

DN15 – DN200 / 1/2" - 8" full port, 5"-10" reduced port

Ideally suited for positive shut-off, flow control and throttling of corrosive, abrasive or even toxic process media in either liquid or gaseous state.

Modular Design

Ball Valves SBV Series are available as DIN- or ANSI-valves, with handlever for manual quarter turn operation as per standard or with bare shaft for easy installation of actuator units.

The sturdy design bodies are made of cast steel 1.0619 (WCB A216), RAL 5005 signal-blue epoxy-coated or compl. of SS316 casting 1.4408 (CF-8M), with resistant linings such as PFA or PFA-AS (conductive).



CE Conformity according to European Pressure Equipment Directive 2014/68/EU (PED)

Main Features

- Heavy-duty, robust construction, maintenance-free
- Body halves friction-locked (metal-to-metal)
- Bubble-tight shut-off throughout the full pressure and temperature range
- One-piece ball/shaft, PFA-encapsulated
- Zero stem leakage provided by an innovative Live-loaded stem sealing mechanism
- Consistent low operating torque
- Maximum flow rates at lowest pressure drops
- Integrated ISO top flange for standard actuators
- Flanges acc. to DIN PN16/40 resp. ANSI 150lbs for installation into existing piping systems

Actuator Options



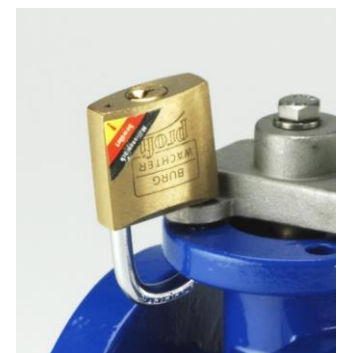
Automated

Body 1.0619 (WCB A216)/PFA-lined, pneumatic quarter turn actuator, DA or FC



Stainless Steel

Body 1.4408 (CF-8M)/PFA-lined, bare shaft



Padlock

Handlever on ISO top flange, with safety lock

Operating Conditions

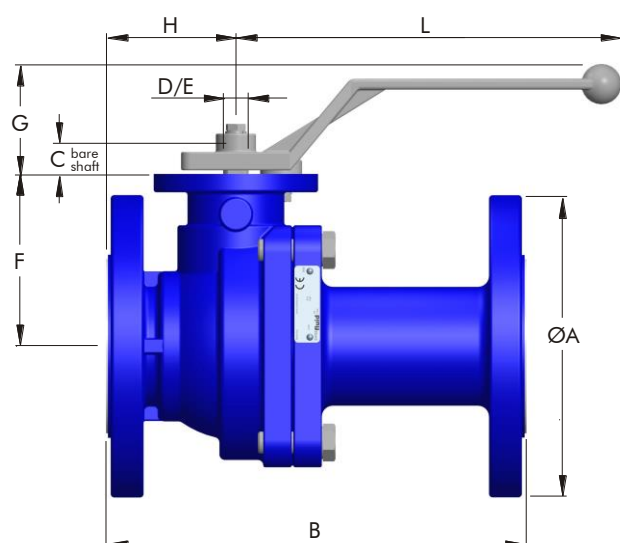
- Temperature range from -40°C (-40°F) up to $+200^{\circ}\text{C}$ ($+392^{\circ}\text{F}$), depending on lining material
- Pressure range from 1mbar (0.01 psi) up to 16 bar (232 psi), depending on size/pressure/temperature

Testing / Marking

- Pressure- and tightness testing acc. to EN 12266-1, leakage rate A, resp. API 598.
- Marking of valves on body and name plate acc. to EN 19.
- Material- resp. test certificates acc. to EN 10204-3.1/2.2/2.1

Manual Valve

Standard version with handlever

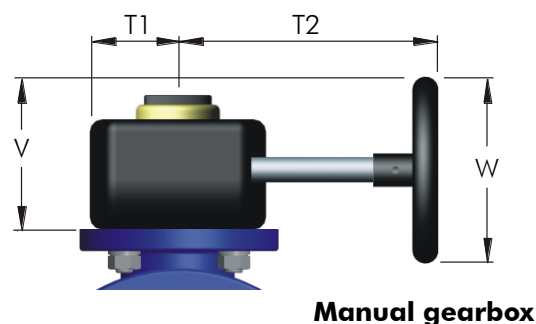
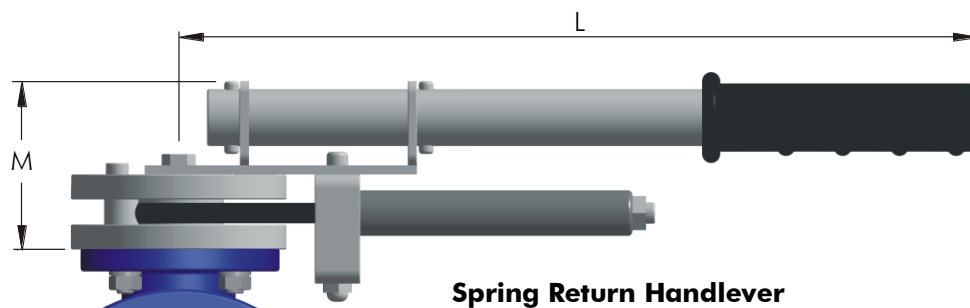

Dimensions in mm (lbs = kg x 2.2)

DN Size nom.	ØA DIN	ØA ANSI	B DIN	B ANSI	C	D dia.	E DD	F	G	H	L	ISO	kg DIN	kg ANSI	kg Handle
15/1/2"	95	95	130	130	19	14	11	64	58	50	161	F05	3.6	3.6	0.32
20/3/4"	105	105	150	150	19	14	11	66	58	50	161	F05	4.5	4.5	0.32
25/1"	115	108	160	127	19	14	11	70	58	50	161	F05	5.3	4.9	0.32
32/1 1/4"	140	140	180	180	19	14	11	75	58	60	161	F05	6.1	6.1	0.32
40/1 1/2"	150	127	200	165	19	14	11	87	58	64	211	F07	9.7	8.6	0.36
50/2"	165	152	230	178	19	14	11	94	58	71	211	F07	12.2	11.3	0.36
65/2 1/2"	185	178	290	190	23	18	14	106	58	77	315	F07	16.8	15.0	0.41
80/3"	200	190	310	203	23	18	14	115	62	81	315	F07	20.3	18.6	0.41
100/4"	220	229	350	229	23	24	17	130	62	92	315	F10	31.0	30.9	0.90
125/5"RP	250	254	400	254	23	24	17	130	62	103	315	F10			0.90
6"RP	-	279	-	267	23	24	17	130	62	112	315	F10	-	64	0.90
150/6"	282	282	480	267	30	30	22	189	-	131	-	F12	92	63	-
8"RP	-	340	-	292	30	30	22	189	-	200	-	F12	-	83	-
200/8"	340	340	600	457	35	50	14	189	-	200	-	F14	-	135	-
10"RP	-	406	-	330	35	50	14	235	-	162	-	F14	-	160	-

Face to face B acc. to DIN EN 558-1 range 1 resp. ASME B16.10, *150/200 red. with DIN lengths = ANSI valves with spool piece(s)
 DN125 red./5" red. and 6" red. with eff. throughput dia. 100 mm, DN200/8" red. with eff. throughput dia. 150 mm

Manual Valve

Versions with manual gearbox or spring return handlever

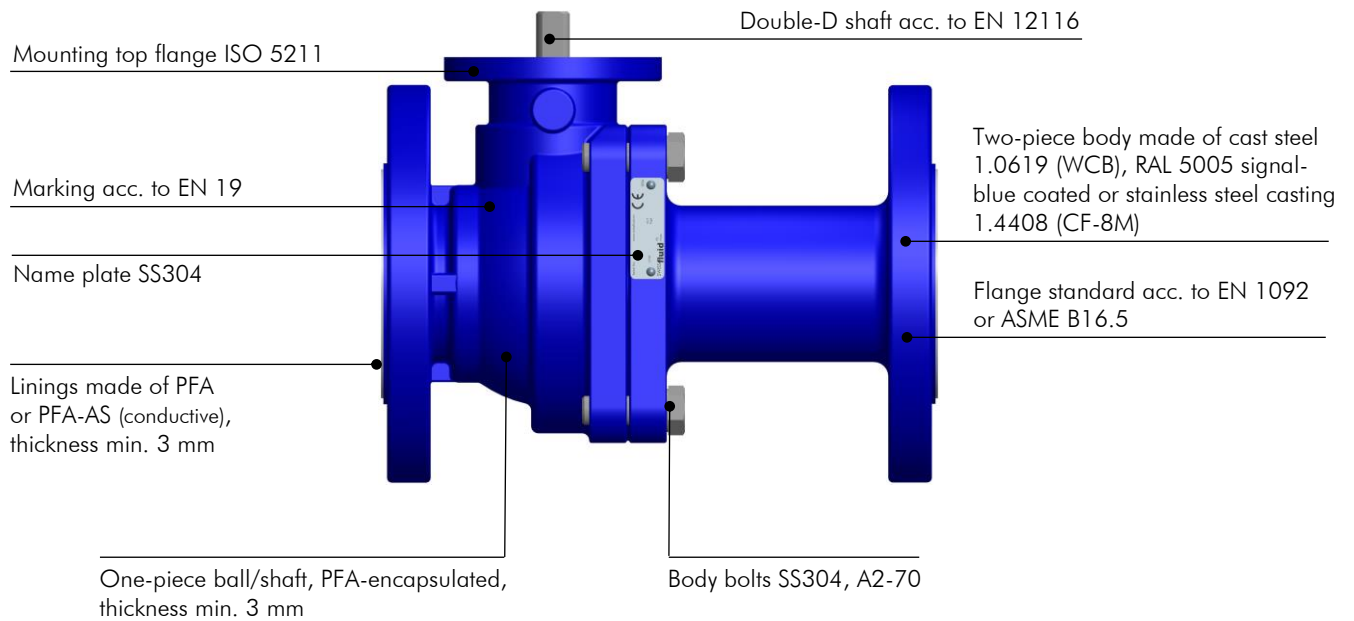


Note: Gearbox and spring return handlever to be mounted onto valve across to pipeline

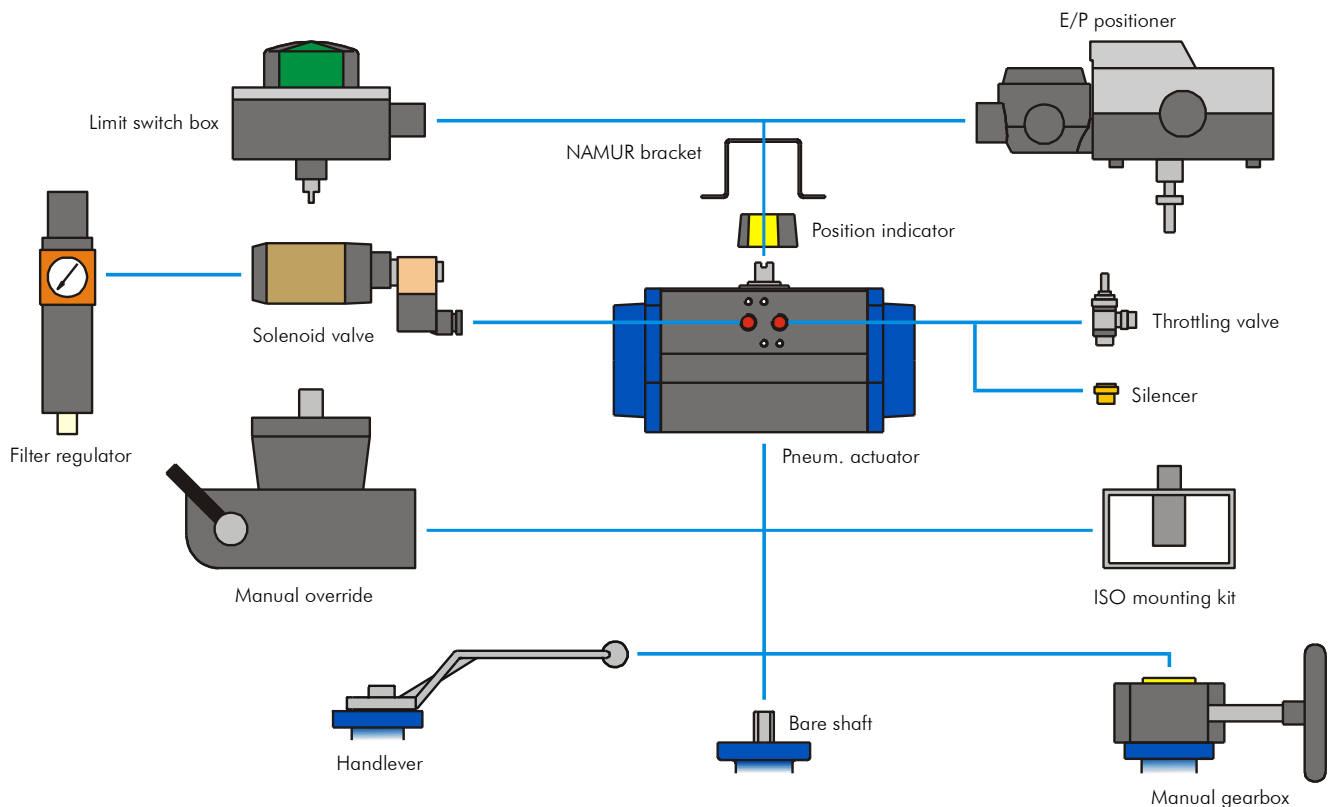
Dimensions in mm (lbs = kg x 2.2)

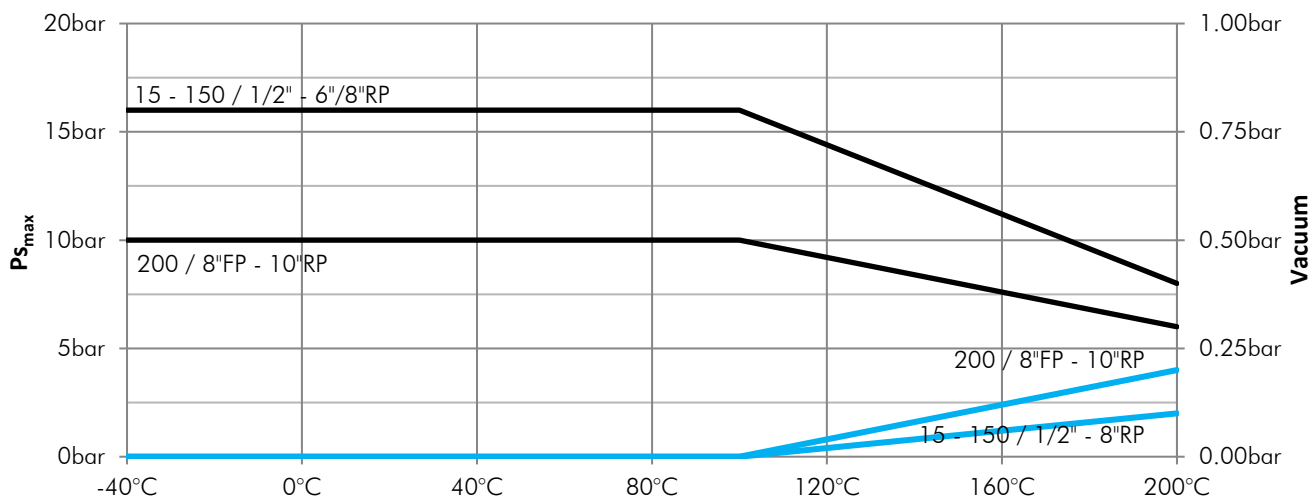
DN Size nom.	L	M	T1	T2	V	W	kg SR Lever	kg Gearbox
15/1/2"	347	74	58	110	90	125	1.6	2.3
20/3/4"	347	74	58	110	90	125	1.6	2.3
25/1"	347	74	58	110	90	125	1.6	2.3
32/1 1/4"	416	74	58	110	90	125	2.0	2.3
40/1 1/2"	416	74	58	110	90	125	2.0	2.3
50/2"	416	74	58	110	90	125	2.0	2.3
65/2 1/2"	-	-	58	110	90	125	-	2.3
80/3"	-	-	58	110	90	125	-	2.3
100/4"	-	-	58	200	127	200	-	3.5
5"RP	-	-	58	200	127	200	-	3.5
6"RP	-	-	58	200	127	200	-	3.5
150/6"	-	-	73	280	190	300	-	6.8
8"RP	-	-	73	280	190	300	-	6.8
200/8"	-	-	90	400	245	400	-	17.3
10"RP	-	-	90	400	245	400	-	17.3

Construction of Valve



Mounting Options



Pressure-/Temperature Diagram


Low temperature or austenitic steels are required for use below -10°C operating temperature.

Torque Values in Nm (in-lbs = Nm x 8.85)

Max. torque values for PFA-encapsulated balls and PFA-lined bodies

DN Size nom.	15 1/2"	20 3/4"	25 1"	32 1 1/4"	40 1 1/2"	50 2"	65 2 1/2"	80 3"	100 4"/5"RP/6"RP	150/200RP 6"/8"RP	200 8"/10"RP
Torque nom.	8	8	12	18	23	30	50	65	95	240	600
max. allow.	145	145	145	145	145	206	320	320	700	1'200	5'500

- Stated values to be break-away torques without any consideration of safety factors (min. 1.3) for pneum. actuators.

Flow Rate Values Kv m³/h (Cv = Kv • 1.16)

DN Size nom.	15 1/2"	20 3/4"	25 1"	32 1 1/4"	40 1 1/2"	50 2"	65 2 1/2"	80 3"	100 4"/5"RP/6"RP	150/200RP 6"/8"RP	200 8"/10"RP
Flow Rate	16	31	50	85	120	183	370	530	830	2'000	3'400

Options
Cs-Ball

to prevent media residues inside ball cavity, for full drainage


V-Port-Ball

suitable for control applications, with various contours


Vented Ball

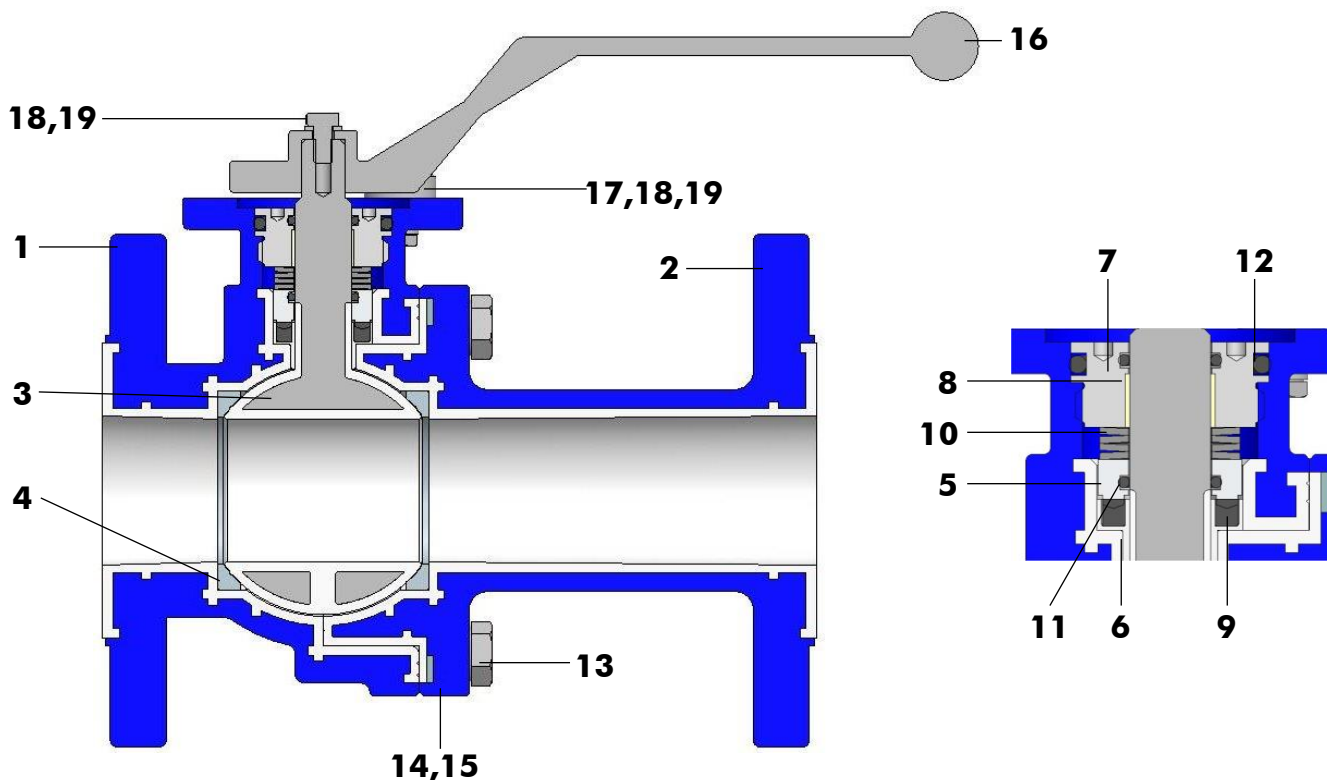
with drilled vent hole, suited for upstream pressure relief


Typical Service Applications

- Chemical CPI
- Petro-Chemical
- Bio-Technical
- Pharmaceutical Industry
- Pulp and Paper
- Food Processing
- Paint and Pigments
- Fertilizers
- Textile Industry
- Mining and Steel
- Water Treatment
- ...

Special trims upon request

Standard Version (Picture showing Valve DN25 PN16 CF-8M, PFA-lined, with Handlever)

 Parts List
 Manual Valve compl.


Item	Qty.	Description	Material Description	Material No. DIN 17440/41
1	1	Body Half Left, lined, RAL 5005	WCB/PFA	1.0619
2	1	Body Half Right, lined, RAL 5005	WCB/PFA	1.0619
3	1	Ball/Shaft one-piece, encapsulated	Duplex/PFA	1.4462
4	2	Ball Seat	PTFE	
5	1	Pressure Sleeve	SS316L	1.4404
6	1	Sealing Sleeve	PTFE	
7	1	Threaded Bushing	SS316L	1.4404
8	1	Bearing	C.Steel/PTFE	
9	1	Elastomer Insert	VMQ	
10	4	Belleville Spring	Spring Steel	1.8159
11	2	O-Ring	FPM	
12	1	O-Ring	FPM	
13	4	Hex. Head Cap Screw	A2-70	1.4310
14	1	Name Plate 42 x 14 CE	A2	1.4301
15	2	Hammer Screw 2.49 x 4.76	A2	1.4310
16	1	Handlever	SS304	1.4308
17	1	Stop	SS316L	1.4404
18	2	Hex. Head Cap Screw	A2-70	1.4310
19	2	Lock Washer	SS304	1.4310

Specification

Project-/Customer Data		Inquiry/Date: _____		Ref. SF _____	
Company:		Contact Person:		Phone:	
Address:		Function:		Fax:	
ZIP/Place:		Department:		E-mail:	
Project:		Phone direct:		Mobile:	

Operating Conditions
Media / Chemical Composition:

<input type="checkbox"/> liquid	<input type="checkbox"/> powdery	<input type="checkbox"/> crystallizing	<input type="checkbox"/> sticky	<input type="checkbox"/> Spec. Grav. _____
<input type="checkbox"/> gaseous	<input type="checkbox"/> Solids _____ %	<input type="checkbox"/> viscous	<input type="checkbox"/> Flow Velocity _____ m/s	
<input type="checkbox"/> abrasive	<input type="checkbox"/> Particle _____ mm	<input type="checkbox"/> Visc. _____ cp	<input type="checkbox"/> Flow Rate _____ m ³ /hr	

Pressure

max. _____ bar

min. _____ bar

Temperature

max. _____ °C

min. _____ °C

Mode
 On/Off

 Flow Control

_____ cycles/ _____

Installation / Environment
 horizontal

 vertical

 Room dry

 Room humid

 outdoor

Remarks: _____

SBV Product Code

Specification of a complete Ball Valve SBV Series

Product code	Nom. size	Flange conn.	Body	Lining body	Elastomer	Ball encaps./solid	Shaft end	Options
SBV	DN50	PN16	G10	A85	E68	U85	DD	
	DN15 - 150 ½" - 6" 6"RP - 8"RP	PN16 PN40 ANSI150# ANSI300# JIS 10K	G10 WCB G15 CF-8M	A85 PFA A86 PFA-AS A88 PVDF A89 PP A91 ETFE	E60 EPDM E67 FPM E68 VMQ	U85 PFA U86 PFA-AS U88 PVDF U89 PP U91 ETFE S32 SS316L S40 Tit. Gr.2 S41 Tit. Gr.7 S43 Hast. C-276	DD DD drive SP SQ parallel SR SQ 45° rot.	Cs Cs ball Vh vented ball Vp15 15° V-port Vp30 30° V-port Vp45 45° V-port Vp60 60° V-port B7 B7 body bolts Ti Ti body bolts RAL... special paint

Note: Actuator options and accessories to be specified on orders separately.