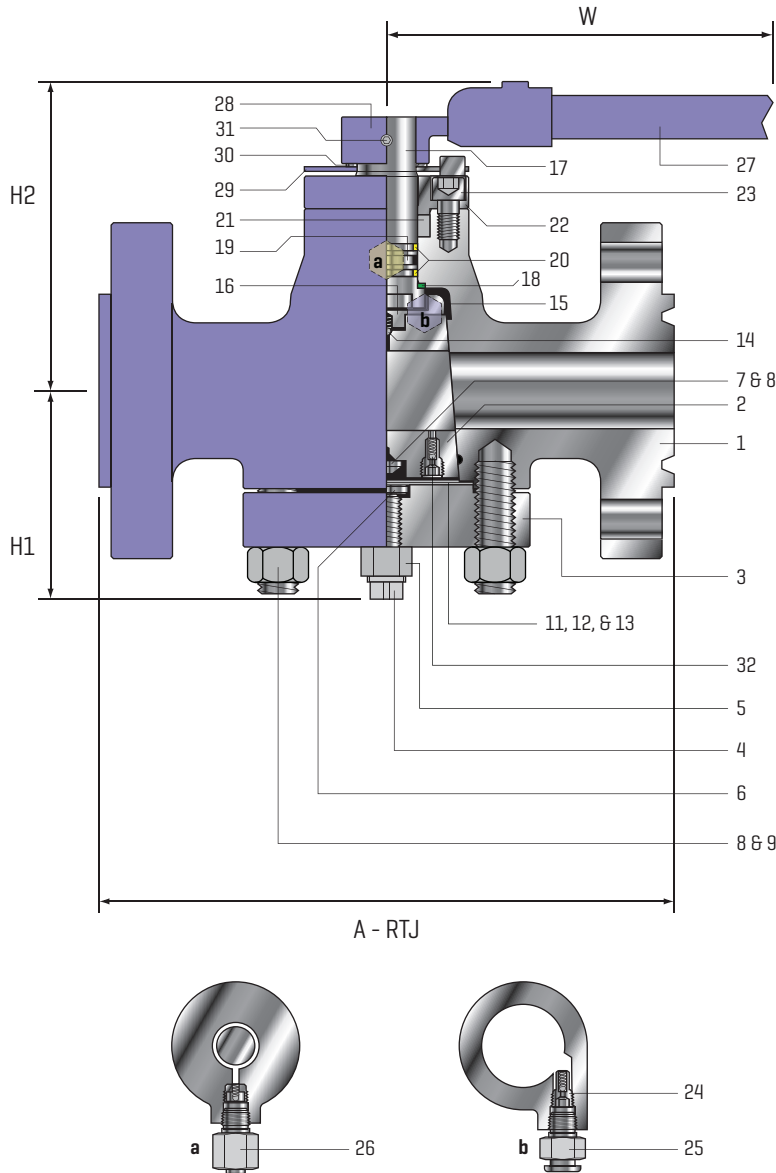
No	Name Of Part	Material
1	Body	A216 WCC
2	Plug	CA15 + Nitriding
3	Bonnet	A105
4	Plug Adjustment Screw	A193 B7M
5	Plug Adjustment Lock Nut	Carbon Steel
6	Lower Pivot Disc	AISI 1035
7	Upper Pivot Disc	AISI 1035
8	Pivot Center	AISI 1035
9	Stud	A193 B7M
10	Nut	A194 2HM
11	Gasket	Flexible Graphite + 304
12	Washer	304SS
13	Steel Spacer	A36
14	Ball Spring Check	304SS
15	Lube/Sealant Reservoir	/
16	Stem Plug Adapter	A105
17	Stem	A276 410
18	Thrust Bearing	PTFE
19	Grease Groove	/
20	O Ring	Viton
21	Packing	Flexible Graphite
22	Top Cover	A105
23	Gland Cap Screw	Carbon Steel
24	Inline Check	Carbon Steel/Stainless Steel
25	Lube/Sealant Injector	Carbon Steel/Stainless Steel
26	Stem Packing Injector	Carbon Steel/Stainless Steel
27	Stud	A193 B7M
28	Nut	A194 2HM
29	Key	AISI 1045
30	Gear	Carbon Steel/Stainless Steel
31	Handwheel	Carbon Steel/Stainless Steel

1500	SIZE		A - RF	A-RTJ	H1	H3	W	WGT LBS/KG
	IN	14	49.5	50.2	16.97	37.36	24	*
	MM	350	1257	1276	431	949	600	*
	IN	16	54.5	55.4	19.41	38.27	24	7900
	MM	400	1384	1407	493	927	600	3583
	IN	18	60.5	61.4	21	40.75	32	*
	MM	450	1537	1559	534	1035	800	*



# Regular Pattern - Pressure Balanced Lubricated Plug Valves

## Size: 2" - 3" Class: 2500

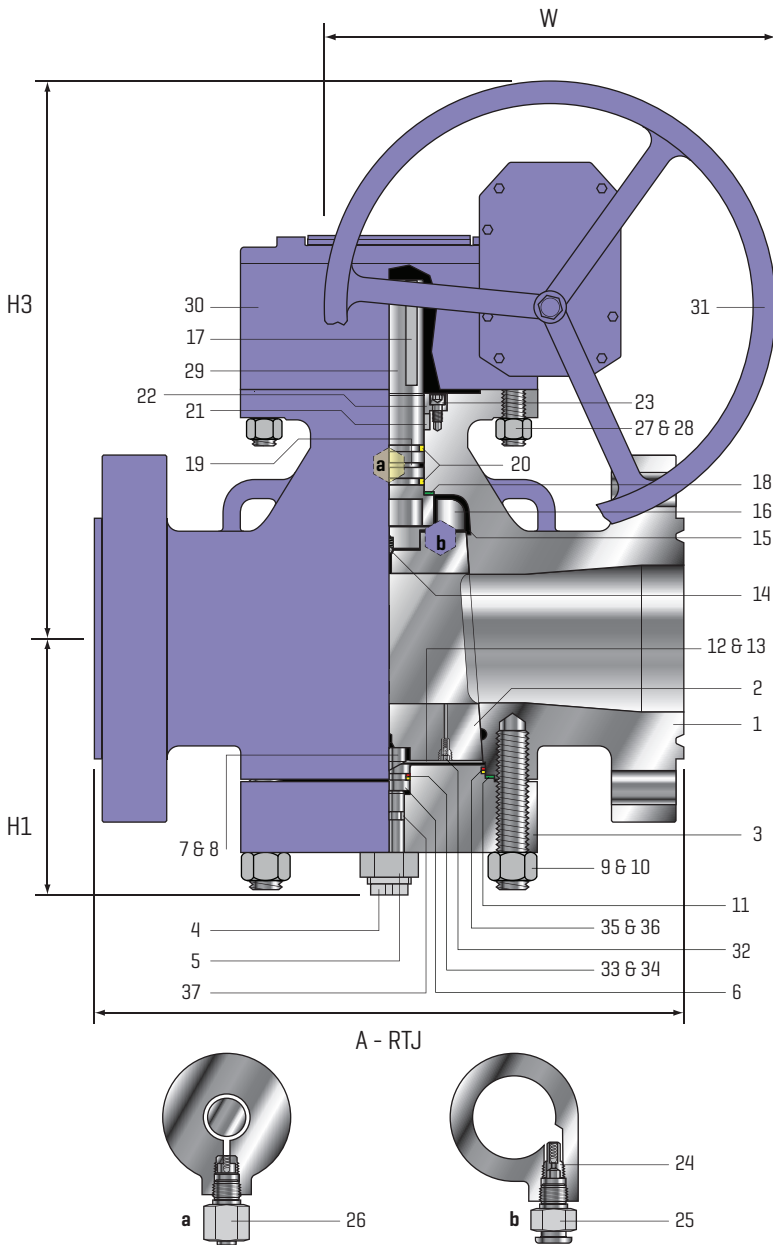


No	Name Of Part	Material
1	Body	A216 WCC
2	Plug	CA15 + Nitriding
3	Bonnet	A105
4	Plug Adjustment Screw	A193 B7M
5	Plug Adjustment Lock Nut	Carbon Steel
6	Lower Pivot Disc	AISI 1035
7	Upper Pivot Disc	AISI 1035
8	Pivot Center	AISI 1035
9	Stud	A193 B7M
10	Nut	A194 2HM
11	Gasket	Flexible Graphite + 304
12	Washer	304SS
13	Steel Spacer	A36
14	Ball Spring Check	304SS
15	Lube/Sealant Reservoir	/
16	Stem Plug Adapter	A105
17	Stem	A276 410
18	Thrust Bearing	PTFE
19	Grease Groove	/
20	O Ring	Viton
21	Packing	Flexible Graphite
22	Top Cover	A105 WCC
23	Gland Cap Screw	Carbon Steel
24	Inline Check	Carbon Steel/Stainless Steel
25	Lube/Sealant Injector	Carbon Steel/Stainless Steel
26	Stem Packing Injector	Carbon Steel/Stainless Steel
27	Lever	Carbon Steel
28	Hub	Carbon Steel
29	Indicator Stop Plate	Carbon Steel
30	Stop Plate Retainer	AISI 1566
31	Set Screw	Carbon Steel
32	Inline Check	Carbon Steel/Stainless Steel

2500	SIZE		A - RF	A - RTJ	H1	H2	W	WGT LBS/KG
	IN	2	17.8	17.87	5.71	7.52	40	163
	MM	50	451	454	145	191	1000	82
	IN	3	22.8	22.99	7.6	9.21	40	342
MM	75	578	584	193	234	1000	155	

# Regular Pattern - Pressure Balanced Lubricated Plug Valves

## Size: 4" - 12" Class: 2500



No	Name Of Part	Material
1	Body	A216 WCC
2	Plug	CA15 + Nitriding
3	Bonnet	A105
4	Plug Adjustment Screw	A193 B7M
5	Plug Adjustment Lock Nut	Carbon Steel
6	Lower Pivot Disc	AISI 1035
7	Upper Pivot Disc	AISI 1035
8	Pivot Center	AISI 1035
9	Stud	A193 B7M
10	Nut	A194 2HM
11	Gasket	Flexible Graphite + 304
12	Washer	304SS
13	Steel Spacer	A36
14	Ball Spring Check	304SS
15	Lube/Sealant Reservoir	/
16	Stem Plug Adapter	A105
17	Stem	A276 410
18	Thrust Bearing	PTFE
19	Grease Groove	/
20	O Ring	Viton
21	Packing	Flexible Graphite
22	Top Cover	A105
23	Gland Cap Screw	Carbon Steel
24	Inline Check	Carbon Steel/Stainless Steel
25	Lube/Sealant Injector	Carbon Steel/Stainless Steel
26	Stem Packing Injector	Carbon Steel/Stainless Steel
27	Stud	A193 B7
28	Nut	A194 2H
29	Key	AISI 1045
30	Gear	Carbon Steel/Stainless Steel
31	Handwheel	Carbon Steel/Stainless Steel
32	Inline Check	Carbon Steel/Stainless Steel
33	O Ring	Viton
34	Back Ring	PTFE
35	O Ring	Viton
36	Back Ring	PTFE
37	Packing	Flexible Graphite

CLASS 2500	SIZE		A - RF	A - RTJ	H1	H3	W	Gear	WGT LBS/KG
	IN	4	26.5	26.89	9.92	23.7	24	308W	570
	MM	100	673	683	252	602	600		259
	IN	6	36	36.5	11.85	29.72	24	308W	1440
	MM	150	914	927	301	755	600		653
	IN	8	40.2	40.87	13.39	30.98	24	408W	2370
	MM	200	1022	1038	340	787	600		1075
	IN	10	50	50.87	15.59	32.83	24	508W	4050
	MM	250	1270	1292	396	834	600		1837
	IN	12	56	56.89	17.8	34.84	24	508W	5730
MM	300	1422	1445	452	885	600	2599		

# Pressure Temperature Ratings - ASME B16.34

Note: Pressures in PSI

Temp. F	A105	WCB	LF2	WCC	LCB	WC6	LCC	C5	C12	C12A	316	CF8M	F51	F53
	-20 to 100	285	285	285	290	265	290	290	290	290	290	275	275	290
200	260	260	260	260	255	260	260	260	260	260	235	235	260	260
300	230	230	230	230	230	230	230	230	230	230	215	215	230	230
400	200	200	200	200	200	200	200	200	200	200	195	195	200	200
500	170	170	170	170	170	170	170	170	170	170	170	170	170	170
600	140	140	140	140	140	140	140	140	140	140	140	140	140	140
650	125	125	125	125	125	125	125	125	125	125	125	125	125	125
700	110	110	110	110	110	110	110	110	110	110	110	110	110	110
750	95	95	95	95	95	95	95	95	95	95	95	95	95	95
800	80	80	80	80	80	80	80	80	80	80	80	80	/	/
850	65	65	65	65	65	65	65	65	65	65	65	65	/	/
900	50	50	50	50	50	50	50	50	50	50	50	50	/	/
950	35	35	35	35	35	35	35	35	35	35	35	35	/	/
1000	20	20	20	20	20	20	20	20	20	20	20	20	/	/
1050	/	/	/	/	/	20	/	20	20	20	20	20	/	/
1100	/	/	/	/	/	20	/	20	20	20	20	20	/	/
1150	/	/	/	/	/	20	/	20	20	20	20	20	/	/
1200	/	/	/	/	/	15	/	15	20	20	20	20	/	/
1250	/	/	/	/	/	/	/	/	/	/	20	20	/	/
1300	/	/	/	/	/	/	/	/	/	/	20	20	/	/
1350	/	/	/	/	/	/	/	/	/	/	20	20	/	/
1400	/	/	/	/	/	/	/	/	/	/	20	20	/	/
1450	/	/	/	/	/	/	/	/	/	/	20	20	/	/
1500	/	/	/	/	/	/	/	/	/	/	15	15	/	/

Temp. F	A105	WCB	LF2	WCC	LCB	WC6	LCC	C5	C12	C12A	316	CF8M	F51	F53
	-20 to 100	740	740	740	750	695	750	750	750	750	750	720	720	750
200	680	680	680	750	660	750	750	750	750	750	620	620	745	745
300	655	655	655	730	640	720	730	730	730	730	560	560	665	665
400	635	635	635	705	615	695	705	705	705	705	515	515	615	615
500	605	605	605	665	585	665	665	665	665	665	480	480	580	580
600	570	570	570	605	550	605	605	605	605	605	450	450	555	555
650	550	550	550	590	535	590	590	590	590	590	440	440	545	545
700	530	530	530	555	510	570	555	570	570	570	435	435	540	540
750	505	505	505	505	475	530	505	530	530	530	425	425	530	530
800	410	410	410	410	390	510	410	510	510	510	420	420	/	/
850	320	320	320	320	300	485	320	485	485	485	420	420	/	/
900	230	230	230	225	200	450	225	375	450	450	415	415	/	/
950	135	135	135	135	135	320	135	275	375	385	385	385	/	/
1000	85	85	85	85	85	215	85	200	255	365	365	365	/	/
1050	/	/	/	/	/	145	/	145	170	360	160	160	/	/
1100	/	/	/	/	/	95	/	100	115	300	305	305	/	/
1150	/	/	/	/	/	65	/	60	75	225	235	235	/	/
1200	/	/	/	/	/	40	/	35	50	145	185	185	/	/
1250	/	/	/	/	/	/	/	/	/	/	145	145	/	/
1300	/	/	/	/	/	/	/	/	/	/	115	115	/	/
1350	/	/	/	/	/	/	/	/	/	/	95	95	/	/
1400	/	/	/	/	/	/	/	/	/	/	75	75	/	/
1450	/	/	/	/	/	/	/	/	/	/	60	60	/	/
1500	/	/	/	/	/	/	/	/	/	/	40	40	/	/

# Pressure Temperature Ratings - ASME B16.34

Note: Pressures in PSI

Temp. F	A105	WCB	LF2	WCC	LCB	WC6	LCC	C5	C12	C12A	316	CF8M	F51	F53
	-20 to 100	1480	1480	1480	1500	1395	1500	1500	1500	1500	1500	1440	1440	1500
200	1360	1360	1360	1500	1320	1500	1500	1500	1500	1500	1240	1240	1490	1490
300	1310	1310	1310	1455	1275	1445	1455	1455	1455	1455	1120	1120	1335	1335
400	1265	1265	1265	1405	1230	1385	1405	1410	1410	1410	1025	1025	1230	1230
500	1205	1205	1205	1330	1175	1330	1330	1330	1330	1330	995	995	1160	1160
600	1135	1135	1135	1210	1105	1210	1210	1210	1210	1210	900	900	1115	1115
650	1100	1100	1100	1175	1065	1175	1175	1175	1175	1175	885	885	1095	1095
700	1060	1060	1060	1110	1025	1135	1110	1135	1135	1135	870	870	1085	1085
750	1015	1015	1015	1015	955	1065	1015	1065	1065	1065	855	855	1065	1065
800	825	825	825	825	780	1015	825	1015	1015	1015	845	845	/	/
850	640	640	640	640	595	975	640	975	975	975	835	835	/	/
900	460	460	460	445	405	900	445	745	900	900	830	830	/	/
950	275	275	275	275	275	640	275	550	755	775	775	775	/	/
1000	170	170	170	170	170	430	170	400	505	725	725	725	/	/
1050	/	/	/	/	/	290	/	290	345	720	720	720	/	/
1100	/	/	/	/	/	190	/	200	225	605	610	610	/	/
1150	/	/	/	/	/	130	/	125	150	445	475	475	/	/
1200	/	/	/	/	/	80	/	70	105	290	370	370	/	/
1250	/	/	/	/	/	/	/	/	/	/	295	295	/	/
1300	/	/	/	/	/	/	/	/	/	/	235	235	/	/
1350	/	/	/	/	/	/	/	/	/	/	190	190	/	/
1400	/	/	/	/	/	/	/	/	/	/	150	150	/	/
1450	/	/	/	/	/	/	/	/	/	/	115	115	/	/
1500	/	/	/	/	/	/	/	/	/	/	85	85	/	/

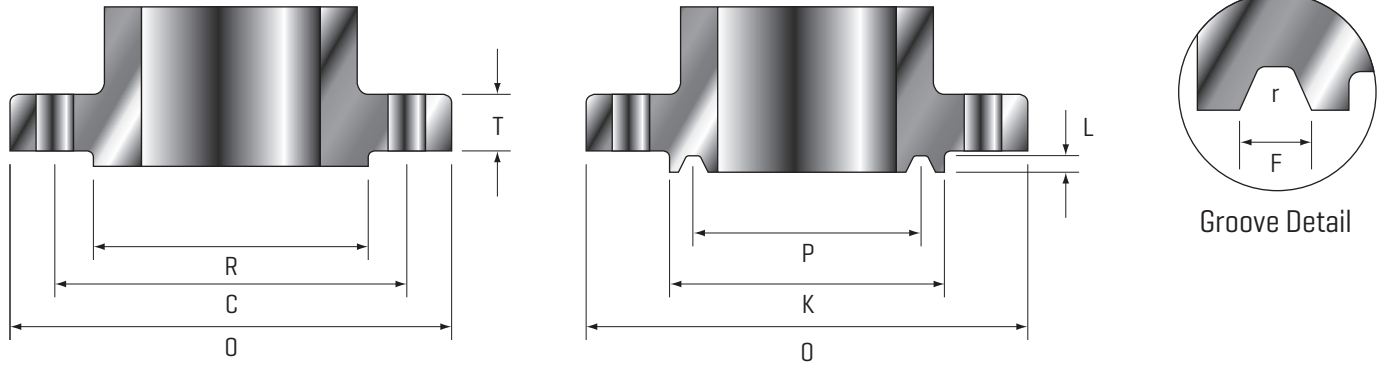
Temp. F	A105	WCB	LF2	WCC	LCB	WC6	LCC	C5	C12	C12A	316	CF8M	F51	F53
	-20 to 100	2220	2220	2220	2250	2090	2250	2250	2250	2250	2250	2160	2160	2250
200	2035	2035	2035	2250	1980	2250	2250	2250	2250	2250	1860	1860	2230	2230
300	1965	1965	1965	2185	1915	2165	2185	2185	2185	2185	1680	1680	2000	2000
400	1900	1900	1900	2110	1845	2080	2110	2115	2115	2115	1540	1540	1845	1845
500	1810	1810	1810	1995	1760	1995	1995	1995	1995	1995	1435	1435	1740	1740
600	1705	1705	1705	1815	1655	1815	1815	1815	1815	1815	1355	1355	1670	1670
650	1650	1650	1650	1765	1600	1765	1765	1765	1765	1765	1325	1325	1640	1640
700	1590	1590	1590	1665	1535	1705	1665	1705	1705	1705	1305	1305	1625	1625
750	1520	1520	1520	1520	1430	1595	1520	1595	1595	1595	1280	1280	1595	1595
800	1235	1235	1235	1235	1175	1525	1235	1525	1525	1525	1265	1265	/	/
850	955	955	955	955	895	1460	955	1460	1460	1460	1255	1255	/	/
900	690	690	690	670	605	1350	670	1120	1350	1350	1245	1245	/	/
950	410	410	410	410	410	955	410	825	1130	1160	1160	1160	/	/
1000	255	255	255	255	255	650	255	595	760	1090	1090	1090	/	/
1050	/	/	/	/	/	430	/	430	515	1080	1080	1080	/	/
1100	/	/	/	/	/	290	/	300	340	905	915	915	/	/
1150	/	/	/	/	/	195	/	185	225	670	710	710	/	/
1200	/	/	/	/	/	125	/	105	155	430	555	555	/	/
1250	/	/	/	/	/	/	/	/	/	/	440	440	/	/
1300	/	/	/	/	/	/	/	/	/	/	350	350	/	/
1350	/	/	/	/	/	/	/	/	/	/	290	290	/	/
1400	/	/	/	/	/	/	/	/	/	/	225	225	/	/
1450	/	/	/	/	/	/	/	/	/	/	175	175	/	/
1500	/	/	/	/	/	/	/	/	/	/	125	125	/	/

# Pressure Temperature Ratings - ASME B16.34

Note: Pressures in PSI

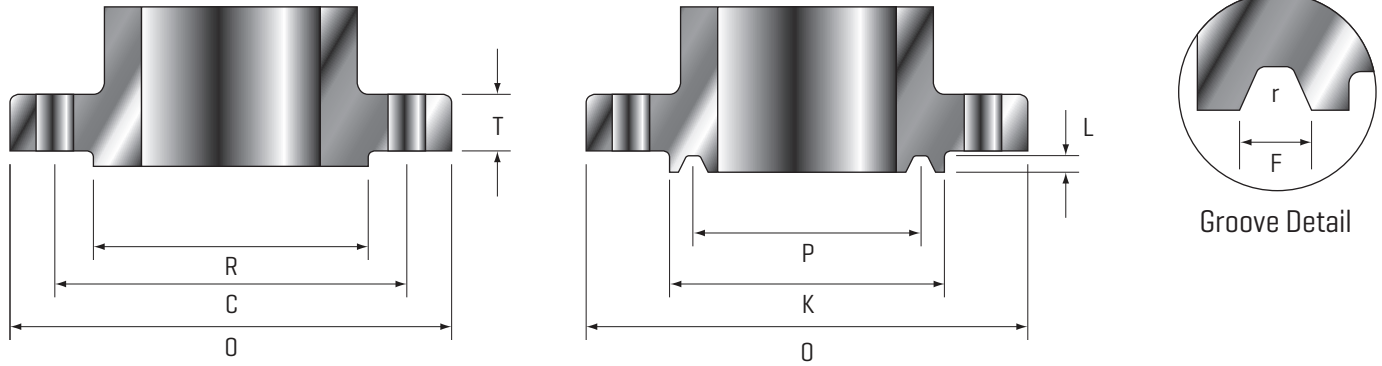
1500	Temp. F	A105	WCB	LF2	WCC	LCB	WC6	LCC	C5	C12	C12A	316	CF8M	F51	F53
	-20 to 100	3705	3705	3705	3750	3480	3750	3750	3750	3750	3750	3750	3600	3600	3750
200	3395	3395	3395	3750	3300	3750	3750	3750	3750	3750	3750	3095	3095	3720	3720
300	3270	3270	3270	3640	3190	3610	3640	3640	3640	3640	3640	2795	2795	3335	3335
400	3170	3170	3170	3520	3075	3465	3520	3530	3530	3530	3530	2570	2570	3070	3070
500	3015	3015	3015	3325	2930	3325	3325	3325	3325	3325	3325	2390	2390	2905	2905
600	2840	2840	2840	3025	2755	3025	3025	3025	3025	3025	3025	2255	2255	2785	2785
650	2745	2745	2745	2940	2665	2940	2940	2940	2940	2940	2940	2210	2210	2735	2735
700	2665	2665	2665	2775	2560	2840	2775	2840	2840	2840	2840	2170	2170	2710	2710
750	2535	2535	2535	2535	2385	2660	2535	2660	2660	2660	2660	2135	2135	2660	2660
800	2055	2055	2055	2055	1955	2540	2055	2540	2540	2540	2540	2110	2110	/	/
850	1595	1595	1595	1595	1490	2435	1595	2435	2435	2435	2435	2090	2090	/	/
900	1150	1150	1150	1115	1010	2245	1115	1870	2245	2245	2245	2075	2075	/	/
950	685	685	685	685	685	1591	685	1370	1885	1930	1930	1930	1930	/	/
1000	430	430	430	430	430	1080	430	995	1270	1820	1820	1820	1820	/	/
1050	/	/	/	/	/	720	/	720	855	1800	1800	1800	1800	/	/
1100	/	/	/	/	/	480	/	495	565	1510	1525	1525	1525	/	/
1150	/	/	/	/	/	325	/	310	375	1115	1185	1185	1185	/	/
1200	/	/	/	/	/	205	/	170	255	720	925	925	925	/	/
1250	/	/	/	/	/	/	/	/	/	/	735	735	735	/	/
1300	/	/	/	/	/	/	/	/	/	/	585	585	585	/	/
1350	/	/	/	/	/	/	/	/	/	/	480	480	480	/	/
1400	/	/	/	/	/	/	/	/	/	/	380	380	380	/	/
1450	/	/	/	/	/	/	/	/	/	/	290	290	290	/	/
1500	/	/	/	/	/	/	/	/	/	/	205	205	205	/	/
2500	Temp. F	A105	WCB	LF2	WCC	LCB	WC6	LCC	C5	C12	C12A	316	CF8M	F51	F53
	-20 to 100	6170	6170	6170	6250	5805	6250	6250	6250	3250	6250	6000	6000	6250	6250
200	5655	5655	5655	6250	5505	6250	6250	6250	6250	6250	6250	5160	5160	6200	6200
300	5450	5450	5450	6070	5315	6015	6070	6070	6070	6070	6070	4660	4660	5560	5560
400	5280	5280	5280	5865	5125	5775	5865	5880	5880	5880	5880	4280	4280	5120	5120
500	5025	5025	5025	5540	4885	5540	5540	5540	5540	5540	5540	3980	3980	4840	4840
600	4730	4730	4730	5040	4595	5040	5040	5040	5040	5040	5040	3760	3760	4640	4640
650	4575	4575	4575	4905	4440	4905	4905	4905	4905	4905	4905	3680	3680	4560	4560
700	4425	4425	4425	4630	4270	4730	4630	4730	4730	4730	4730	3620	3620	4520	4520
750	4230	4230	4230	4230	3970	4430	4230	4430	4430	4430	4430	3560	3560	4430	4430
800	3430	3430	3430	3430	3255	4230	3430	4230	4230	4230	4230	3520	3520	/	/
850	2655	2655	2655	2655	2485	4060	2655	4060	4060	4060	4060	3480	3480	/	/
900	1915	1915	1915	1855	1685	3745	1855	3115	3745	3745	3745	3460	3460	/	/
950	1145	1145	1145	1145	1145	3655	1145	2285	3145	3220	3220	3220	3220	/	/
1000	715	715	715	715	715	1800	715	1655	2115	3030	3030	3030	3030	/	/
1050	/	/	/	/	/	1200	/	1200	1430	3000	3000	3000	3000	/	/
1100	/	/	/	/	/	800	/	830	945	2515	2545	2545	2545	/	/
1150	/	/	/	/	/	545	/	515	630	1855	1970	1970	1970	/	/
1200	/	/	/	/	/	345	/	285	770	1200	1545	1545	1545	/	/
1250	/	/	/	/	/	/	/	/	/	/	1230	1230	1230	/	/
1300	/	/	/	/	/	/	/	/	/	/	970	970	970	/	/
1350	/	/	/	/	/	/	/	/	/	/	800	800	800	/	/
1400	/	/	/	/	/	/	/	/	/	/	630	630	630	/	/
1450	/	/	/	/	/	/	/	/	/	/	485	485	485	/	/
1500	/	/	/	/	/	/	/	/	/	/	345	345	345	/	/

# Flange Dimensions - ANSI B16.5 & B16.47



Class	Size	Flg. Dia.	Flg. Thick.	Raised Face Dia.	Drilling			Face Dia.	Ring Joint					
					Bolt Circle Dia.	# of Bolts	Hole Dia.		Pitch Dia.	Grv. Depth	Grv. Width	Btm. Radius	Ring No.	
					O	T	R	C	K	P	L	F		r
150	2	6.00	0.75	3.62	4.75	4	0.75	4.00	3.250	0.250	0.344	0.03	R22	
	2.5	7.00	0.88	4.12	5.50	4	0.75	4.75	4.000	0.250	0.344	0.03	R25	
	3	7.50	0.94	5.00	6.00	4	0.75	5.25	4.500	0.250	0.344	0.03	R29	
	4	9.00	0.94	6.19	7.50	8	0.75	6.75	5.875	0.250	0.344	0.03	R36	
	6	11.00	1.00	8.50	9.50	8	0.88	8.62	7.625	0.250	0.344	0.03	R43	
	8	13.50	1.12	10.62	11.75	8	0.88	10.75	9.750	0.250	0.344	0.03	R48	
	10	16.00	1.19	12.75	14.25	12	1.00	13.00	12.000	0.250	0.344	0.03	R52	
	12	19.00	1.25	15.00	17.00	12	1.00	16.00	15.000	0.250	0.344	0.03	R56	
	14	21.00	1.38	16.25	18.75	12	1.12	16.75	15.625	0.250	0.344	0.03	R59	
	16	23.50	1.44	18.50	21.25	16	1.12	19.00	17.875	0.250	0.344	0.03	R64	
	18	25.00	1.56	21.00	22.75	16	1.25	21.50	20.375	0.250	0.344	0.03	R68	
	20	27.50	1.69	23.00	25.00	20	1.25	23.50	22.000	0.250	0.344	0.03	R72	
	22	29.50	1.81	25.25	27.25	20	1.38	/	/	/	/	/	/	/
	24	32.00	1.88	27.25	29.50	20	1.38	28.00	26.500	0.250	0.344	0.03	R76	
	26	34.25	2.69	29.50	31.75	24	1.38	/	29.500	0.500	0.781	0.060	R93	
	28	36.50	2.81	31.50	34.00	28	1.38	/	31.500	0.500	0.781	0.060	R94	
	30	38.75	2.94	33.75	36.00	28	1.38	/	33.750	0.500	0.781	0.060	R95	
	32	41.75	3.19	36.00	38.50	28	1.62	/	36.000	0.562	0.906	0.060	R96	
34	43.75	3.25	38.00	40.50	32	1.62	/	38.000	0.562	0.906	0.060	R97		
36	46.00	3.56	40.25	42.75	32	1.62	/	40.250	0.562	0.906	0.060	R98		
300	2	6.50	0.88	3.62	5.00	8	0.75	4.25	3.250	0.312	0.469	0.03	R23	
	2.5	7.50	1.00	4.12	5.88	8	0.88	5.00	4.000	0.312	0.469	0.03	R26	
	3	8.25	1.12	5.00	6.62	8	0.88	5.75	4.875	0.312	0.469	0.03	R31	
	4	10.00	1.25	6.19	7.88	8	0.88	6.88	5.875	0.312	0.469	0.03	R37	
	6	12.50	1.44	8.50	10.62	12	0.88	9.50	8.312	0.312	0.469	0.03	R45	
	8	15.00	1.62	10.62	13.00	12	1.00	11.88	10.625	0.312	0.469	0.03	R49	
	10	17.50	1.88	12.75	15.25	16	1.12	14.00	12.750	0.312	0.469	0.03	R53	
	12	20.50	2.00	15.00	17.75	16	1.25	16.25	15.000	0.312	0.469	0.03	R57	
	14	23.00	2.12	16.25	20.25	20	1.25	18.00	16.500	0.312	0.469	0.03	R61	
	16	25.50	2.25	18.50	22.50	20	1.38	20.00	18.500	0.312	0.469	0.03	R65	
	18	28.00	2.38	21.00	24.75	24	1.38	22.62	21.000	0.312	0.469	0.03	R69	
	20	30.50	2.50	23.00	27.00	24	1.38	25.00	23.000	0.375	0.531	0.06	R73	
	22	33.00	2.62	25.25	29.25	24	1.62	27.00	25.000	0.438	0.594	0.06	R81	
	24	36.00	2.75	27.25	32.00	24	1.62	29.50	27.250	0.438	0.656	0.06	R77	
	26	38.25	3.31	29.50	34.50	28	1.75	31.88	29.500	0.500	0.781	0.06	R93	
	28	40.75	3.56	31.50	37.00	28	1.75	33.88	31.500	0.500	0.781	0.06	R94	
	30	43.00	3.75	33.75	39.25	28	1.88	36.12	33.750	0.500	0.781	0.06	R95	
	32	45.25	3.94	36.00	41.50	28	2.00	38.75	36.000	0.562	0.906	0.06	R96	
34	47.50	4.12	38.00	43.50	28	2.00	40.75	38.000	0.562	0.906	0.06	R97		
36	50.00	4.38	40.25	46.00	32	2.12	43.00	40.250	0.562	0.906	0.06	R98		

# Flange Dimensions - ANSI B16.5 & B16.47



Class	Size	Flg. Dia.	Flg. Thick.	Raised Face Dia.	Drilling			Face Dia.	Ring Joint				
					Bolt Circle Dia.	# of Bolts	Hole Dia.		Pitch Dia.	Grv. Depth	Grv. Width	Btm. Radius	Ring No.
					O	T	R	C	K	P	L	F	
600	2	6.50	1.00	3.62	5.00	8	0.75	4.25	3.250	0.312	0.469	0.03	R23
	2.5	7.50	1.12	4.12	5.88	8	0.88	5.00	4.000	0.312	0.469	0.03	R26
	3	8.25	1.25	5.00	6.62	8	0.88	5.75	4.875	0.312	0.469	0.03	R31
	4	10.75	1.50	6.19	8.50	8	1.00	6.88	5.875	0.312	0.469	0.03	R37
	6	14.00	1.88	8.50	11.50	12	1.12	9.50	8.312	0.312	0.469	0.03	R45
	8	16.50	2.19	10.62	13.75	12	1.25	11.88	10.625	0.312	0.469	0.03	R49
	10	20.00	2.50	12.75	17.00	16	1.38	14.00	12.750	0.312	0.469	0.03	R53
	12	22.00	2.62	15.00	19.25	20	1.38	16.25	15.000	0.312	0.469	0.03	R57
	14	23.75	2.75	16.25	20.75	20	1.5	18.00	16.500	0.312	0.469	0.03	R61
	16	27.00	3.00	18.50	23.75	20	1.62	20.00	18.500	0.312	0.469	0.03	R65
	18	29.25	3.25	21.00	25.75	20	1.75	22.62	21.000	0.312	0.469	0.03	R69
	20	32.00	3.50	23.00	28.50	24	1.75	25.00	23.000	0.375	0.531	0.06	R73
22	34.25	3.75	25.25	30.62	24	1.88	27.00	25.000	0.438	0.594	0.06	R81	
24	37.00	4.00	27.25	33.00	24	2.00	29.50	27.250	0.438	0.659	0.06	R77	
900	2	8.5	1.5	3.62	6.5	8	1	4.88	3.75	0.312	0.469	0.03	R24
	2.5	9.62	1.62	4.12	7.50	8	1.12	5.39	4.250	0.312	0.469	0.03	R27
	3	9.50	1.50	5.00	7.50	8	1.00	6.12	4.875	0.312	0.469	0.03	R31
	4	11.50	1.75	6.19	9.25	8	1.25	7.12	5.875	0.312	0.469	0.03	R37
	6	15.50	2.19	8.50	12.50	12	1.25	9.50	8.312	0.312	0.469	0.03	R45
	8	18.50	2.50	10.62	15.50	12	1.50	12.12	10.625	0.312	0.469	0.03	R49
	10	21.50	2.75	12.75	18.50	16	1.50	14.25	12.750	0.312	0.469	0.03	R53
	12	24.00	3.12	15.00	21.00	20	1.50	16.50	15.000	0.312	0.469	0.03	R57
	14	25.25	3.38	16.25	22.00	20	1.62	18.38	16.500	0.438	0.656	0.06	R62
	16	27.75	3.50	18.50	24.25	20	1.75	20.62	18.500	0.438	0.656	0.06	R66
	18	31.00	4.00	21.00	27.00	20	2.00	23.38	21.000	0.500	0.781	0.06	R70
	20	33.75	4.25	23.00	29.50	20	2.12	25.50	23.000	0.500	0.781	0.06	R74
24	41.00	5.50	27.25	35.50	20	2.62	30.38	27.250	0.625	1.062	0.09	R78	
1500	2	8.50	1.50	3.62	6.50	8	1.00	4.88	3.750	0.312	0.469	0.03	R24
	2.5	9.62	1.62	4.12	7.50	8	1.12	5.38	4.250	0.312	0.469	0.03	R27
	3	10.50	1.88	5.00	8.00	8	1.25	6.62	5.375	0.312	0.469	0.03	R35
	4	12.25	2.12	6.19	9.50	8	1.38	7.62	6.375	0.312	0.469	0.03	R39
	6	15.50	3.25	8.50	12.50	12	1.50	9.75	8.312	0.375	0.531	0.06	R46
	8	19.00	3.62	10.62	15.50	12	1.75	12.50	10.625	0.438	0.656	0.06	R50
	10	23.00	4.25	12.75	19.00	12	2.00	14.62	12.750	0.438	0.656	0.06	R54
	12	26.00	4.88	15.00	22.50	16	2.12	17.25	15.000	0.562	0.906	0.06	R58
	14	29.50	5.25	16.25	25.00	16	2.38	19.25	16.500	0.625	1.062	0.09	R63
	16	32.50	5.75	18.50	27.75	16	2.62	21.50	18.500	0.688	1.188	0.09	R67
	18	36.00	6.38	21.00	30.50	16	2.88	24.12	21.000	0.688	1.188	0.09	R71
	20	38.75	7.00	23.00	32.75	16	3.12	26.50	23.000	0.688	1.312	0.09	R75
24	46.00	8.00	27.25	39.00	16	3.62	31.25	27.250	0.812	1.438	0.09	R79	
2500	2	9.25	2.00	3.62	6.75	8	1.00	4.48	4.000	0.312	0.469	0.030	R26
	2.5	10.50	2.25	4.12	7.75	8	1.13	5.86	4.375	0.375	0.531	0.060	R28
	3	12.00	2.62	5.00	9.00	8	1.25	6.61	5.000	0.375	0.531	0.060	R32
	4	14.00	3.00	6.19	10.75	8	1.50	7.99	6.188	0.438	0.656	0.060	R38
	5	16.50	3.62	7.31	12.75	8	1.75	9.48	7.500	0.500	0.781	0.060	R40
	6	19.00	4.25	8.50	14.50	8	2.00	10.98	9.000	0.500	0.781	0.060	R47
	8	21.75	5.00	10.62	17.25	12	2.00	13.38	11.000	0.562	0.906	0.060	R51
	10	26.50	6.50	12.75	21.75	12	2.50	16.73	13.500	0.688	1.188	0.090	R55
12	30.00	7.25	15.00	24.38	12	2.75	19.48	16.000	0.688	1.312	0.090	R60	

# Terms & Conditions

## Quotation Validity

This quotation is valid for 30 days from the date quotation is sent. Validity on special metals, including Stainless Steel, is 14 days from the date the quotation is sent. All products offered from stock are subject to prior sale.

## Shipments

All items quoted are EXW our Dock - [Ex Works - SCV Valve Facility Santa Fe, Texas 77510] - unless otherwise noted and agreed to in writing. Shipment may be billed either third party billing to the buyer or freight collect. Shipment dates offered above are forecasted delivery lead times and are estimated from the date payment terms [acceptable to seller] are established, clarification is received on all technical information, and resolution of customer's written approval of drawings is received [when required]. The equipment quoted shall be packed in accordance with seller's standard packing procedure unless otherwise noted and agreed to in writing by the seller.

## Force Majeure

If in the case of an act of God, war, riot, fire, explosion, flood, or any other circumstances of whatsoever nature which are beyond the control of the seller and which in any way affect the ability of the seller to fulfill its delivery obligations, the delivery is hindered, impeded, or delayed the seller shall be exonerated from all responsibilities and reserves the right to postpone the delivery beyond the original schedule.

## Payment terms

All terms are to be negotiated. Credit cards accepted [Master Card, Visa, American Express].

## Purchase Orders

All buyer's purchase orders supplied to the seller are to be written in the English language.

## Prices

All prices quoted are in USD as per the preceding pricing schedule. The minimum order value is \$5,000.00 [five thousand dollars], unless otherwise agreed to by seller. If for some reason any items are changed or additions to the order required, seller reserves the right to adjust prices accordingly. All sales are subject to approval of seller's credit department. If buyer fails to meet the agreed upon and established commercial terms of the contract, the seller may with-hold all subsequent deliveries until such time that the original commercial terms of the contract have been met by the buyer [or subsequent commercial terms have been agreed upon by the seller with the buyer].

## Intellectual Property

All specifications, illustrations, drawings, certificates, and other particulars supplied by seller remain the intellectual property of the seller and should not be disclosed to any third party without the prior written consent of seller.

## Governing Law; Arbitration; Jurisdiction

The terms and conditions of this quotation and any subsequent purchase order shall be construed, interpreted, and performed exclusively according to the laws of the State of Texas, USA. The courts of such state shall have exclusive jurisdiction out of all controversies arising out of or in connection with this agreement. The parties consent that process may be served upon them in any such action by registered mail at the address stated for Buyer on its purchase order, and upon SCV Valve at the address noted above in Santa Fe, Texas, or personally within or without the State of Texas. Any legal action with respect to any agreement must be commenced within one year after the cause of action has accrued. The provisions of the Uniform Commercial Code as adopted by the State of Texas, and not under the United Nations Convention on Contracts for the International Sale of Goods, shall apply.

## Warranty

All seller's products are guaranteed against defects in workmanship for a period of twelve [12] months after being placed in service, but not exceeding eighteen [18] months after shipment, when products are properly installed per seller specifications and used within the service and pressure range for which they were manufactured. Full risk of loss shall pass to the buyer upon delivery at FOB point, or destination port in case of CIF. This guarantee is limited to the replacement of any valve parts/components found to be defective either in material or workmanship. This guarantee does not extend to costs of labor, freight, or any other consequential charges. The unauthorized use of third party components and workmanship in seller's products voids this warranty.

## Limitation of Liability

The liability of the seller under this agreement or with respect to any products supplied or services performed pursuant to this agreement, whether in contract, in tort, in strict liability or otherwise, shall not exceed the purchase price paid by the buyer with respect thereto. In no event will the seller be liable in contract, in tort, in strict liability or otherwise for any special, indirect, incidental, or consequential damages. This is including but not limited to loss of anticipated profits or revenues, loss of use, non-operation or increased expense of operation of equipment, cost of capital, or claims from customer or buyer for failure or delay in achieving anticipated profits or products.

## Cancellation

No contract may be canceled by the buyer except upon written notice to seller and upon payment to seller of all costs incurred by the contract arising out of, or in connection with, the contract. Export of goods covered hereby is subject to United States Customs Control. Standard stocking items will be subject to a twenty-five percent [25%] restocking and/or cancellation charge. Non-standard stocking items will be subject to a one-hundred percent [100%] restocking and/or cancellation charge.

## Cancellation Charge

The following indicates the rates of cancellation charge of contract value for project manufactured items and/or special engineered items at various stages of production:

- |  |                                  |
|--|----------------------------------|
| • <b>Time of cancellation: Order Acknowledgement and prior to Engineering engagement.</b>          | <b>Cancellation Charge: 10%</b>  |
| • <b>Time of cancellation: After start of engineering but prior to release to production.</b>      | <b>Cancellation Charge: 30%</b>  |
| • <b>Time of cancellation: After release to production but prior to completion of fabrication.</b> | <b>Cancellation Charge: 80%</b>  |
| • <b>Time of cancellation: After completion of fabrication.</b>                                    | <b>Cancellation Charge: 100%</b> |

## Return of Goods

No product shall be returned to seller without written authorization and shipping instructions having been obtained from seller. Products authorized for returns are to be shipped freight pre-paid to the SCV Valve Facility identified in writing, unless otherwise notified, and are subject to seller's standard re-stocking fees.

## Documentation

MTR's are available at no charge upon request. The seller's standard document package is per ISO 10474 3.1B requirements. Additional requested documentation is subject to charge.

## Inspection

The customer or his authorized representative may, with four [4] weeks prior notice given to seller, visually inspect products manufactured by seller. Such seller approved inspections will be carried out in accordance with seller's standard or seller approved customer inspection procedures. If any inspection or documentation requested by the customer is over and beyond the scope and criteria initially agreed to by the seller, any costs incurred by conducting such inspection or preparation of special documents shall be paid by the buyer prior to release of the items for shipment.

## Witness Hydro-testing

Witness hydro-testing is available at a cost. A scope of buyers inspection request is to be provided to seller at order placement. Late notice of such requested inspection is subject to additional costs. The cost associated with such witness hydro request is to be agreed on prior to any such testing taking place. Payment of this type of testing to be negotiated. Additionally, any costs associated with a third party inspector will not be at the sellers expense.



The SCV valve brand was established in 1972 as a maintenance and modification company with the ability to provide full in-line valve service and repair. In the mid-1970's, after experiencing many shortcomings of other valve products in the industry, the first SCV valve was manufactured. Since that time, the SCV brand has been expanded its manufactured products to cover a broad range of valves. Industries served include the power, paper and pulp, oil and gas, and petro-chemical sectors.

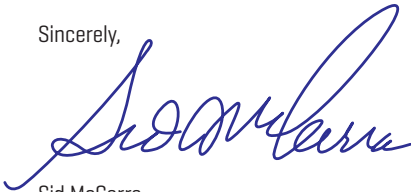
SCV Valve takes sincere pride in our ability to manufacture both commodity and specialty valves that meet and exceed the needs of our customers. All sizes, pressure classes, and metallurgical compositions are managed in house utilizing the strictest quality control measures to ensure the customer's total satisfaction.

SCV Valve products include thru conduit gates, trunnion mounted balls, floating balls, wedge gates, globes, full port swing checks, piston checks, dual plate checks and lubricated plugs. Valves utilized throughout the industry must meet rigorous quality and production standards. SCV Valve has earned its API 6A, API 6D, ISO: 9001, CE-PED, and CRN certifications while operating under the API Q1 Quality Management System.

With years of dedication and commitment to quality, design, and service, SCV Valve has grown to be one of the premier valve manufacturers in the industry with the largest inventory of high pressure ball, gate, and check valves. We pride ourselves on our high quality products, timely delivery capabilities, and competitive prices.

On behalf of all of the members at SCV Valve, we thank you for the opportunity to earn your business.

Sincerely,



Sid McCarra

President

SCV Valve, LLC

Since 1972, the SCV brand has been committed to providing quality flow control products to the Power, Paper & Pulp, Oil & Gas, and Petro Chemical industries.

As one of the largest valve manufacturers, SCV Valve's reputation is unparalleled for producing high quality commodity and specialty valves. Products range in sizes 1/2" - 48", in pressure classes from 150# - 2500# and are backed by timely deliveries and competitive prices.

Call SCV today at [281]482-4728 for all your valve needs or visit us on the web @ [www.scvvalve.com](http://www.scvvalve.com).

**SALES, PROJECTS, ENGINEERING,  
MANUFACTURING, & WAREHOUSING**

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**SCV VALVE**

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